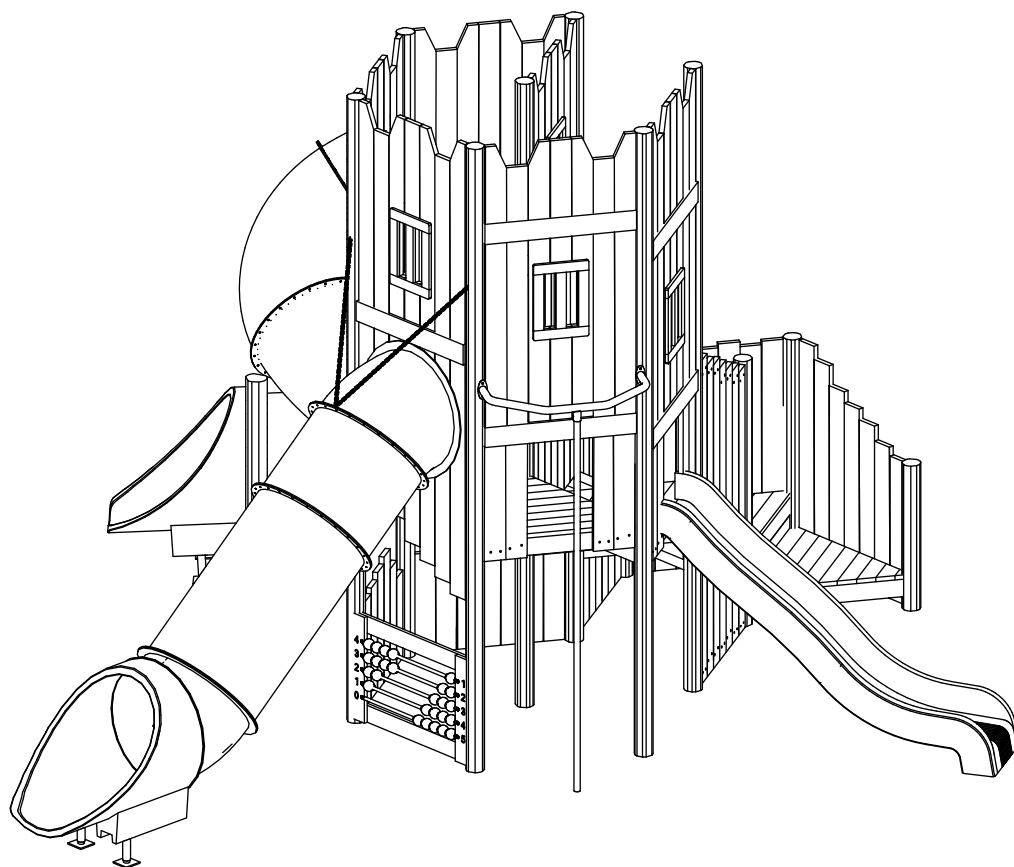
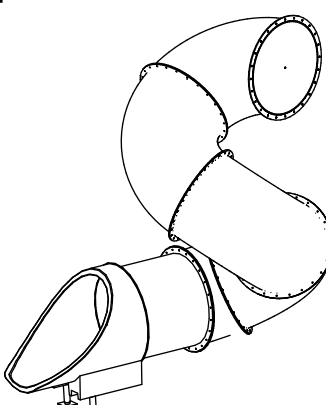
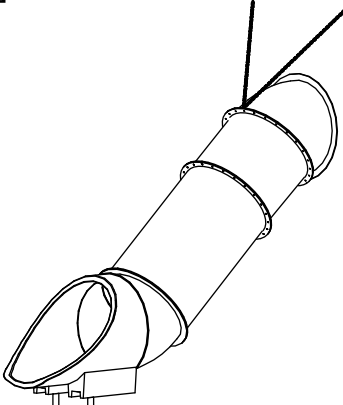
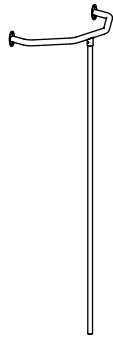
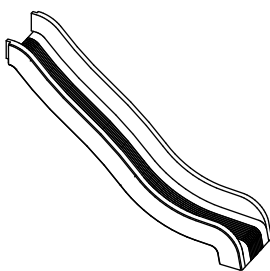
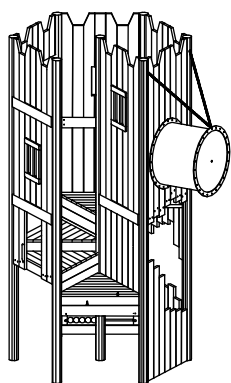
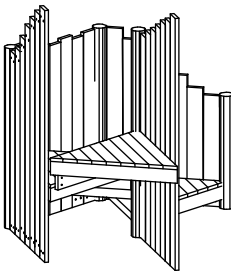
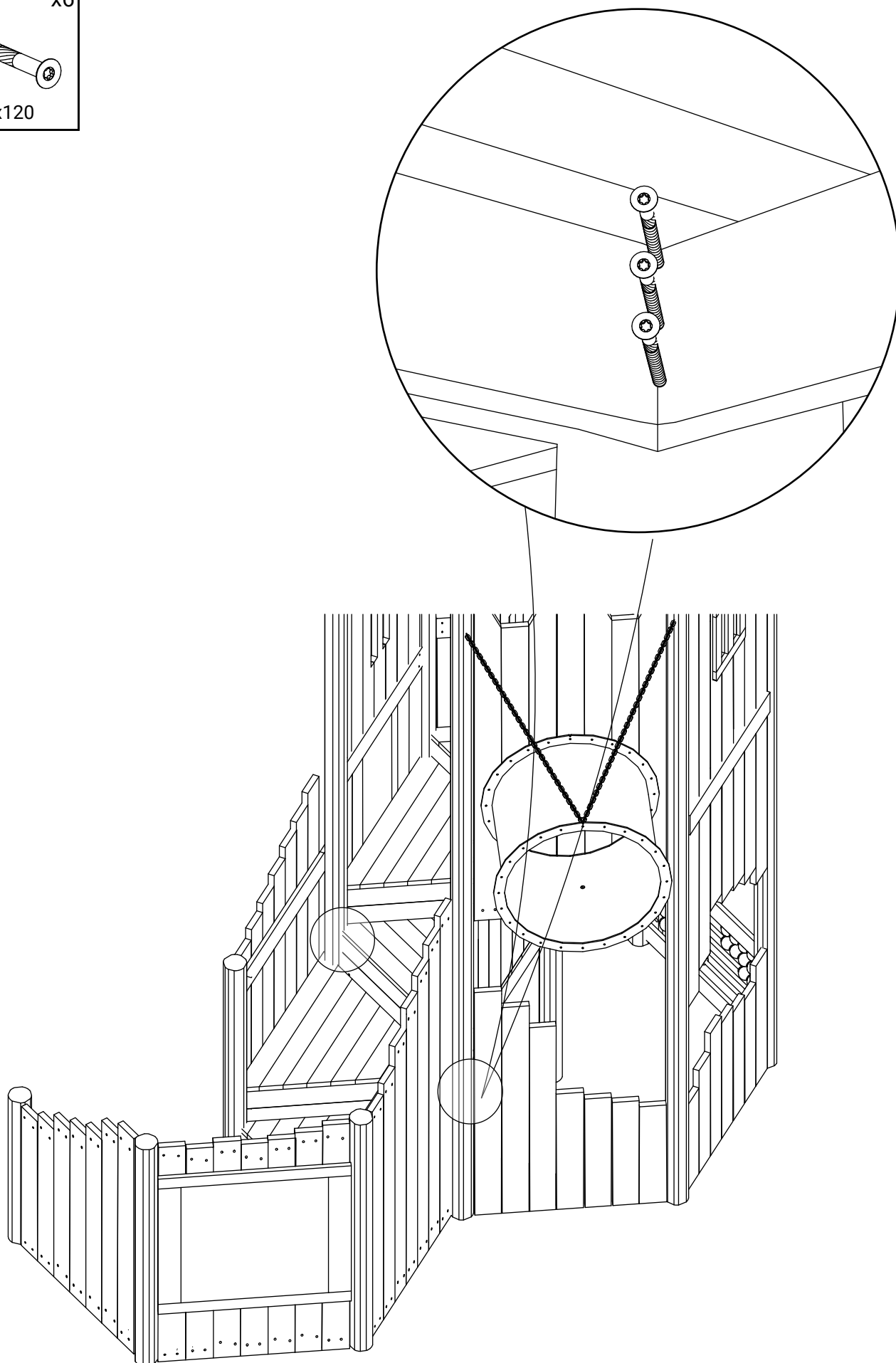
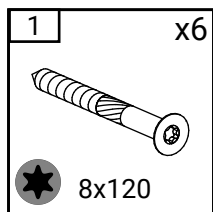




istruzioni di montaggio  
assembly instruction  
Montageanleitung  
instrucciones de montaje  
instructions de montage

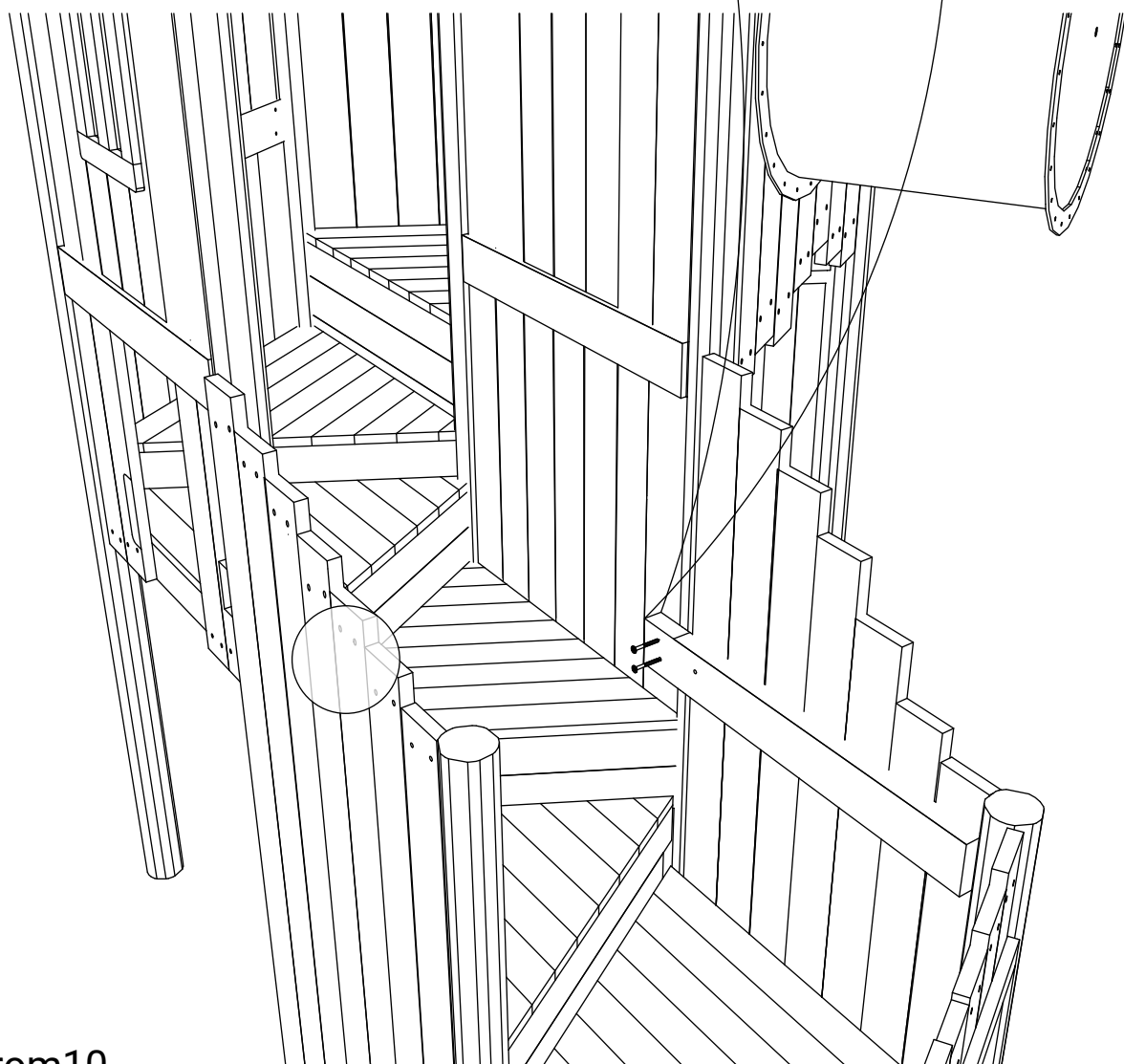
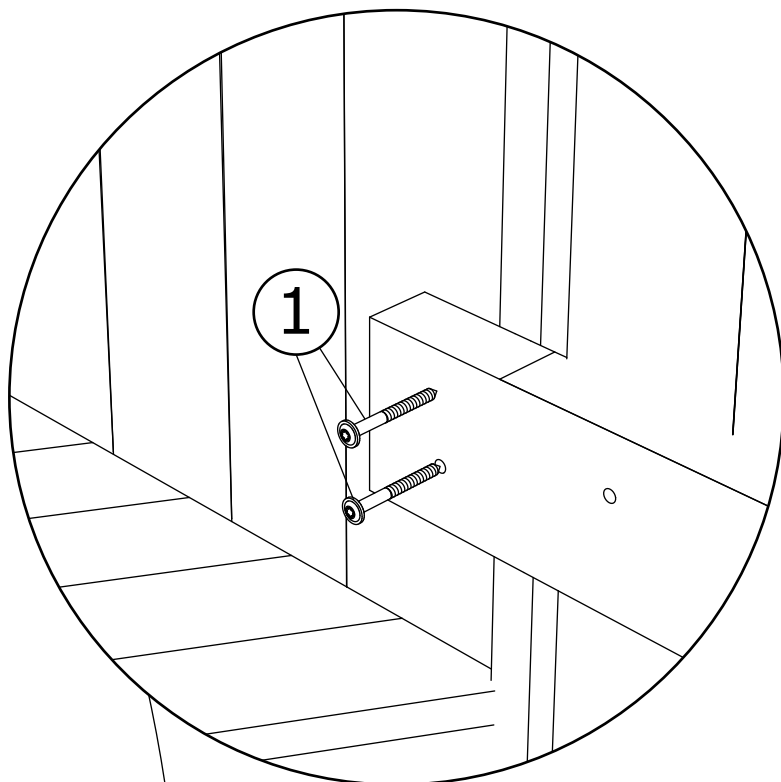
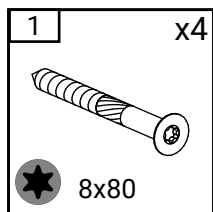
linea XR Country Robinia  
xrom10

|                                                                                                                                                                          |                                                                                                                                                                          |                                                                                                                                                                               |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
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| <div data-bbox="68 548 151 593">x1</div>  <div data-bbox="454 985 555 1030">80100</div> | <div data-bbox="555 548 635 593">x1</div>                                               | <div data-bbox="1040 548 1117 593">x1</div>                                                |



xrom10

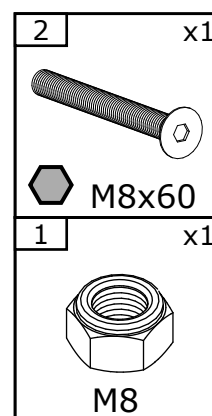
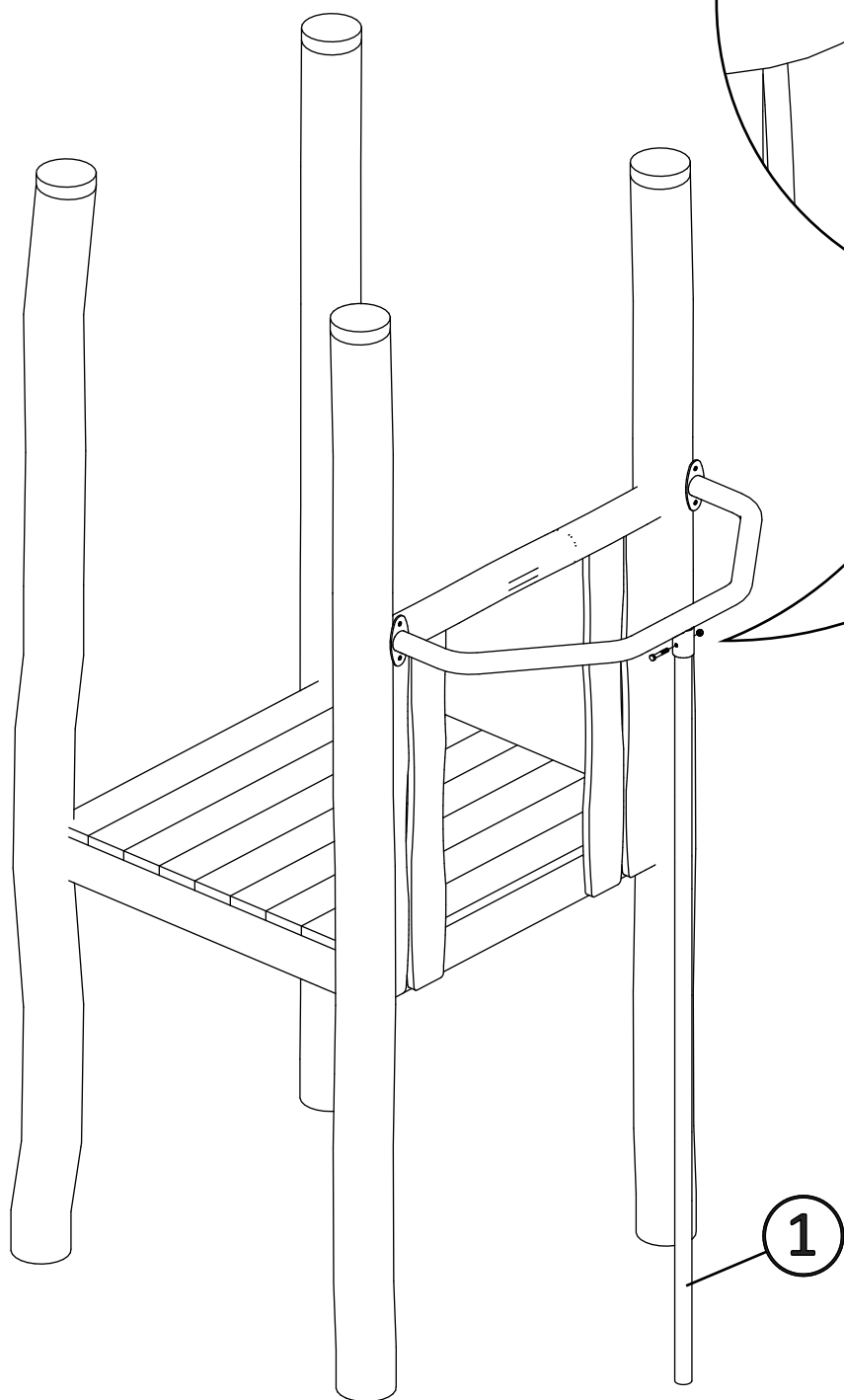
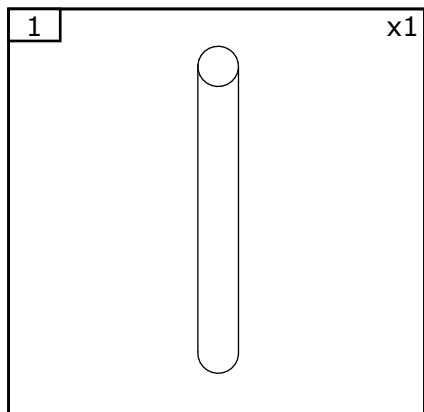
04/03/25

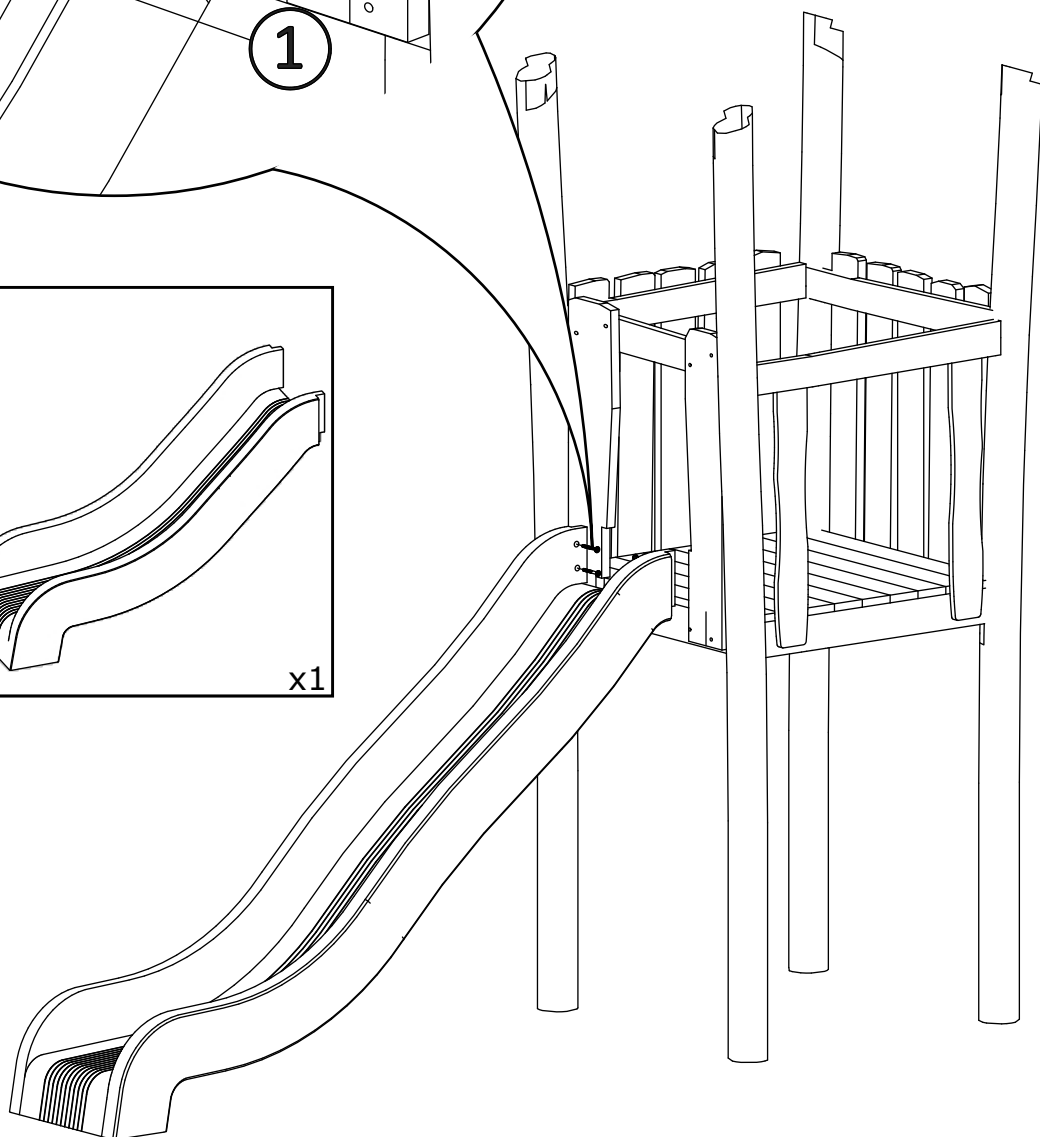
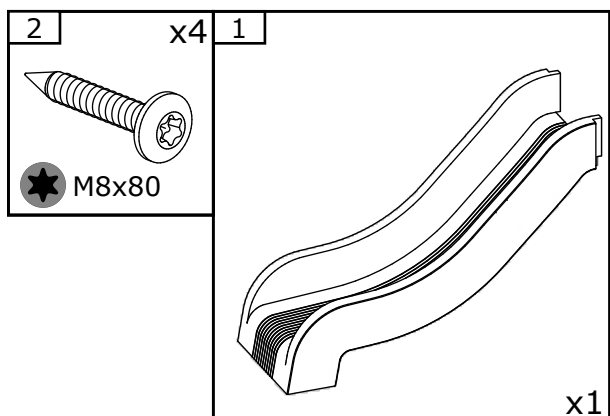
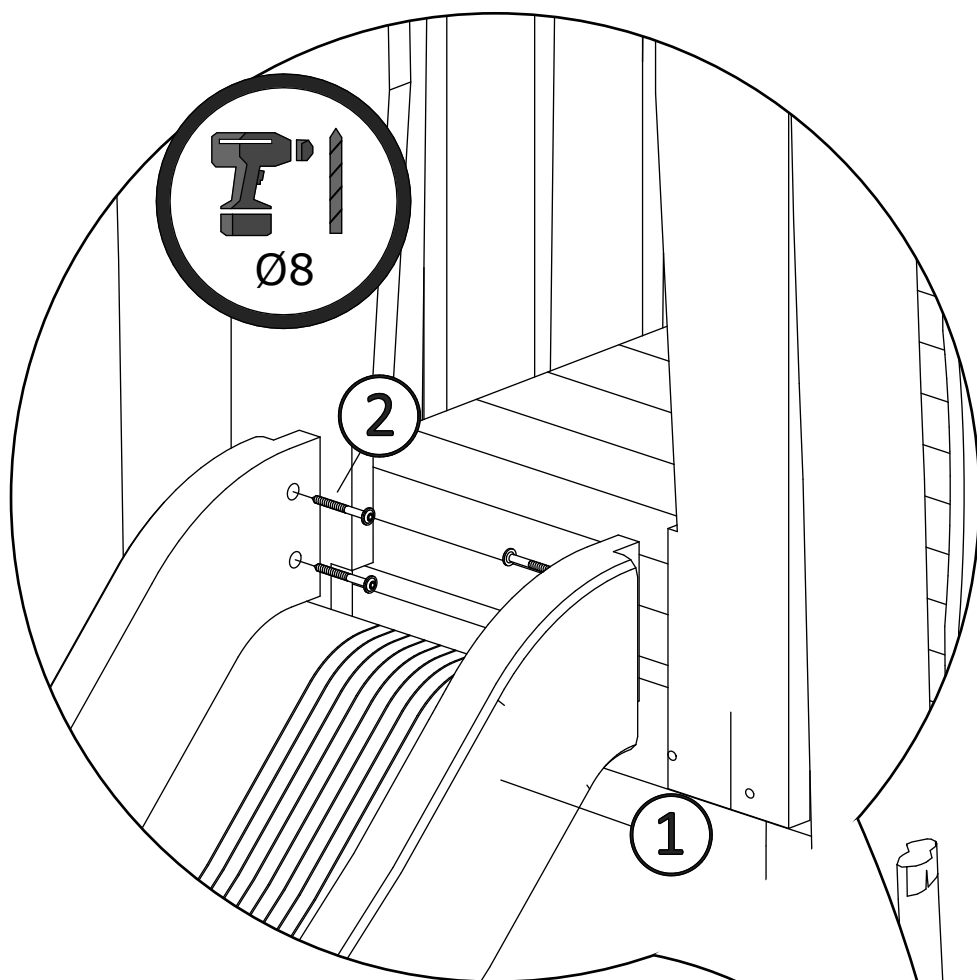


xrom10

04/03/25

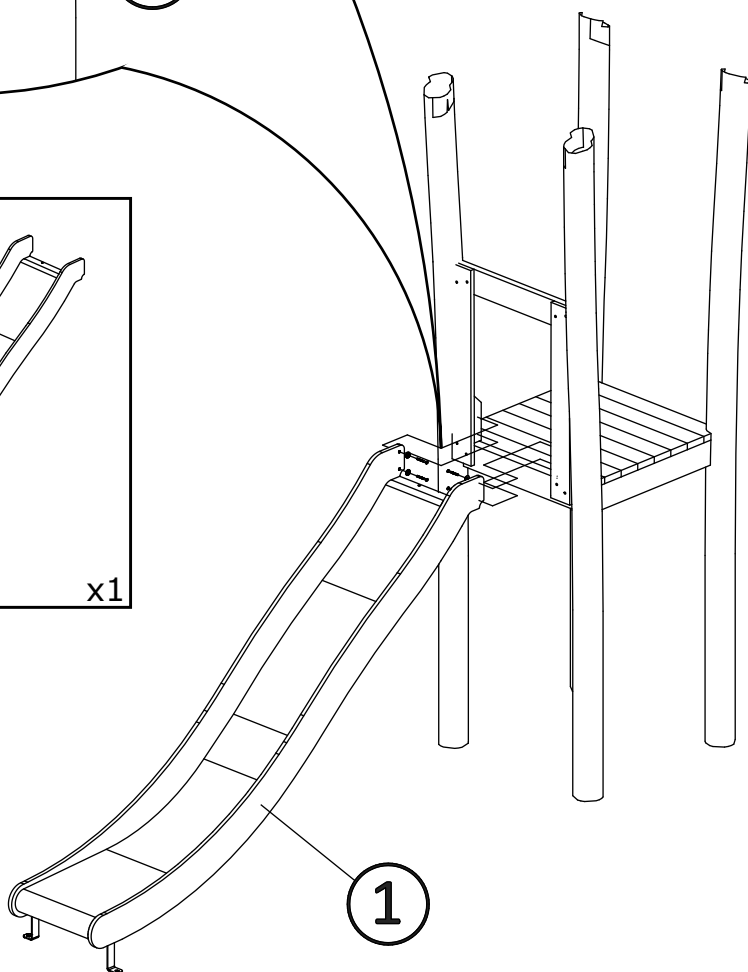
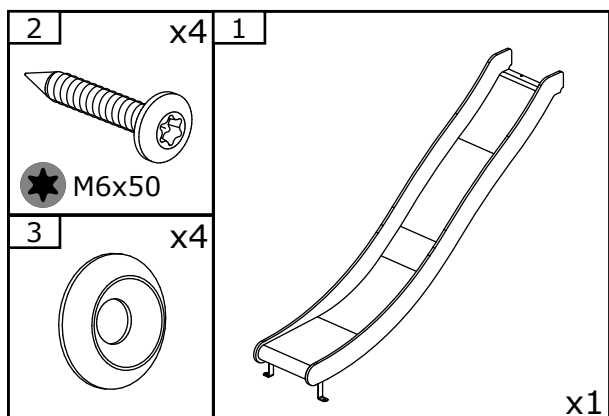
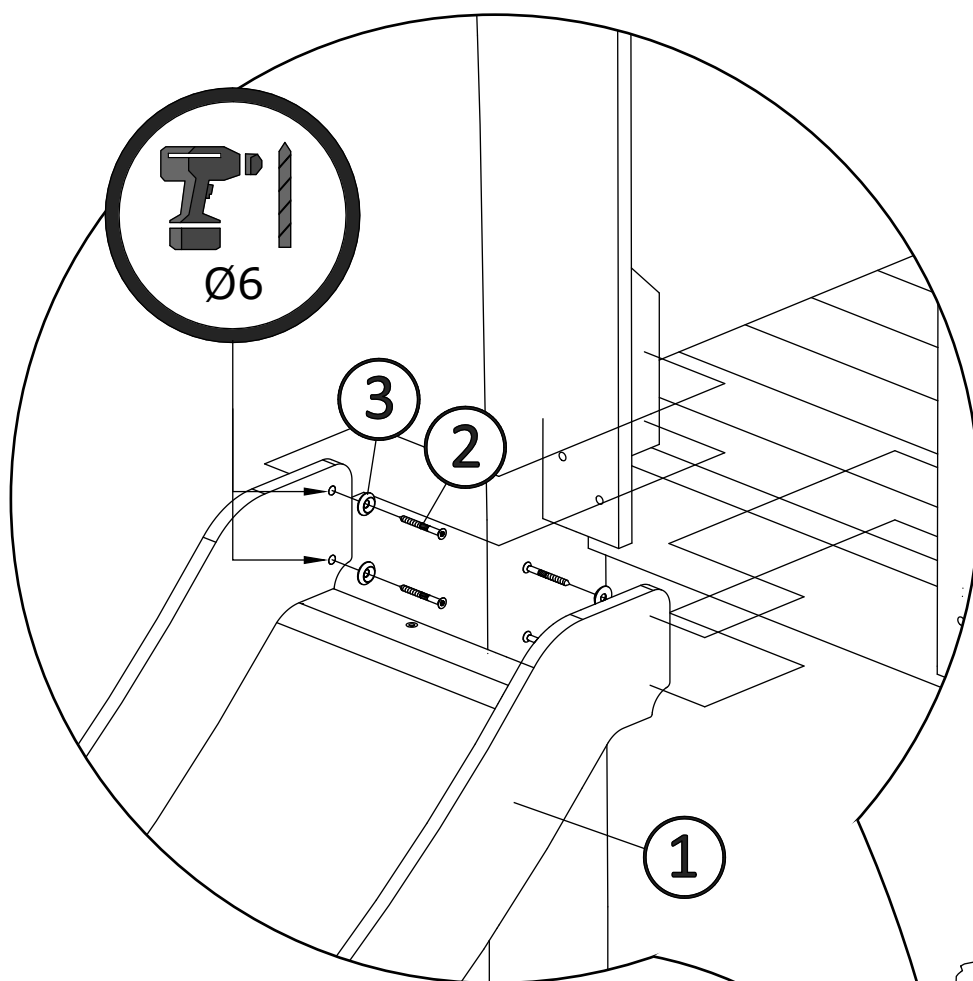


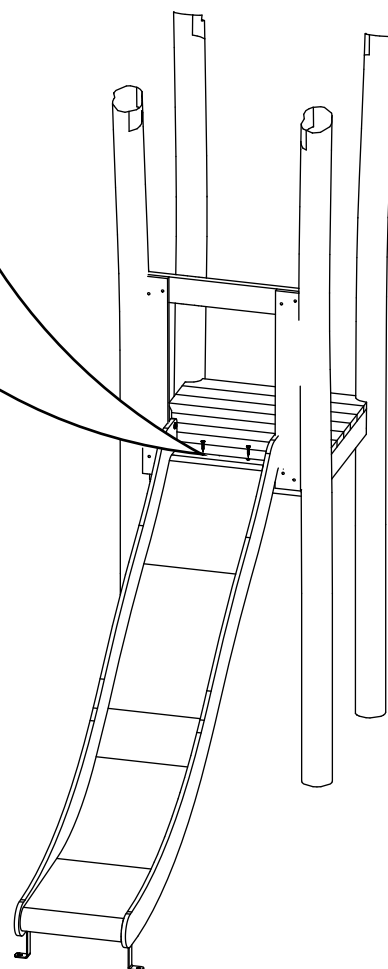
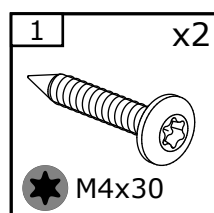
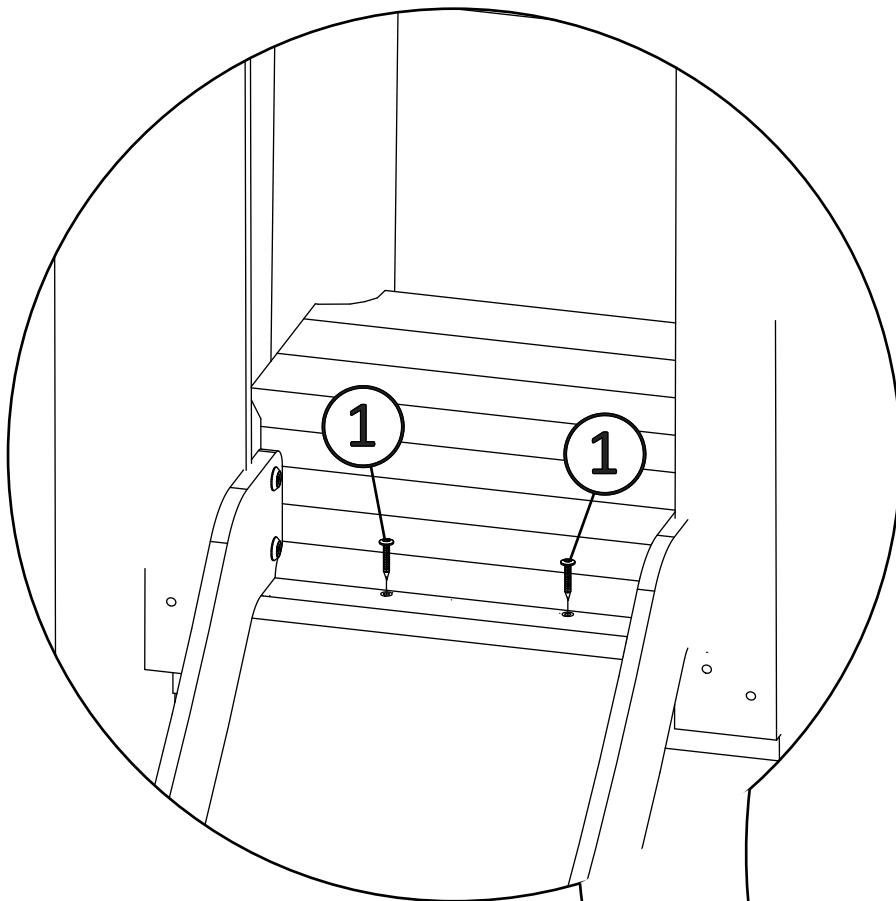


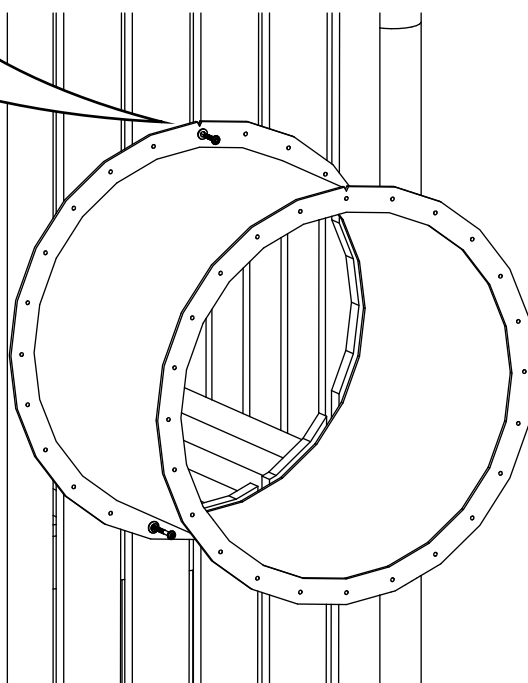
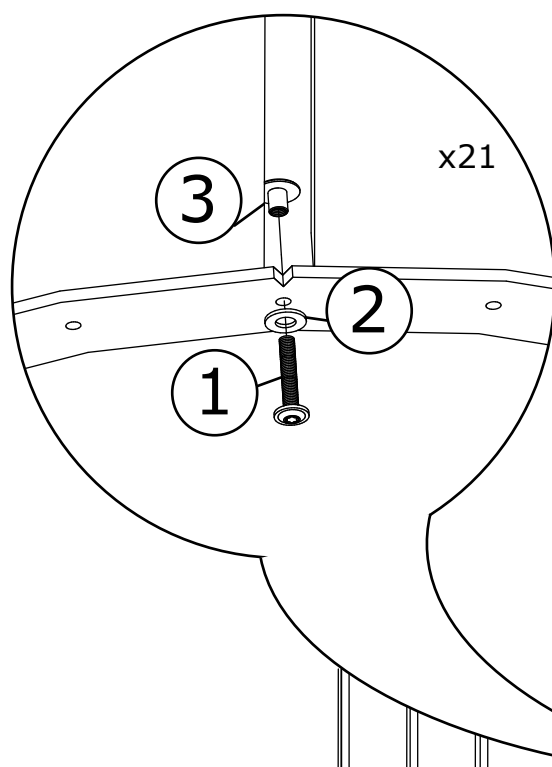
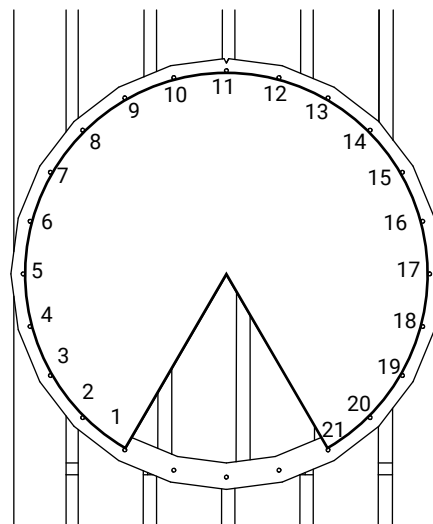
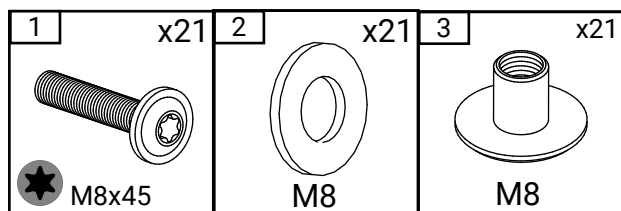


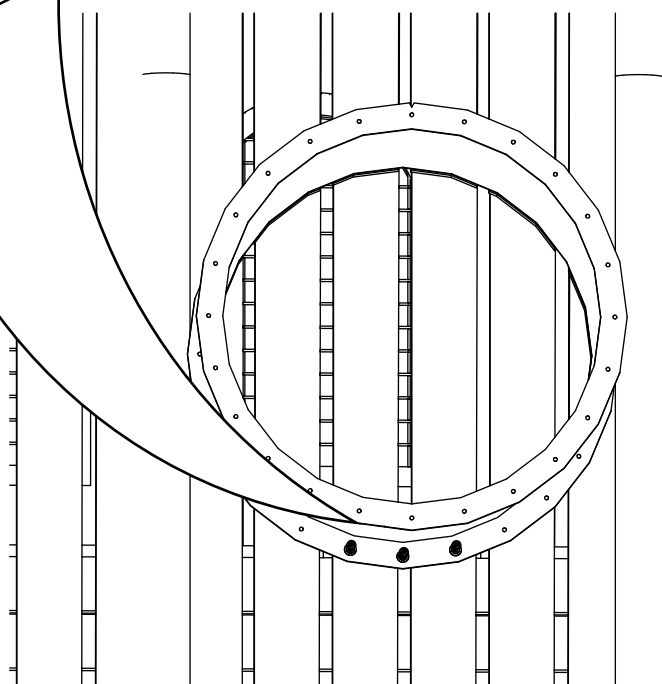
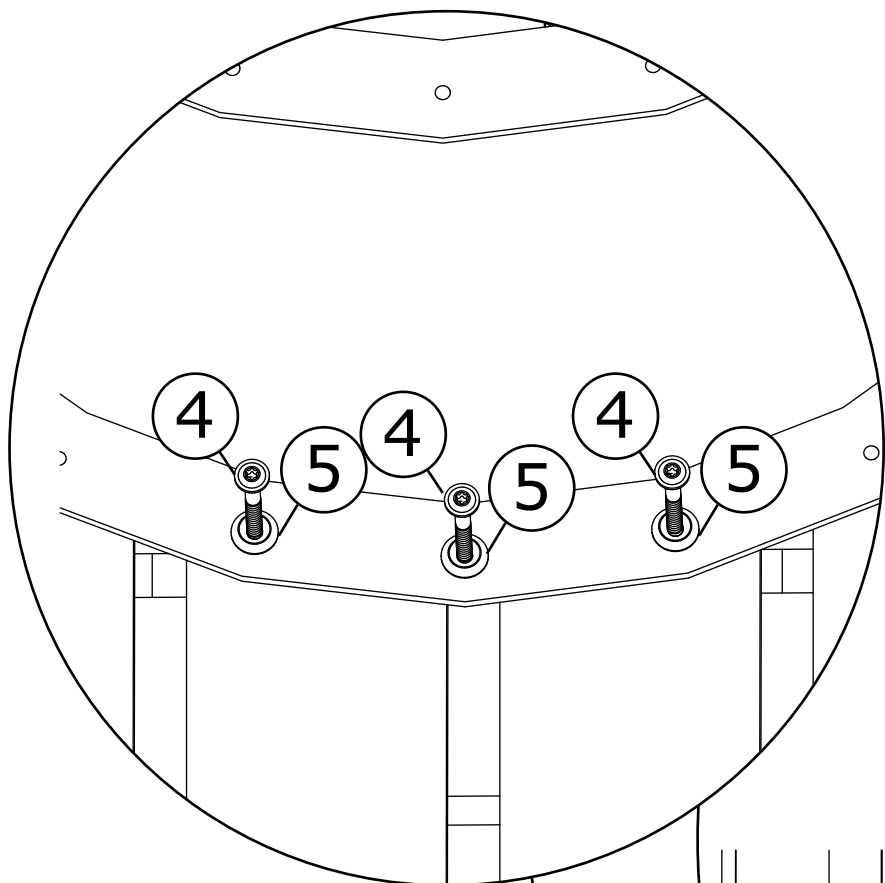
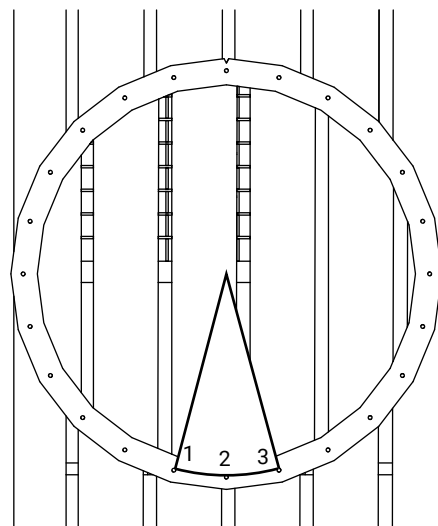
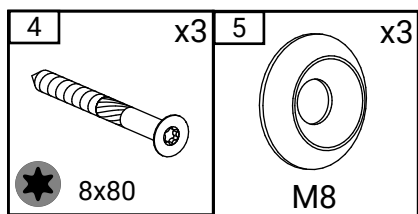
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03/03/25









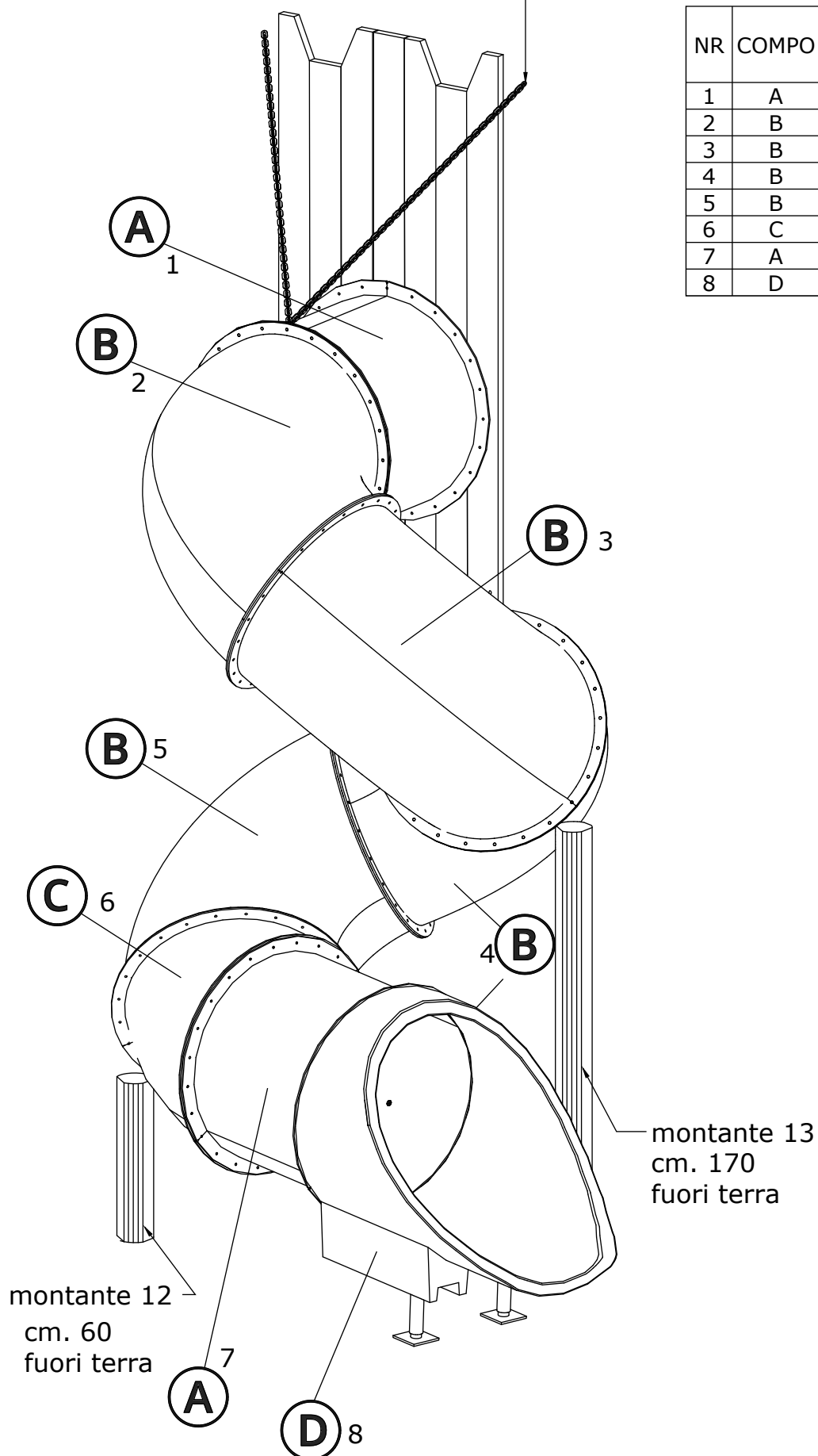
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03/03/25

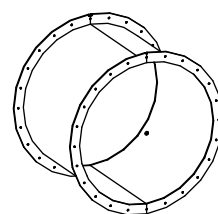
catene supporto cm. 125x2

## TUBO 1 CHIOCCIOLA H. 250

| NR | COMPO | TIPO     | GIRI |
|----|-------|----------|------|
| 1  | A     | dritto65 | -    |
| 2  | B     | curva90  | 5sx  |
| 3  | B     | curva90  | 3dx  |
| 4  | B     | curva90  | 5dx  |
| 5  | B     | curva90  | 5dx  |
| 6  | C     | curva40  | -    |
| 7  | A     | dritto65 | -    |
| 8  | D     | finale   |      |

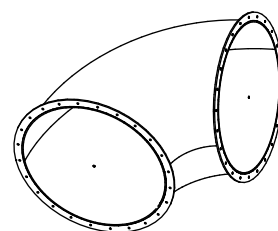


A dritto65



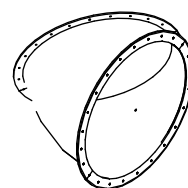
x2

B curva 90



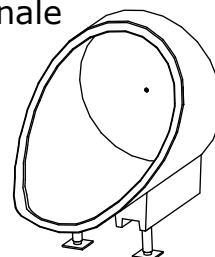
x4

C curva 40



x1

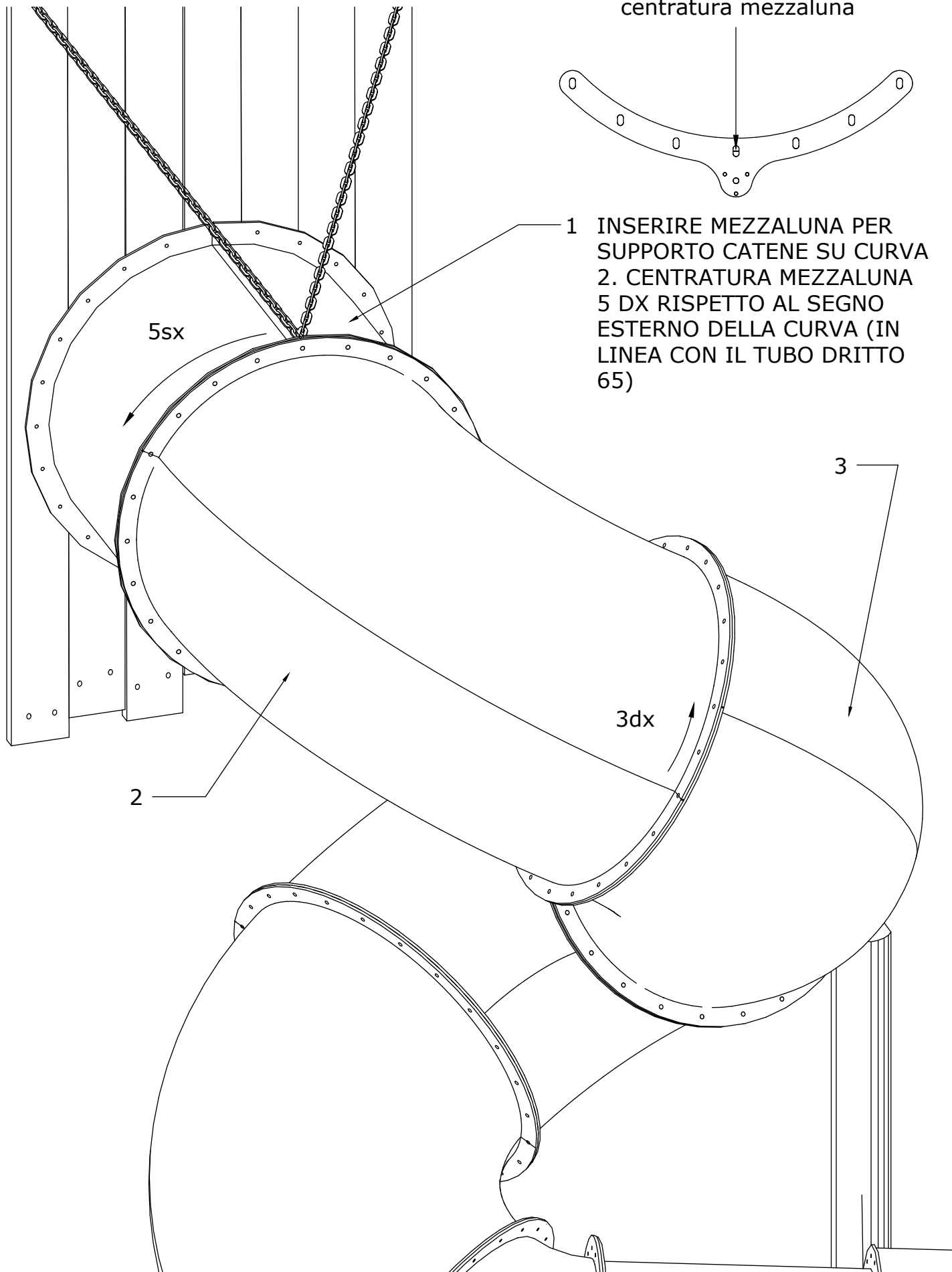
D finale



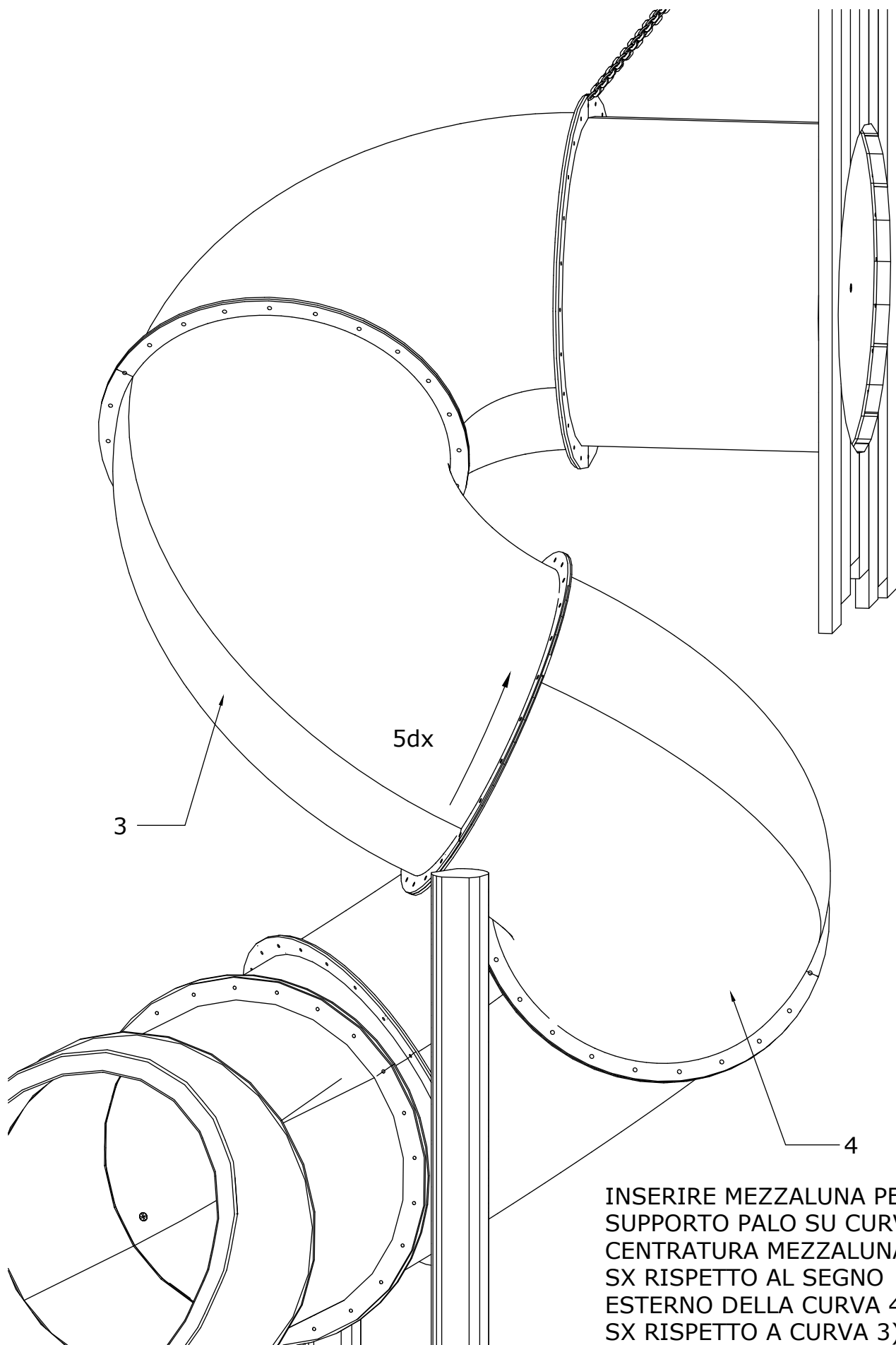
x1

xrom10 tubi

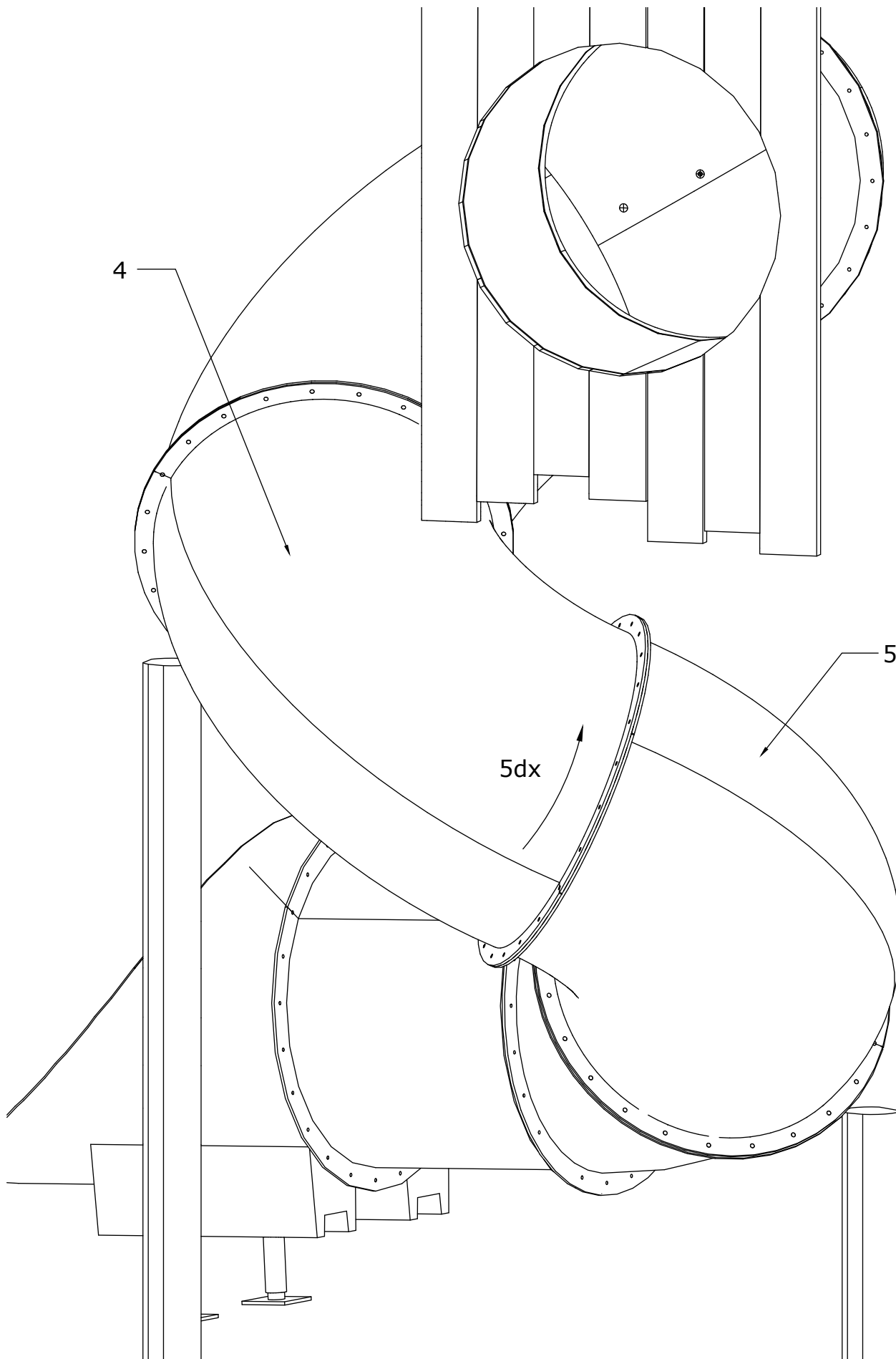
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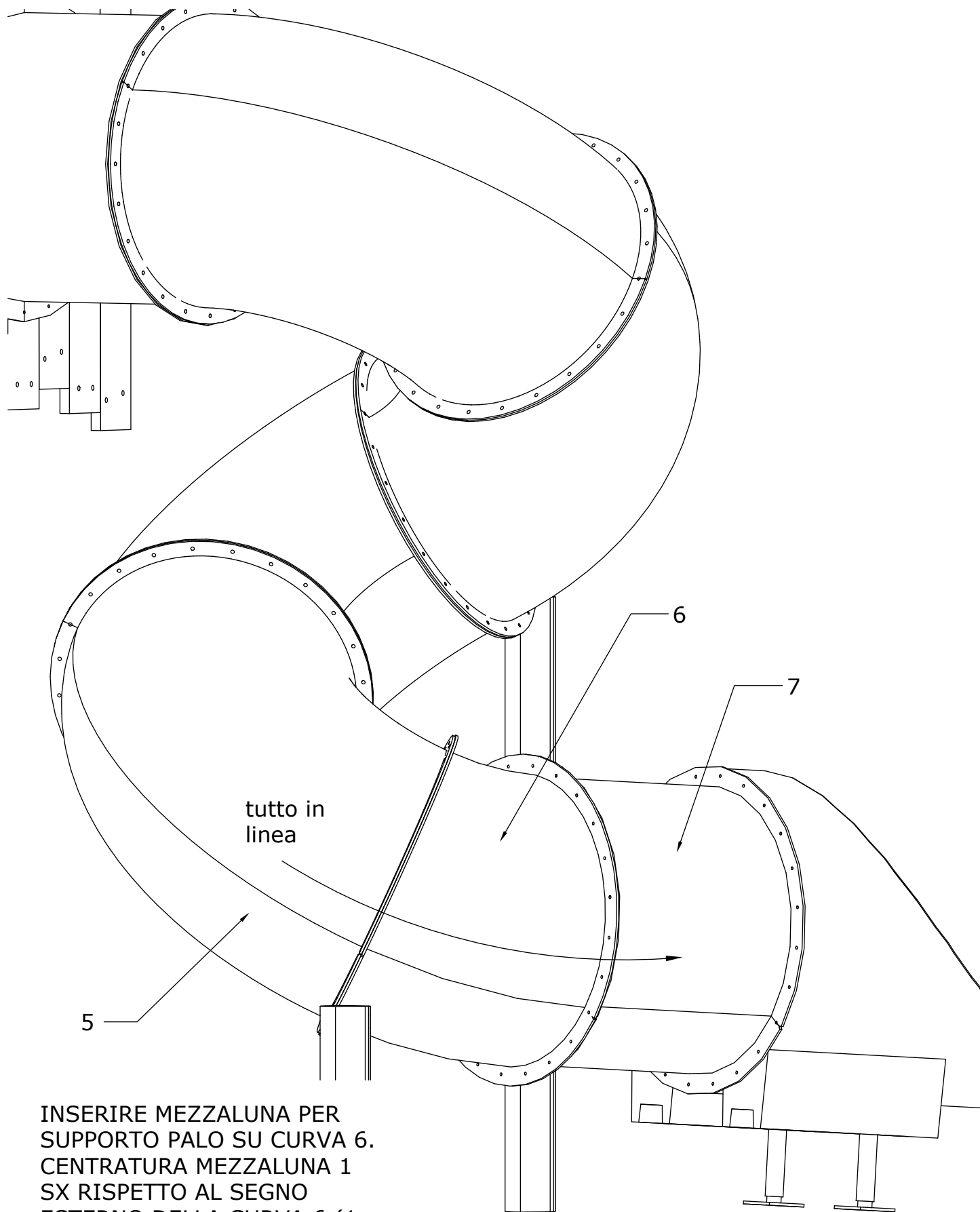






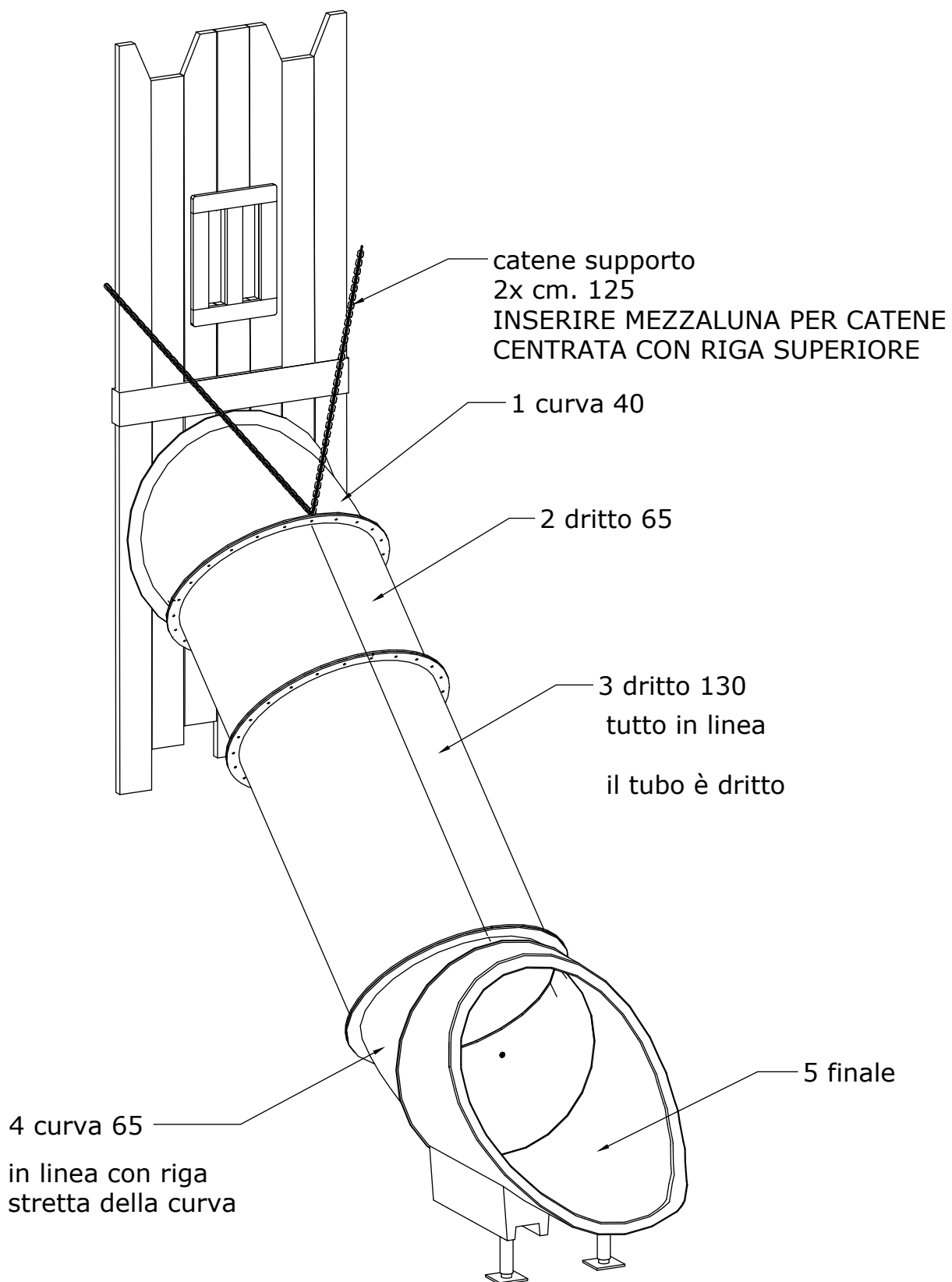
INSERIRE MEZZALUNA PER  
SUPPORTO PALO SU CURVA 4.  
CENTRATURA MEZZALUNA 6  
SX RISPETTO AL SEGNO  
ESTERNO DELLA CURVA 4 (1  
SX RISPETTO A CURVA 3)



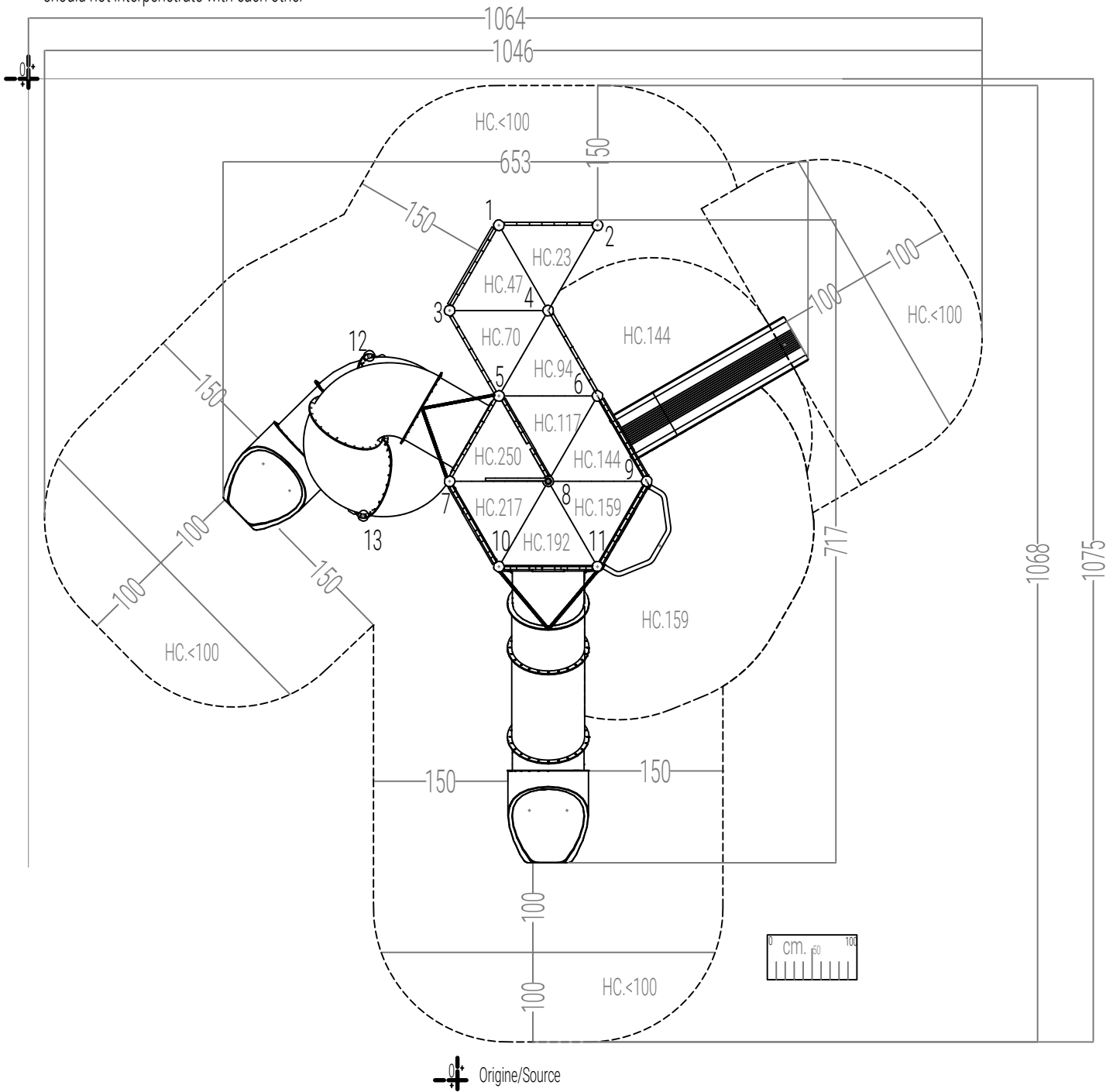


INSERIRE MEZZALUNA PER  
SUPPORTO PALO SU CURVA 6.  
CENTRATURA MEZZALUNA 1  
SX RISPETTO AL SEGNO  
ESTERNO DELLA CURVA 6 (1  
SX RISPETTO A CURVA 5)

## TUBO 2 DRITTO H.192



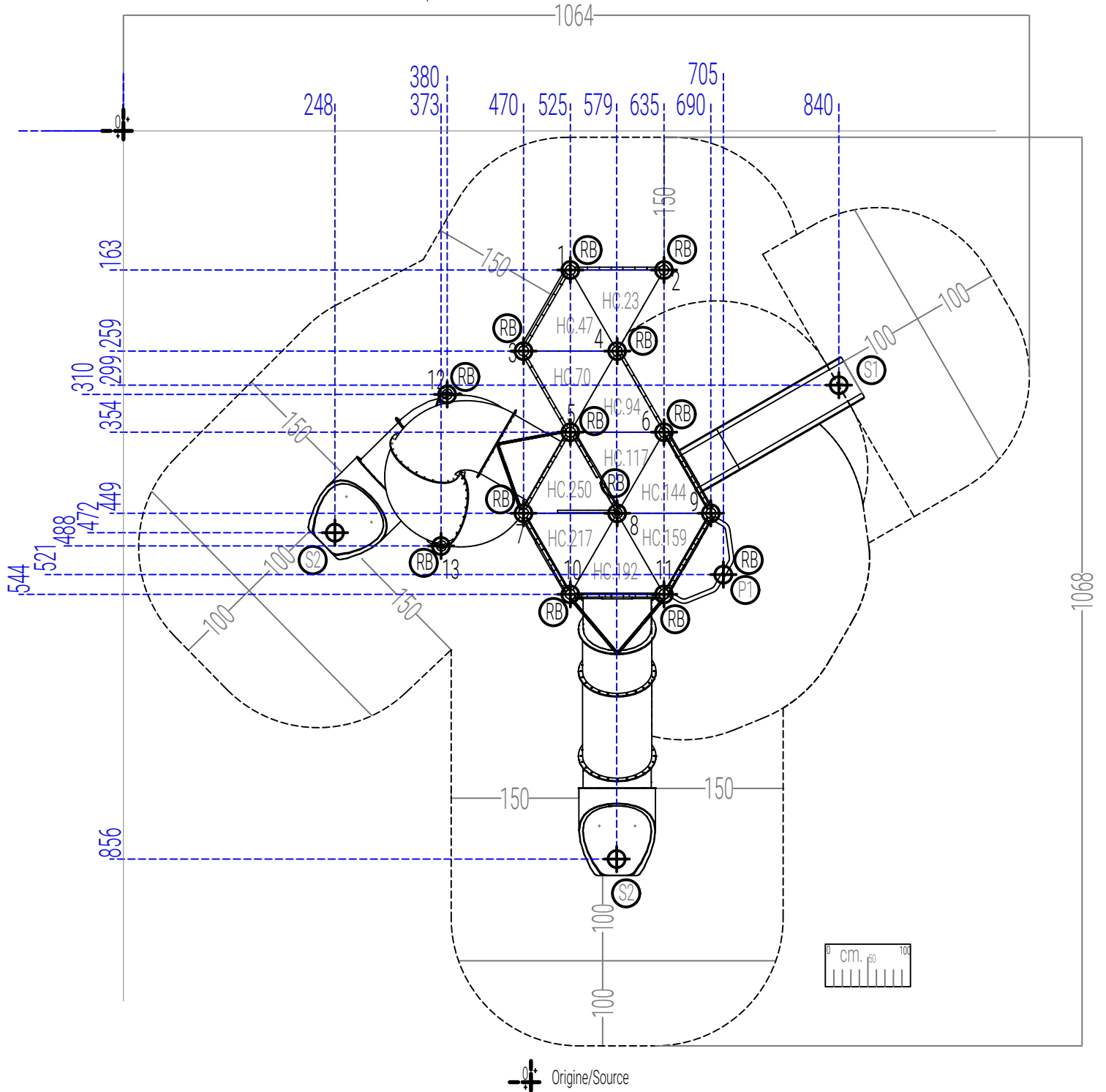
PIANTA SICUREZZA - AREA DI IMPATTO/SAFETY PLAN - IMPACT AREA  
area libera per la struttura : 1068x1046/free area for structure : 1068x1046  
area di impatto: 65.25 mq/impact area: 65.25 s.q.m  
le aree di impatto delle diverse strutture non devono compenetrare tra loro/the impact areas of the different facilities  
should not interpenetrate with each other



|                          |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                                                                             |  |                                                                 |  |            |  |  |  |
|--------------------------|-----------|-----|-------------------------|-----------------|------------------|---|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------|--|------------|--|--|--|
| modifiche / amendments : |           |     |                         | scala / scale : |                  | - | misure espresse in / dimensions are established in :                                                                                                                                                                                                                                                    |  |  |  | cm.                                                                                                                                                                                                                                                                                                                                         |  | <div>HOLZHOF</div>                                              |  |            |  |  |  |
| nr°                      | data/date | pos | descrizione/description |                 | autore<br>author |   | sollecito generali applicati / general tolerances:                                                                                                                                                                                                                                                      |  |  |  | le colorazioni dei componenti raffigurati sono solo indicative e potranno variare a nostra discrezione. Il presente elaborato grafico è da ritenersi indicativo. La sua reale fattibilità deve essere preventivamente verificata in loco prima della conferma d'ordine. Nessuna responsabilità pertanto sarà da attribuirsi alla scrivente. |  |                                                                 |  |            |  |  |  |
| 01                       |           |     |                         |                 |                  |   | <ul style="list-style-type: none"><li>sezione/diametro legname impregnato 0.5 (cm) ±</li><li>lunghezza legname impregnato 1% (lunghezza totale) ±</li><li>avorazioni legname impregnato 0.2 (cm) ±</li><li>componenti in metallo 1 (mm) ±</li><li>componenti in materiali plastici 1.5 (mm) ±</li></ul> |  |  |  | <p>The colours that are visible in the rendering are just illustrative and can be modified. The graphic design as well is illustrative, and customers are compelled to verify the equipment's real feasibility before finalizing the order. We do not accept claims for similar themes.</p>                                                 |  |                                                                 |  |            |  |  |  |
| 02                       |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                                                                             |  |                                                                 |  |            |  |  |  |
| 03                       |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                                                                             |  |                                                                 |  |            |  |  |  |
| 04                       |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                         |  |  |  |                                                                                                                                                                                                                                                                                                                                             |  |                                                                 |  |            |  |  |  |
|                          |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                         |  |  |  | denom. / name :                                                                                                                                                                                                                                                                                                                             |  | Pianta Area di Impatto, Sicurezza / Impact area, Security Plant |  |            |  |  |  |
|                          |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                         |  |  |  | nr. dis. / draft nr. :                                                                                                                                                                                                                                                                                                                      |  | codice / code :                                                 |  | xrom10     |  |  |  |
|                          |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                         |  |  |  | luogo / place :                                                                                                                                                                                                                                                                                                                             |  | data / date :                                                   |  | 28/01/2025 |  |  |  |
|                          |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                         |  |  |  | esecuzione/verifica/ approvazione :                                                                                                                                                                                                                                                                                                         |  | created/checked/approved by :                                   |  | 17 / 30    |  |  |  |

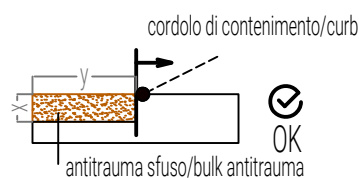
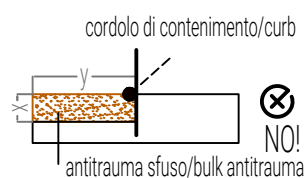
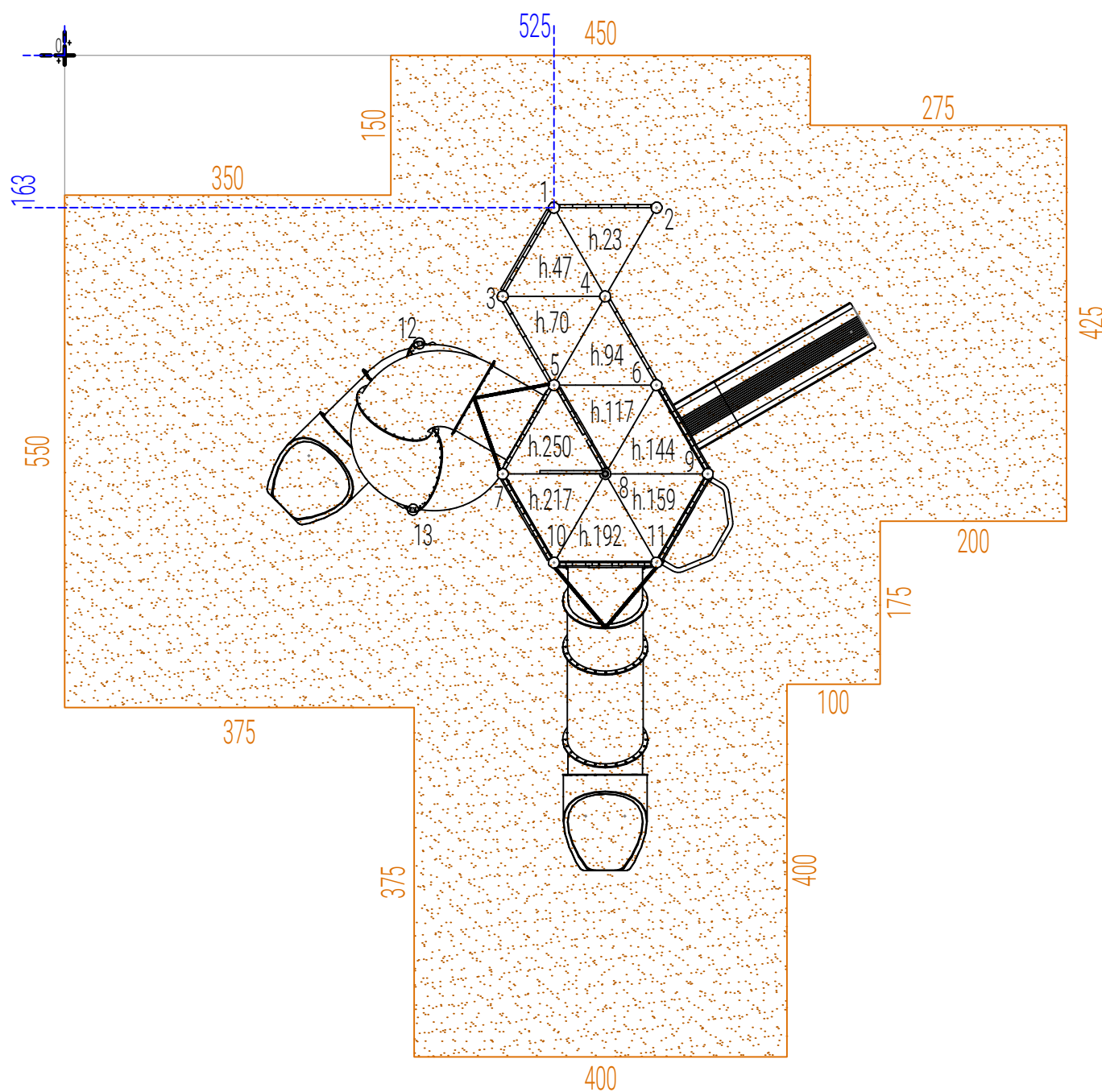
# PIANTA SCAVI/PLANT EXCAVATION.

⊕ è segnata la posizione del centro scavo, per le sezioni consultare le schede allegate/  
location of the excavation center is marked, for sections see attached sheets.



| modifiche / amendments : |           |     |                         | scala / scale : |                  | - | misure espresse in / dimensions are established in :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |  | cm.                                                                   | <div>HOLZHOF</div> |  |  |
|--------------------------|-----------|-----|-------------------------|-----------------|------------------|---|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|-----------------------------------------------------------------------|--------------------|--|--|
| nr°                      | data/date | pos | descrizione/description |                 | autore<br>author |   | Tolleranze generali applicate / general tolerances:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  |  | Pianta Scavi / Excavation Plant                                       |                    |  |  |
| 01                       |           |     |                         |                 |                  |   | <ul style="list-style-type: none"><li>sezione/diametro legname impregnato 0.5 (cm) ±</li><li>lunghezza legname impregnato 1% (lung. totale) ±</li><li>avorazioni legname impregnato 0.2 (cm) ±</li><li>componenti in metallo 1 (mm) ±</li><li>componenti in materiali plastici 1.5 (mm) ±</li></ul>                                                                                                                                                                                                                                                                                                                                          |  |  | denom. / name :                                                       |                    |  |  |
| 02                       |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  | nr. dis. / draft nr. :<br>-                                           |                    |  |  |
| 03                       |           |     |                         |                 |                  |   | <ul style="list-style-type: none"><li>section/diameter of treated wood 0.5 (cm) ±</li><li>length of treated wood 1% (on the total length) ±</li><li>processing on treated wood 0.2 (cm) ±</li><li>metal elements 1 (mm) ±</li><li>plastic elements 1.5 (mm) ±</li></ul>                                                                                                                                                                                                                                                                                                                                                                      |  |  | codice / code :<br>xrom10                                             |                    |  |  |
| 04                       |           |     |                         |                 |                  |   | <p>le colorazioni dei componenti raffigurati sono solo indicative e potranno variare a noi/ discrezione. Il presente elaborato grafico è da ritenersi indicativo. La sua reale fattibilità deve essere preventivamente verificata in loco prima della conferma d'ordine. Nessuna responsabilità pertanto sarà da attribuirsi alla scrivente.</p> <p>The colours that are visible in the rendering are just illustrative and can be modified. The graphic design as well is illustrative, and customers are compelled to verify the equipment's real feasibility before finalizing the order. We do not accept claims for similar themes.</p> |  |  | luogo / place :<br>Mezzolombardo (TN)                                 |                    |  |  |
|                          |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  | data / date :<br>28/01/2025                                           |                    |  |  |
|                          |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  | esecuzione/verifica/ approvazione :<br>created/checked/ approved by : |                    |  |  |
|                          |           |     |                         |                 |                  |   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |  | 18 / 30                                                               |                    |  |  |

 antitrauma sfuso spessore min. 30 cm. mq. 78.68/bulk anti-trauma min. thickness 30 cm. sq. m. 78.68



! Per approfondimenti consultare la scheda sul posizionamento dei cordoli dettagliata in allegato/See the detailed curb placement sheet attached for more details.



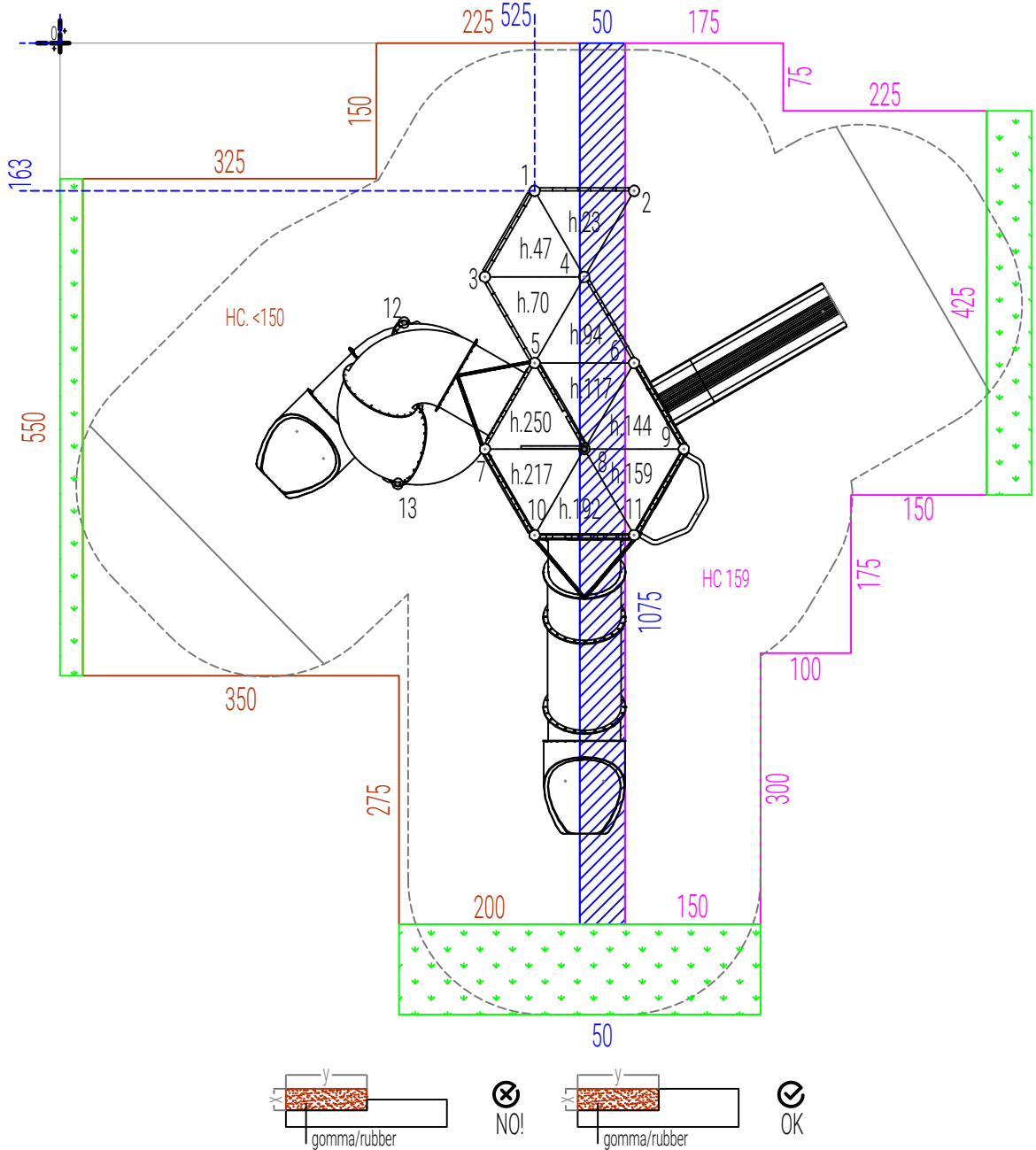
|                                      |           |     |                         |                 |                                                                                                                                                                                                                                                                                                             |   |                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |     |         |                                                      |  |                    |                 |               |  |
|--------------------------------------|-----------|-----|-------------------------|-----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----|---------|------------------------------------------------------|--|--------------------|-----------------|---------------|--|
| modifiche / amendments :             |           |     |                         | scala / scale : |                                                                                                                                                                                                                                                                                                             | - | misure espresse in / dimensions are established in : |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  | cm. |         | <div>HOLZHOF</div>                                   |  |                    |                 |               |  |
| nr°                                  | data/date | pos | descrizione/description | altre<br>autres | tolleranze generali applicate / general tolerances:                                                                                                                                                                                                                                                         |   |                                                      |  | le colorazioni dei componenti raffigurati sono solo indicative e potranno variare a mia discrezione. Il presente elaborato grafico è da ritenersi indicativo. La sua reale fattibilità deve essere preventivamente verificata in loco prima della conferma d'ordine. Nessuna responsabilità pertanto sarà da attribuirsi alla scrivente.<br>The colours that are visible in the rendering are just illustrative and can be modified. The graphic design as well as illustrative and customers are compelled to verify the equipment's real feasibility before finalizing the order. We do not accept claims for similar themes. |  |     |         | denom. / name :                                      |  |                    |                 |               |  |
| 01                                   |           |     |                         |                 | <ul style="list-style-type: none"><li>sezione/diametro legname impregnato: 0,5 (cm) ±</li><li>lunghezza legname impregnato: 1% (lung. totale) ±</li><li>lavorazioni legname impregnato: 0,2 (cm) ±</li><li>componenti in metallo: 0,2 (mm) ±</li><li>componenti in materiali plastici: 1,5 (mm) ±</li></ul> |   |                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |     |         | Pianta Antitrauma Sfuso / Loose Safety Matting Plant |  |                    |                 |               |  |
| 02                                   |           |     |                         |                 |                                                                                                                                                                                                                                                                                                             |   |                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |     |         | nr. dis. / draft nr. :                               |  | -                  | codice / code : |               |  |
| 03                                   |           |     |                         |                 | <ul style="list-style-type: none"><li>section/diameter of treated wood: 0,5 (cm) ±</li><li>length of treated wood: 1% (on the total length) ±</li><li>processing on treated wood: 0,2 (cm) ±</li><li>metal elements: 0,2 (mm) ±</li><li>plastic elements: 1,5 (mm) ±</li></ul>                              |   |                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |     |         | luogo / place :                                      |  | Mezzolombardo (TN) |                 | data / date : |  |
| 04                                   |           |     |                         |                 |                                                                                                                                                                                                                                                                                                             |   |                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |     |         |                                                      |  | 28/01/2025         |                 |               |  |
| esecuzione/verifica / approvazione : |           |     |                         |                 |                                                                                                                                                                                                                                                                                                             |   |                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |     | 19 / 30 |                                                      |  |                    |                 |               |  |
| creata/checked/approved by :         |           |     |                         |                 |                                                                                                                                                                                                                                                                                                             |   |                                                      |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |     |         |                                                      |  |                    |                 |               |  |

PIANTA ANTITRAUMA IN GOMMA/RUBBER ANTI-TRAUMA PLANT

gomma antitrauma/rubber anti-trauma :

- altezza di caduta h 144cm mq. 39.1/Fall height 144 cm sq.m. 39.1
- altezza di caduta h 159 cm mq. 27.1/Fall height 159 cm sq.m. 27.1
- piastre di raccordo mq. 4.87/connection plates sqm. 4.87
- area libera da impedimenti (nessun cordolo, oggetto o dislivello) minimo prato/terreno naturale/  
Area free of obstructions (no curbs, objects or unevenness) minimum lawn/natural terrain

all'interno dell' area di impatto non deve essere presente nessun oggetto, ostacolo o dislivello/  
within the impact area there shall be no object, obstacle or height difference

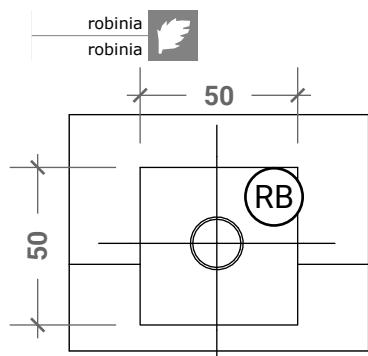


! IN CASO DI ANTITRAUMA COLATO!/ IN CASE OF CAST RUBBER ANTITRAUMA:  
L'applicazione del materiale antitrauma colato deve garantire uno spessore uniforme su tutta la superficie di impatto/Application of the poured anti-trauma material should ensure uniform thickness over the entire impact surface.  
! Per approfondimenti consultare la scheda sul posizionamento dei cordoli dettagliata in allegato/See the detailed curb placement sheet attached for more details.

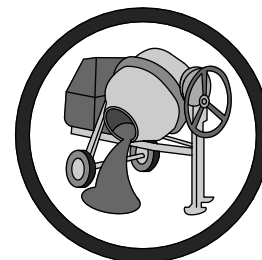


| modifiche / amendments : |           |     |                         | scala / scale : | - | misure espresse in / dimensions are established in : |  | cm. | denom. / name :                                          |  |
|--------------------------|-----------|-----|-------------------------|-----------------|---|------------------------------------------------------|--|-----|----------------------------------------------------------|--|
| nr°                      | data/date | pos | descrizione/description | autore author   |   | Scegliere general applicato / general tolerances:    |  |     | Pianta Antitrauma in Gomma / Rubber Safety Matting Plant |  |
| 01                       |           |     |                         |                 |   | ● sezione/diametro legname impregnato 0.5 (cm) ±     |  |     | nr. dis. / draft nr. :                                   |  |
| 02                       |           |     |                         |                 |   | ● lunghezza legname impregnato 1% (lung. totale) ±   |  |     | codice / code :                                          |  |
| 03                       |           |     |                         |                 |   | ● lavorazioni legname impregnato 0.2 (cm) ±          |  |     | xrom10                                                   |  |
| 04                       |           |     |                         |                 |   | ● componenti in metallo 1 (mm) ±                     |  |     | luogo / place :                                          |  |
|                          |           |     |                         |                 |   | ● componenti in materiali plastici 1.5 (mm) ±        |  |     | Mezzolombardo (TN)                                       |  |
|                          |           |     |                         |                 |   | ● sezione/diametro di treated wood 0.5 (cm) ±        |  |     | data / date :                                            |  |
|                          |           |     |                         |                 |   | ● length of treated wood 1% (on the total length) ±  |  |     | 28/01/2025                                               |  |
|                          |           |     |                         |                 |   | ● processing on treated wood 0.2 (cm) ±              |  |     | 20 / 30                                                  |  |
|                          |           |     |                         |                 |   | ● metal elements 1 (mm) ±                            |  |     | esecuzione/verifica/ approvazione :                      |  |
|                          |           |     |                         |                 |   | ● plastic elements 1.5 (mm) ±                        |  |     | created/checked/approved by :                            |  |





CEMENTO/CONCRETE

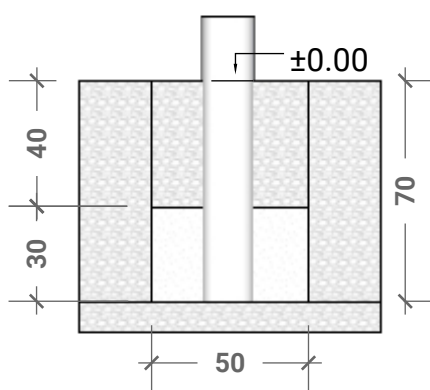


C25/30 (B25)

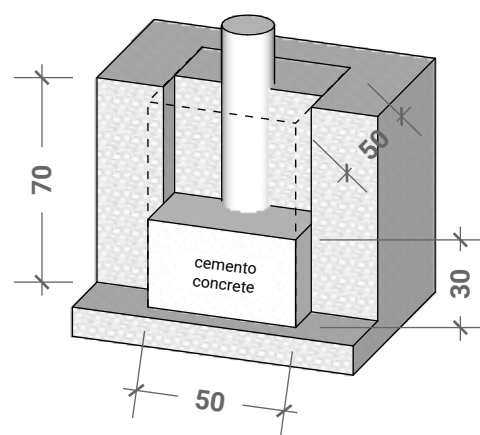
**A** **B** 50x50x70



**A**



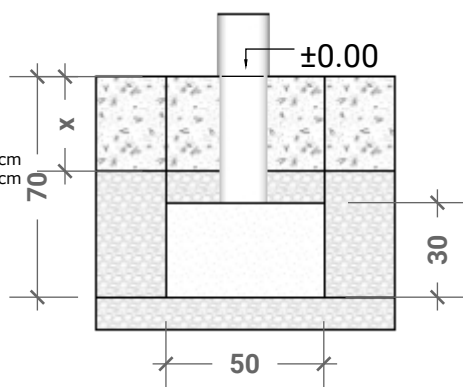
dimensione minima  
minimum size  
50x50x30



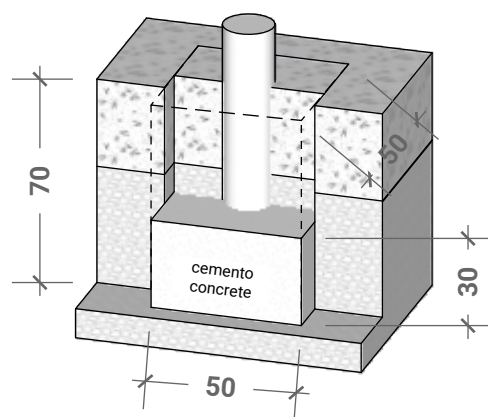
**B**

**x:**  
altezza di caduta <200= 30 cm  
altezza di caduta >200= 40 cm

**x:**  
fall height <200= 30 cm  
fall height >200= 40 cm

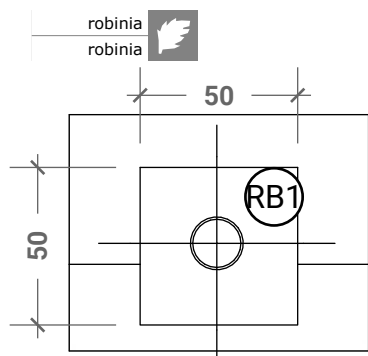


dimensione minima  
minimum size  
50x50x30

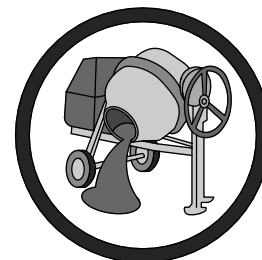


800115 **(RB)**

03/03/25



CEMENTO/CONCRETE



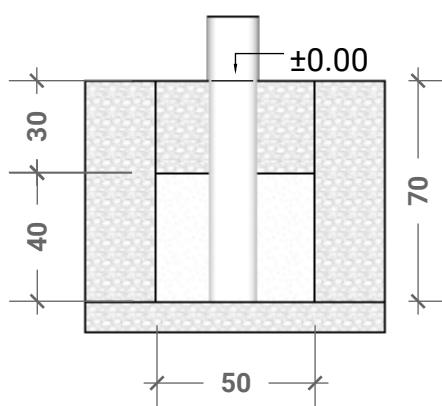
**A** 50x50x70

C25/30 (B25)

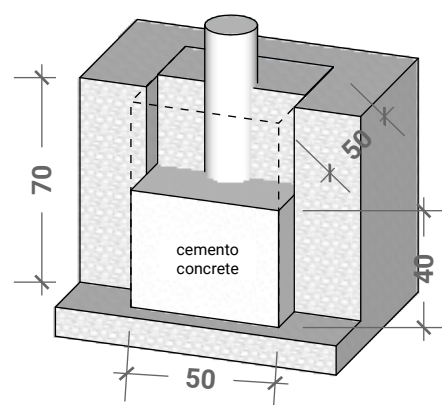
**B** 50x50x100



**A**



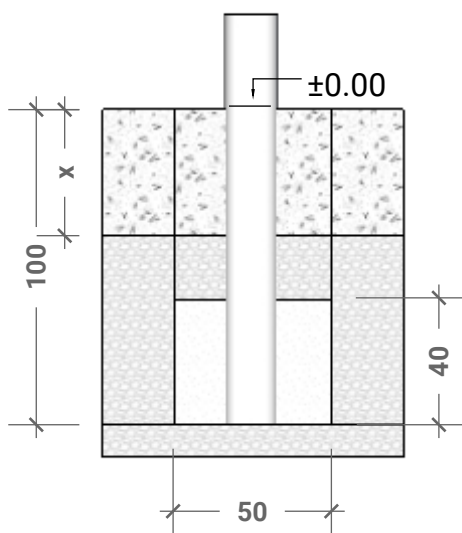
dimensione minima  
minimum size  
50x50x40



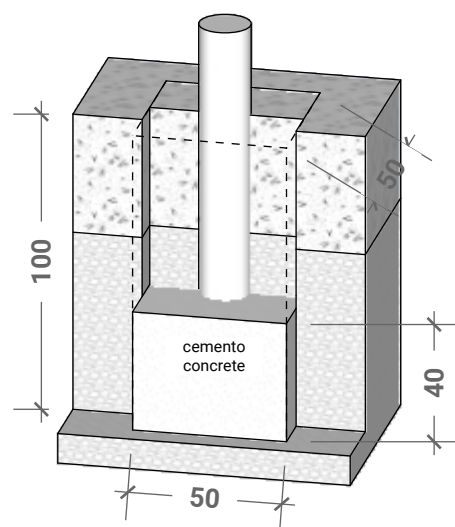
**B**

**x:**  
altezza di caduta <200= 30 cm  
altezza di caduta >200= 40 cm

**x:**  
fall height <200= 30 cm  
fall height >200= 40 cm

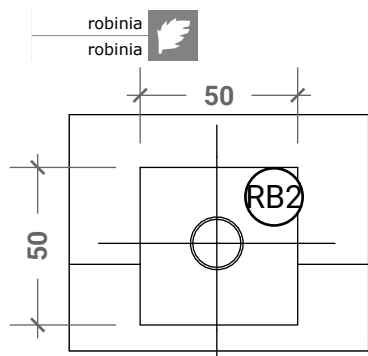


dimensione minima  
minimum size  
50x50x40

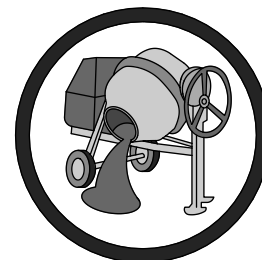


800115 **RB1**

03/03/25



CEMENTO/CONCRETE



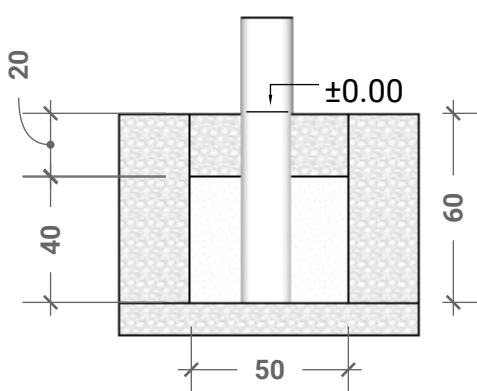
**A** 50x50x60

**B** 50x50x80

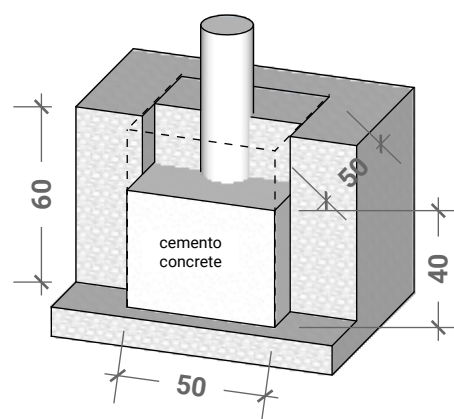
C25/30 (B25)



**A**



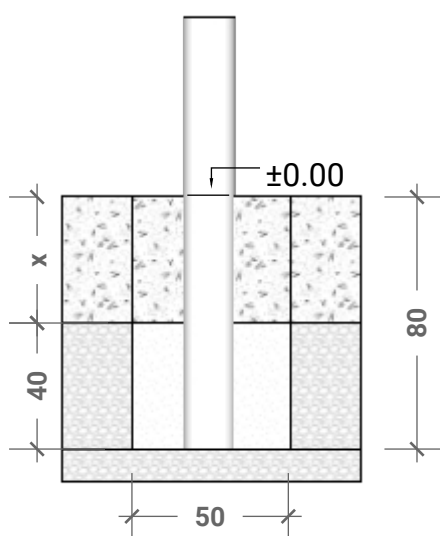
dimensione minima  
minimum size  
50x50x40



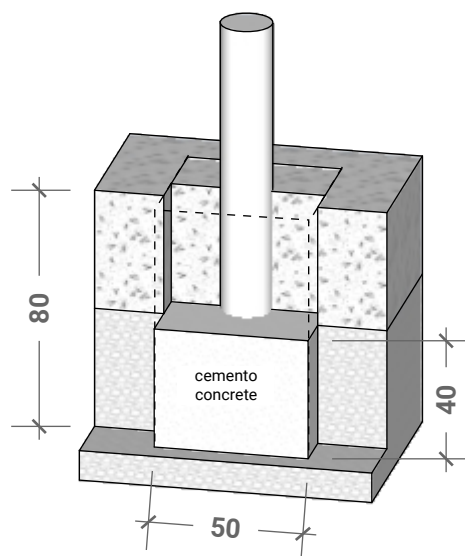
**B**

**x:**  
altezza di caduta <200= 30 cm  
altezza di caduta >200= 40 cm

**x:**  
fall height <200= 30 cm  
fall height >200= 40 cm

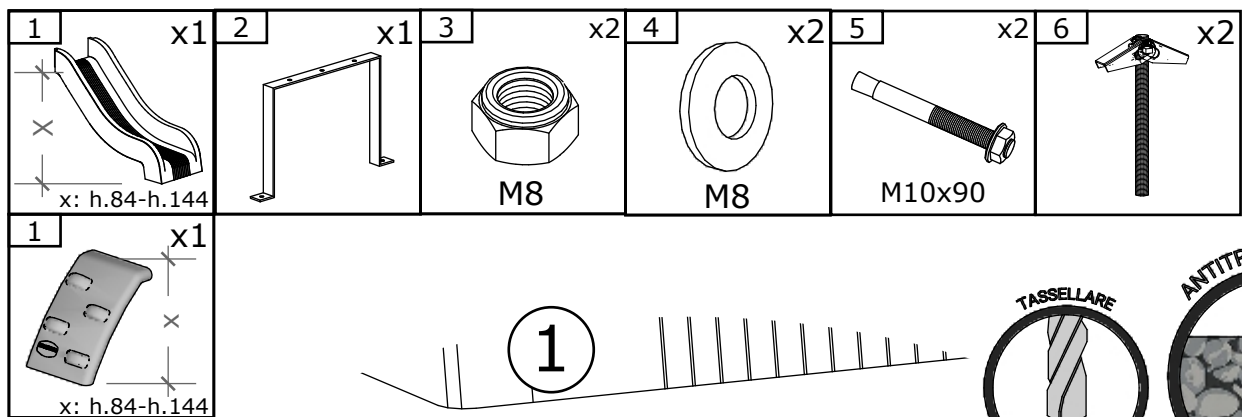


dimensione minima  
minimum size  
50x50x40

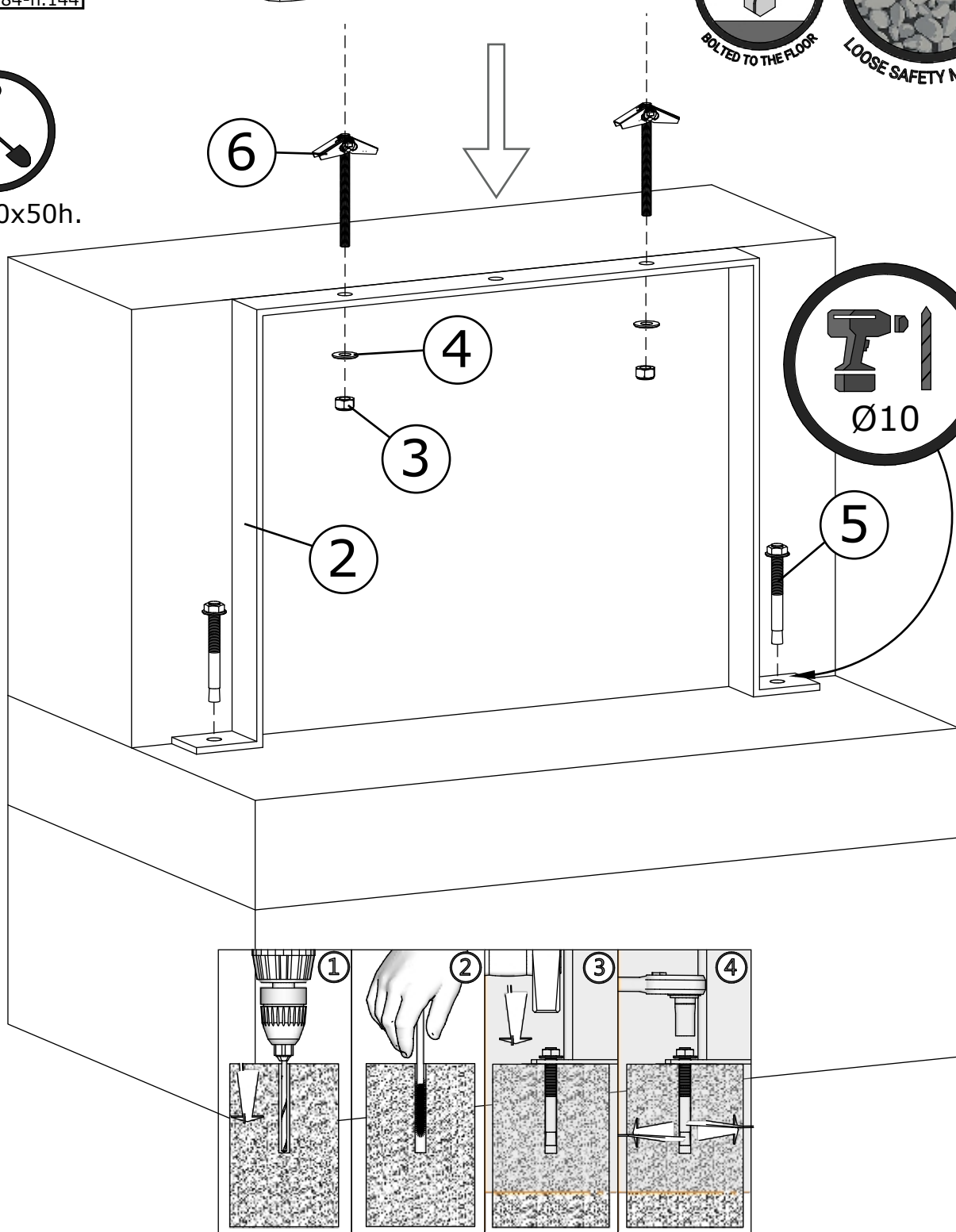
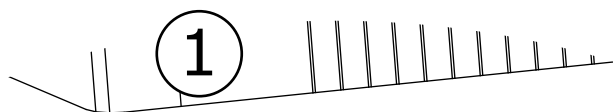


800115 **RB2**

03/03/25

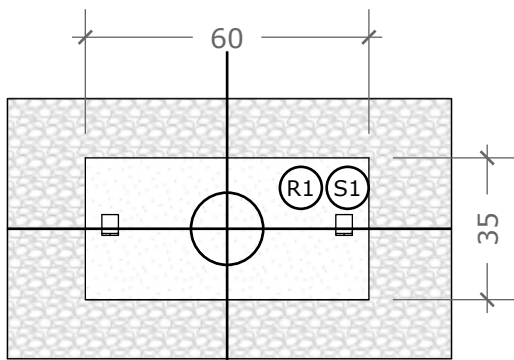


50x70x50h.



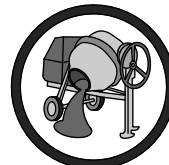
80011 (R1) (S1)

19/03/25



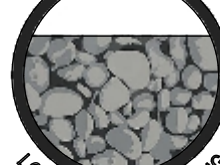
60x35xh.40

CEMENTO/CONCRETE

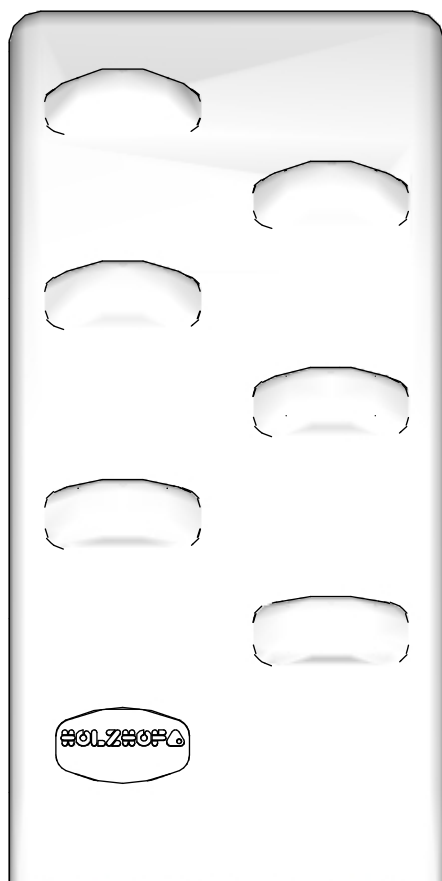


C25/30 (B25)

ANTITRAUMA SFUSO

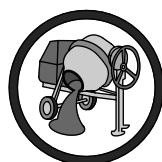
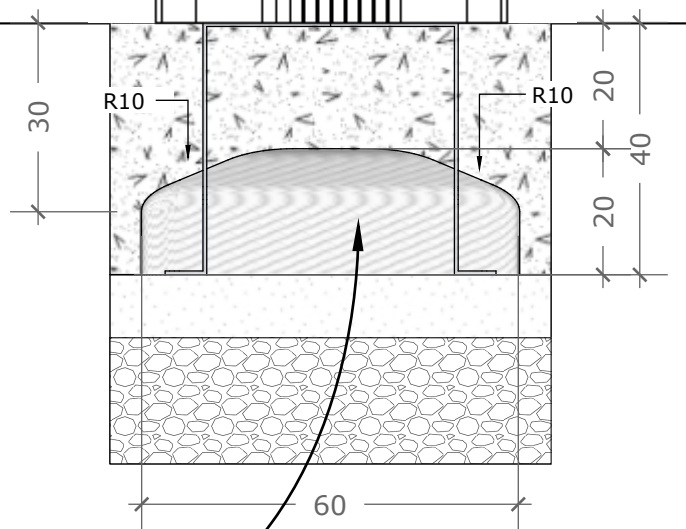
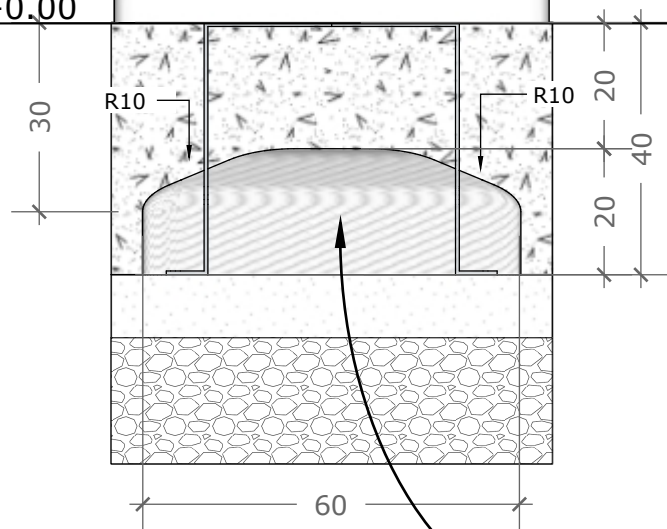
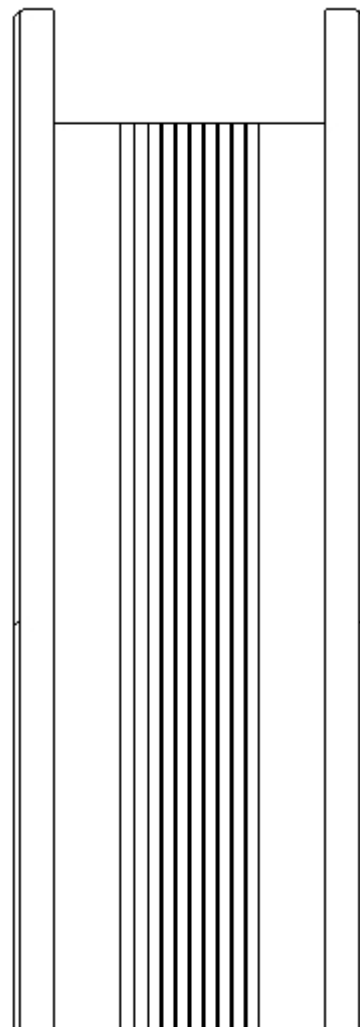


LOOSE SAFETY MATTING



HOLZOF

+0.00



80011 (R1) (S1)

60x35xh.20

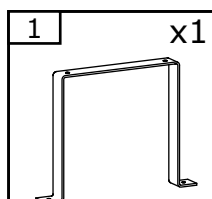
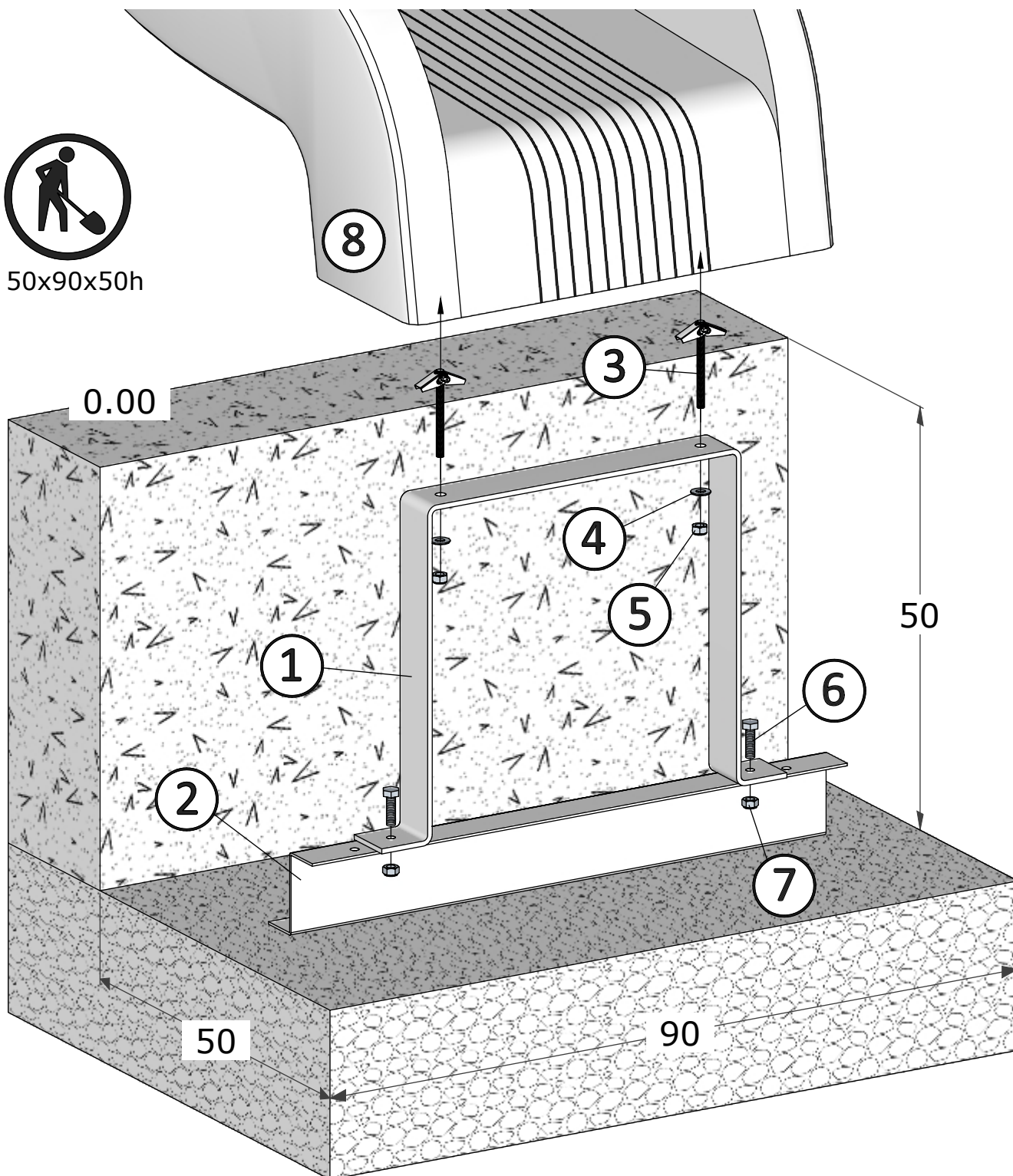
HOLZOF

19/03/25

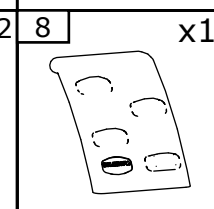
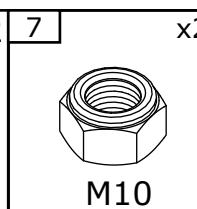
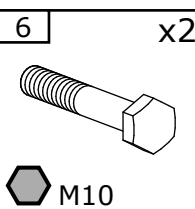
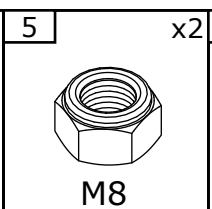
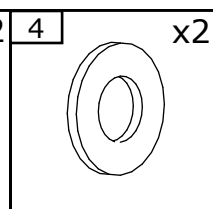
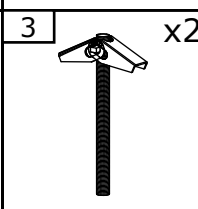
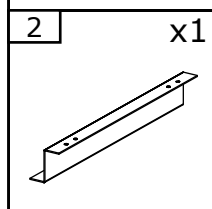
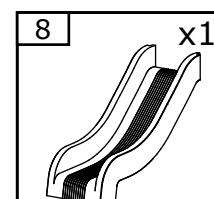




50x90x50h

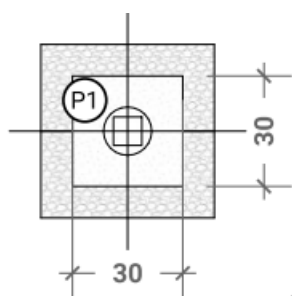
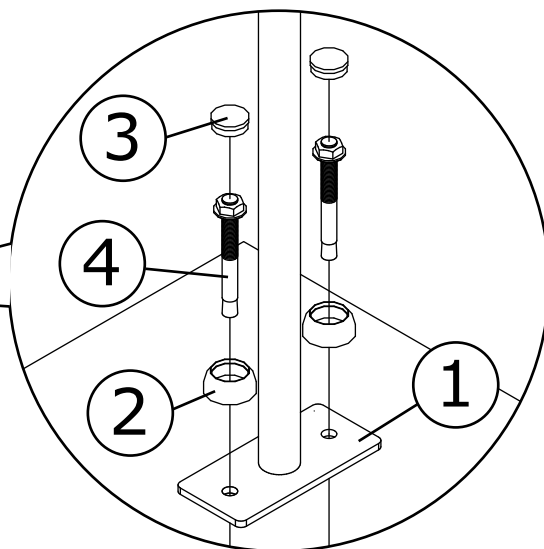
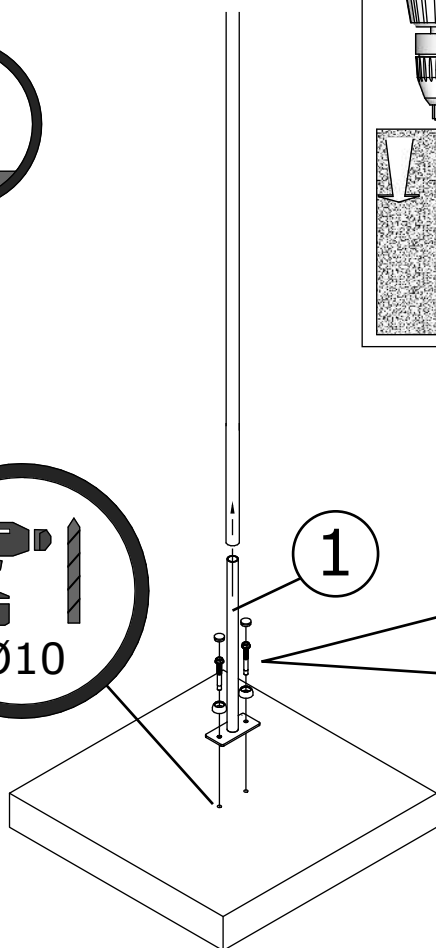
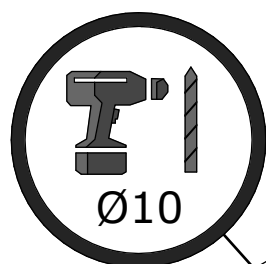
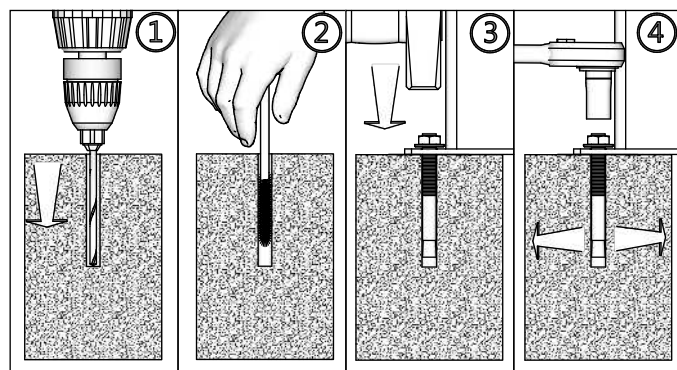
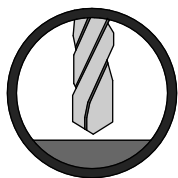
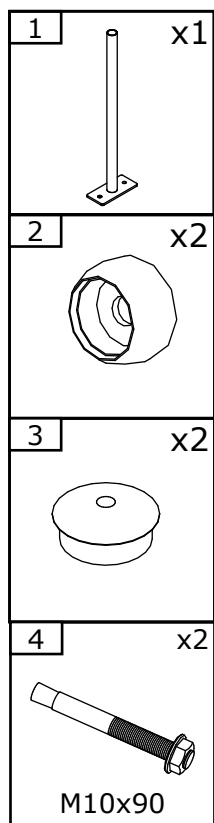


STAFFA PER POSA A SECCO  
BRACKET FOR DRY INSTALLATION

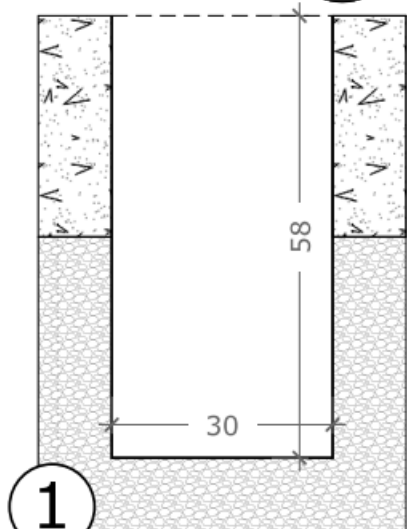


80011 (R1) (S1)

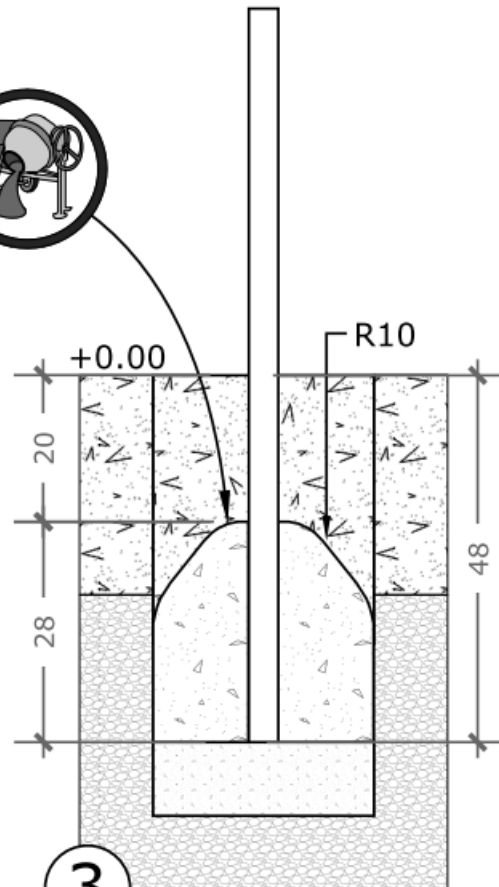
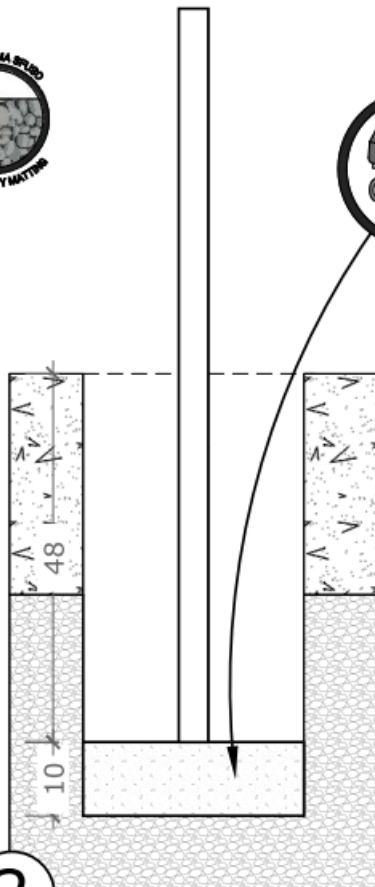
19/03/25



Ø30x58

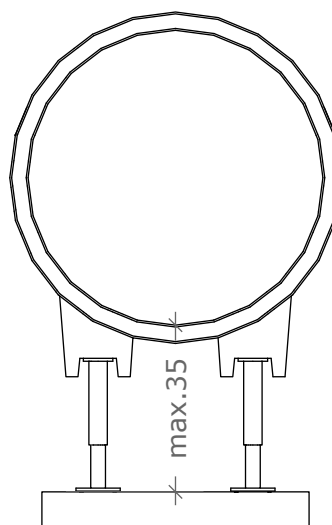
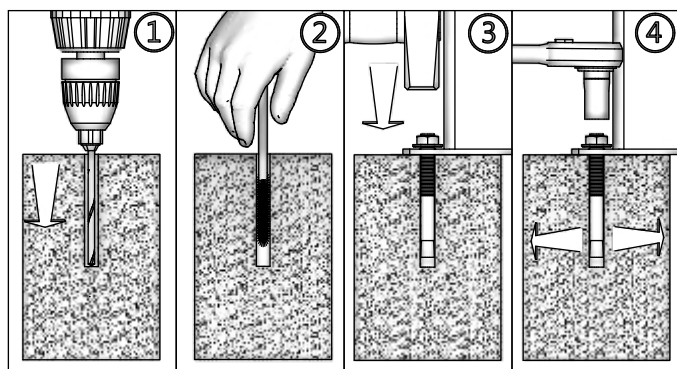
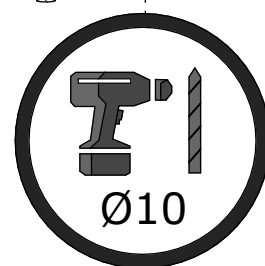
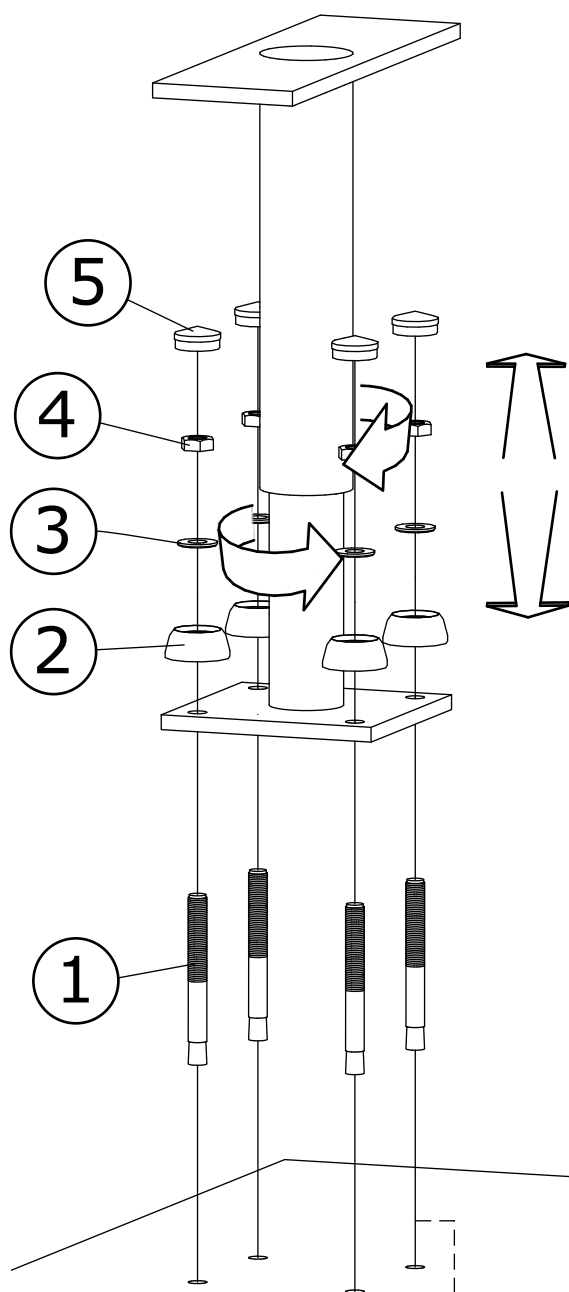
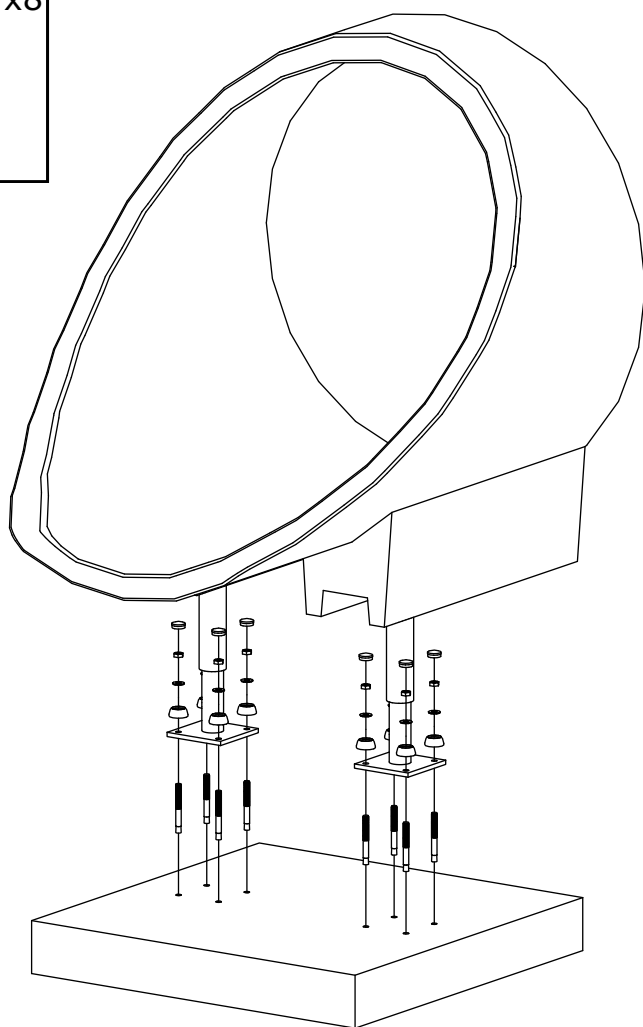
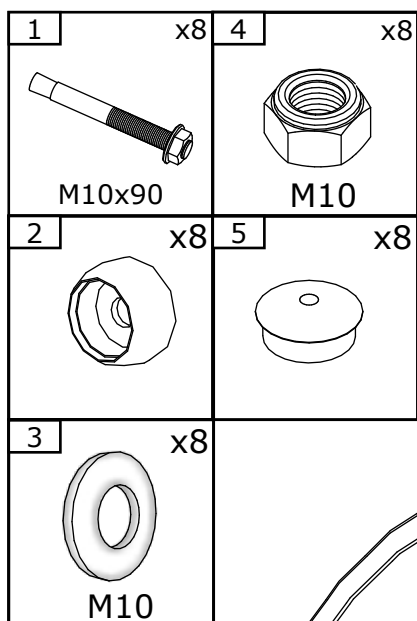


2



80037

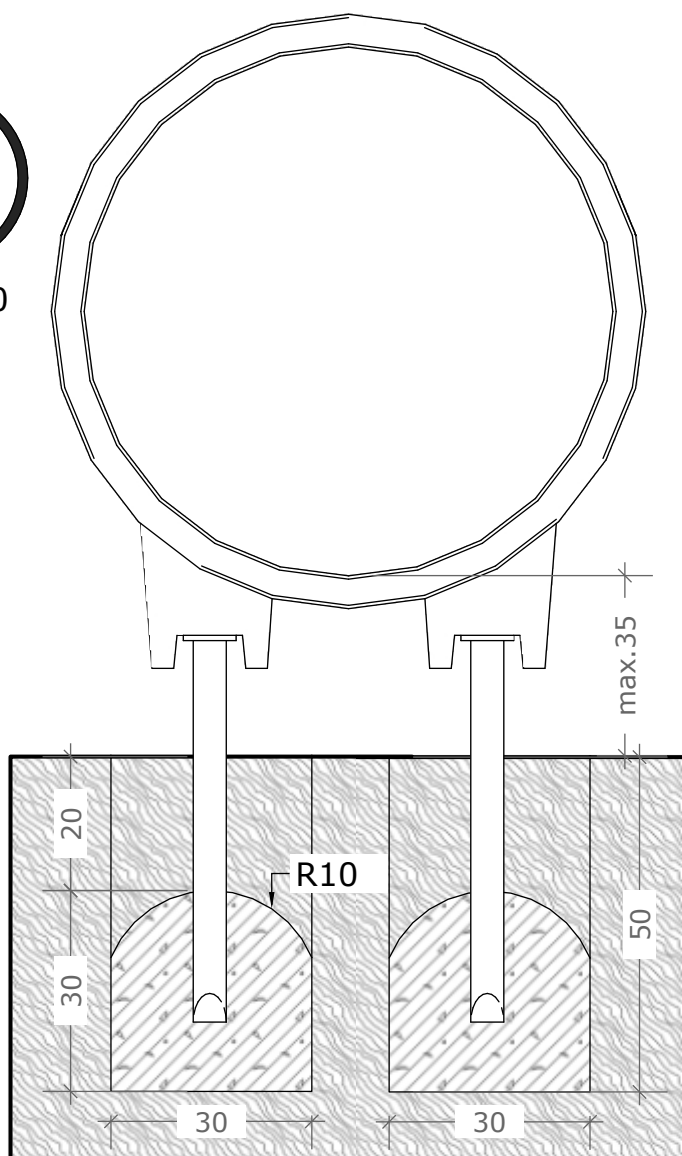
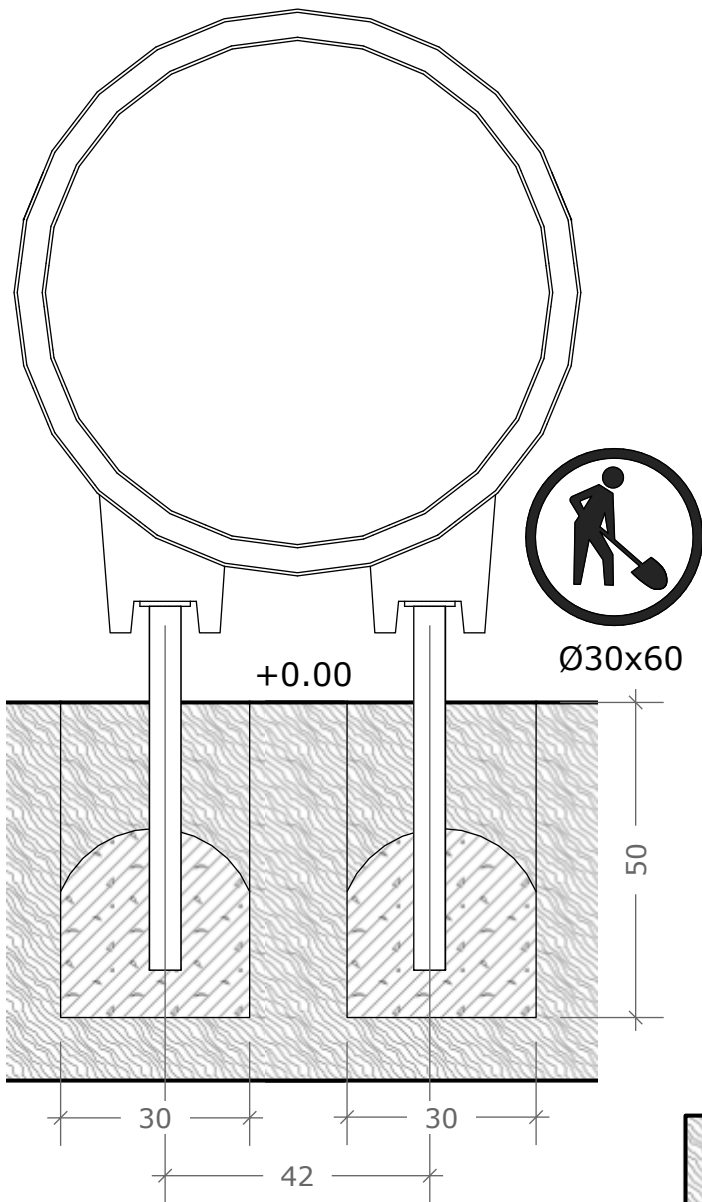
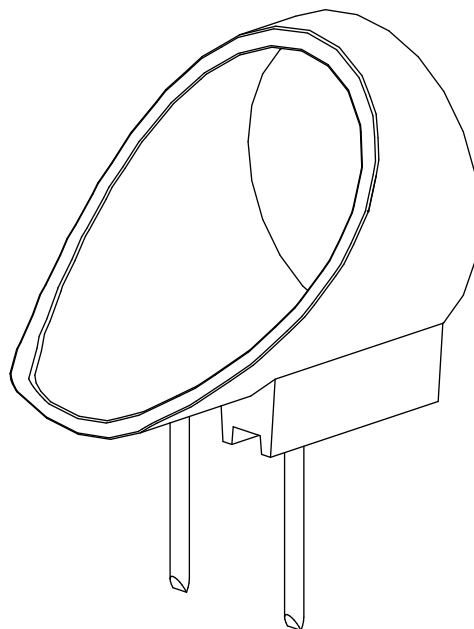
17/06/22



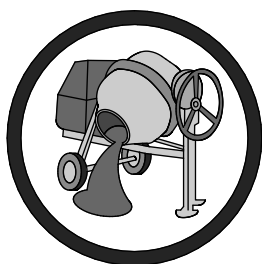
80015 (S2)

09/07/25



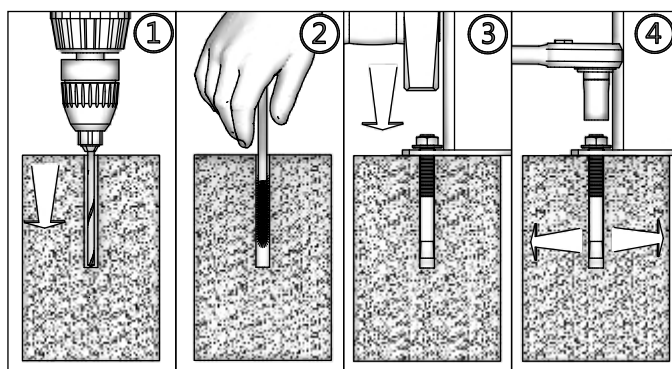
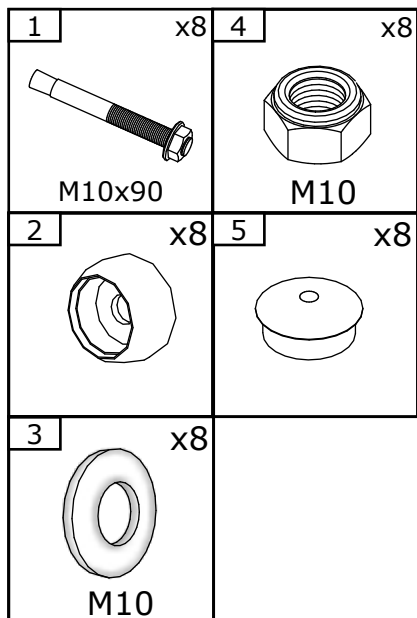


CLS

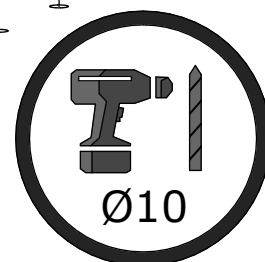
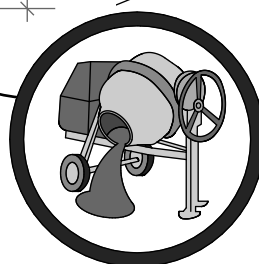
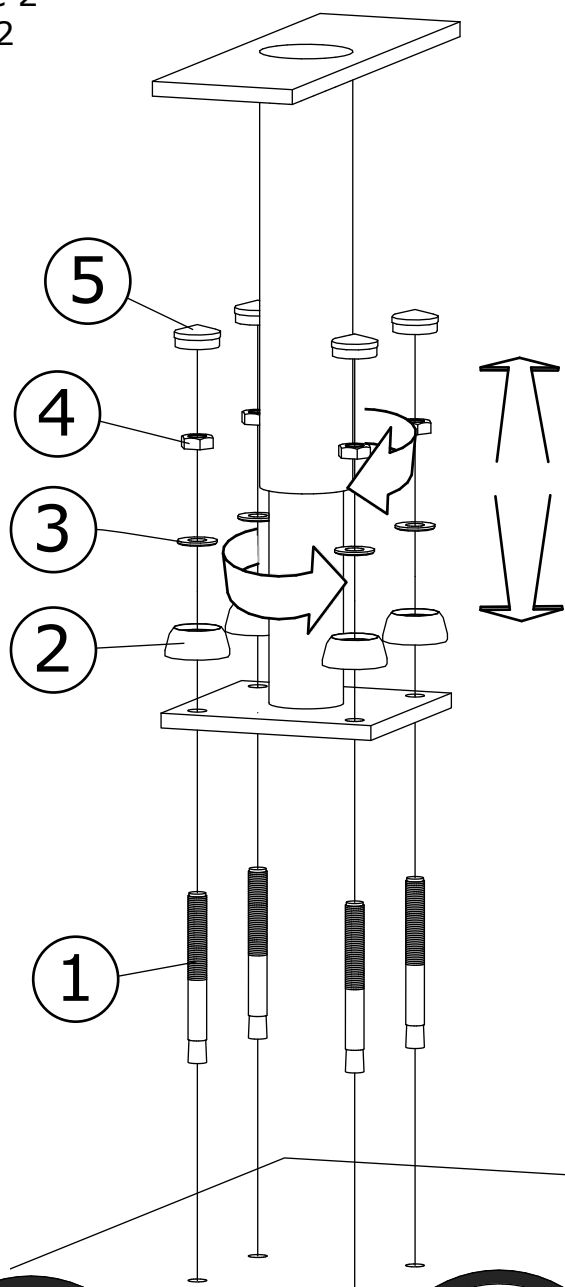
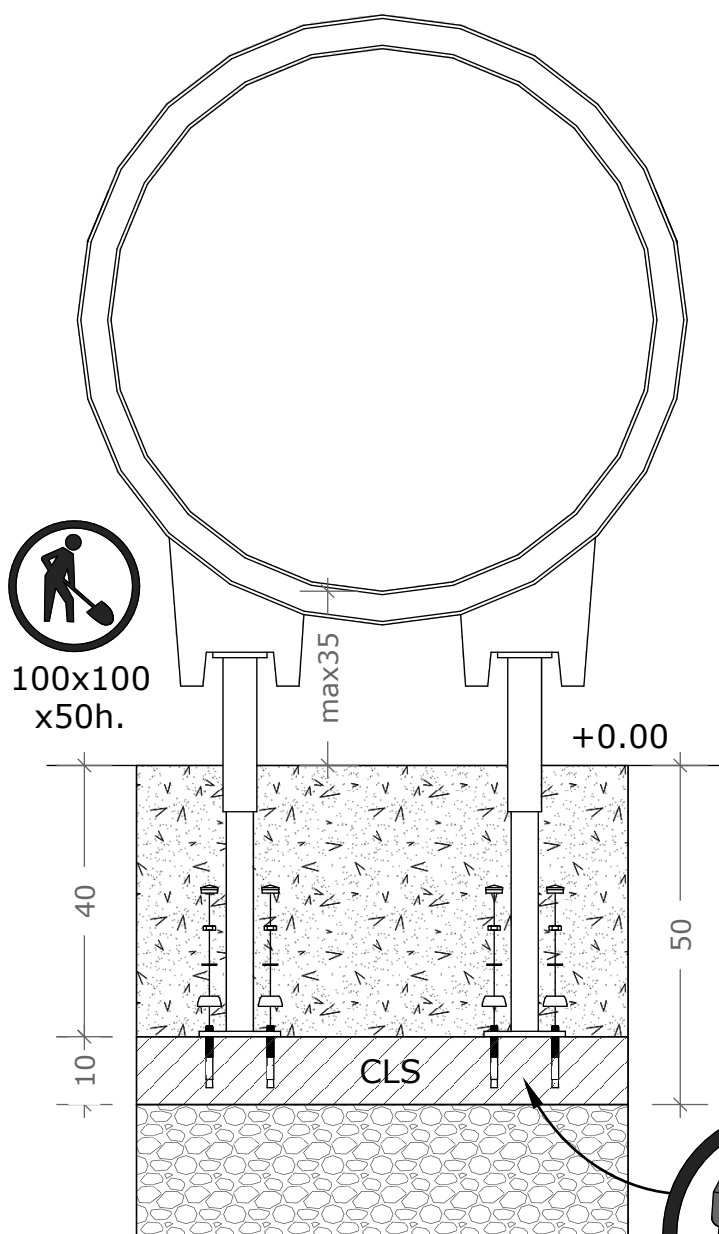


80015 (S2)

09/07/25



opzione 2  
option 2



80015 (S2)

09/07/25