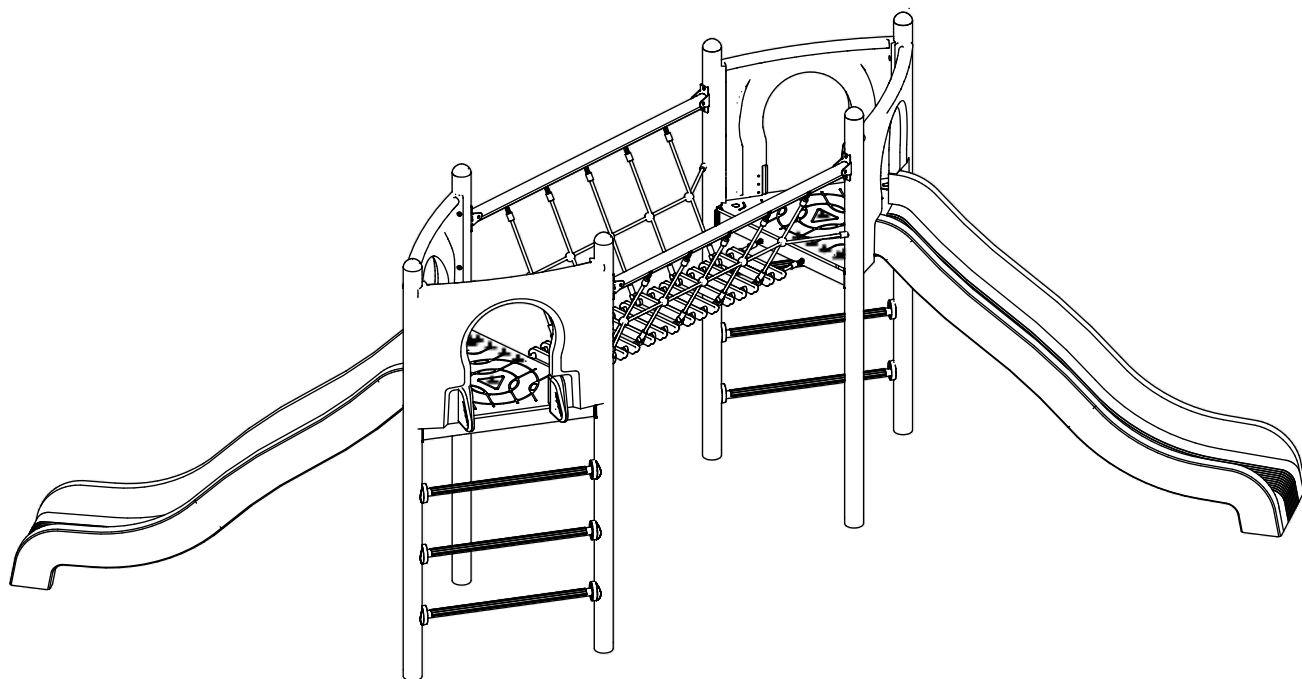




istruzioni di montaggio
assembly instruction
Montageanleitung
instrucciones de montaje
instructions de montage

linea forest
xfs180



ITALIANO

Informazioni importanti.
Leggi attentamente prima di iniziare il montaggio.
Conserva queste informazioni per ulteriori consultazioni.

Colori e modelli rappresentati sono puramente indicativi e potranno variare a nostra discrezione.

In fase di installazione si consiglia di fissare definitivamente la bulloneria ed inserire i tappi solo dopo aver verificato il corretto posizionamento degli elementi, parallelismi, verticalità e quant'altro.

Utilizzare gli strumenti di installazione in modo appropriato e seguire alla precisione quanto descritto nelle istruzioni. Le istruzioni sono realizzate per una posa in opera che segue le normative UNI EN 1176, in caso di installazione in maniera differente da quanto descritto si potrebbe andare incontro ad un montaggio non a norma.

Gli scavi e la realizzazione dei plinti di fondazione DEVONO essere eseguiti come da illustrazioni, rispettando dimensioni e raggiature, come richiesto dalla norma UNI EN1176.

Utilizzare cemento minimo C25/30

Dove necessario segnare la posizione prima di forare con l'apposita punta descritta.

I codici numerici 8xxxx si riferiscono al titolo ed al riferimento del particolare di montaggio.

La bollinatura nella pagina principale è da seguire come sequenza temporale di montaggio.

Le misure, salvo diversamente indicato, sono espresse in cm.

Prestare attenzione alla numerazione dei montanti; la numerazione corrispondente si trova sotto ogni montante.

Seguire l'orientamento delle assi e dei pianali rappresentato in figura.

Le misure della viteria, salvo indicazioni differenti, sono espresse in mm. e riportano la tipologia di inserto da utilizzare TORX - ESAGONO - Pozidriv (vedere legenda simboli)

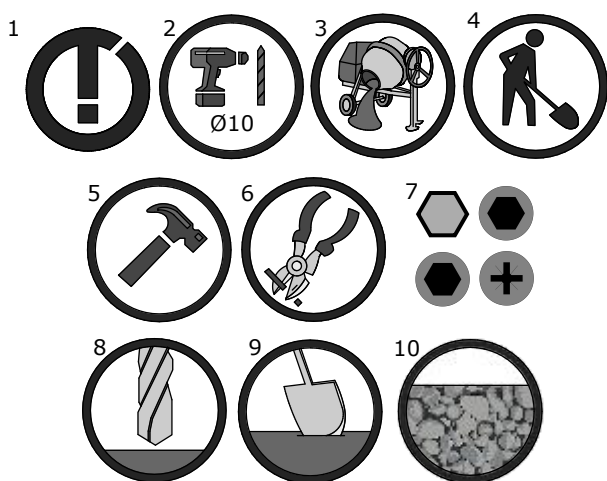
Le strutture in alluminio sono contrassegnate dalla dicitura AL; nelle pagine il simbolo AL significa che è necessario eseguire quel tipo di installazione SOLO per le strutture in alluminio.

E' disponibile in allegato la corretta procedura per ancorare o interrare la struttura; sarà sufficiente seguire i passaggi relativi al tipo di soluzione richiesta in fase di ordine per fissare al suolo la staffa. La tipologia di staffa è indicata dall'apposito simbolo (vedere legenda simboli).
ma equivalente.

In alcune schede di montaggio potrebbe essere rappresentato un prodotto differente da quello ricevuto (ad esempio scivolo o pedane di risalita possono essere differenti in quanto adatte a diverse altezze); ad ogni modo il sistema di montaggio resta il medesimo.

Per ogni problema o dubbio vi invitiamo a contattare l'azienda (centralino +39.0461.601501 oppure info@holzhof.com); un incaricato vi fornirà tutte le delucidazioni necessarie.

Per motivi di reale disponibilità a magazzino potrebbe essere fornita della viteria alternativa a quella specificamente indicata,



- 1. PRESTARE PARTICOLARE ATTENZIONE**
- 2. SEGNARE LA POSIZIONE, QUINDI FORARE CON TRAPANO USANDO LA PUNTA INDICATA**
- 3. CEMENTARE**
- 4. ESEGUIRE UNO SCAVO DI DIMENSIONE INDICATA**
- 5. AIUTARSI MEDIANTE L'UTILIZZO DI UN MARTELLO**
- 6. TAGLIARE**
- 7. INSERTI DA UTILIZZARE**
- 8. STAFFA DA TASSELLARE AL TERRENO**
- 9. STAFFA PER ANTITRAUMA SFUSO (SABBIA, GHIAIA, CORTECCIA)**
- 10. STAFFA DA INTERRO**

01/09/25



DEUTSCH

Wichtige Information

Sorgfältig lesen

Diese Information aufbewahren

- Die dargestellten Farben und Modelle können nach unserem Ermessen variieren.
- Bei der Installation empfiehlt es sich, erst nach Überprüfung der korrekten Positionierung der Elemente, Parallelität, Vertikalität und so weiter, die Schrauben und Muttern endgültig fest zu drehen und die Kapfen einzusetzen.
- Verwenden Sie die geeigneten Installationswerkzeuge und folgen Sie ganz genau den Beschreibungen in den Anleitungen. Die Anleitungen sind für eine Montage ausgelegt, bei der die Norm UNI EN 1176 eingehalten wird: Wird das Gerät anders installiert, kann eine normgerechte Montage nicht garantiert werden.
- Die Aushebungen und die Verlegung der Fundamentplatten MÜSSEN gemäß den Zeichnungen unter Beachtung der von der Norm UNI EN1176 geforderten Abmessungen und Radien durchgeführt werden.
- Mindestens Beton C25/30 verwenden.
- Wenn es notwendig ist, die Stelle vor dem Bohren mit dem beschriebenen geeigneten Bohrer einzeichnen.
- Die numerischen Kennnummern 8xxxx beziehen sich auf die Kennzeichnung und die Bezugsnummer des Montageteils.
- La bollinatura nella pagina principale è da seguire come sequenza temporale di montaggio.
- Bei der Montage muss die auf der ersten Seite vorgegebene zeitliche Abfolge befolgt werden.
- Die Maßeinheit ist cm, es sei denn, es anders angegeben.
- Auf die Nummerierung der Pfosten achten; die Nummern stehen unter den Pfosten.
- Die in der Abbildung dargestellte Ausrichtung der Achsen und Bretter beachten.



ENGLISH

Important information

Read carefully.

Keep this information for further reference.

- Colours and designs presented are purely indicative and may vary at our discretion.
- During installation, we recommend permanently attaching the nuts and bolts and inserting the caps only after checking the correct positioning of the elements, parallelisms, verticality, etc.
- Use installation tools appropriately and accurately follow the instructions. The instructions are given for an installation that complies with the UNI EN 1176 standards. If installed differently than what is described, you may have a non standards-compliant installation.
- Excavations and implementation of foundation plinths MUST be performed as illustrated, while respecting sizes and radii, as required by UNI EN1176.
- At minimum, use a C25/30 cement
- Where necessary, mark the position before drilling with the special tip described.
- The numerical codes 8xxxx refer to the title and refer to the installation details.
- The sticker on the main page shows the assembly sequence to be followed.
- Unless otherwise noted, the measurements are expressed in cm.
- Be careful to the numbering of the uprights; the corresponding numbering is located under each upright.
- Follow the orientation of the axes and the platforms shown figure.
- Unless otherwise noted, the measurements of the screws are expressed in mm and indicate the type of screwdriver to be used TORX - HEXAGON- Pozidriv (see the symbols legend)

- Die Schraubenmaße werden zusammen mit den Schraubenmitnahmeprofilen TORX - SECHSKANT - POZIDRIV (siehe die Legende der Symbole) in mm angegeben, es sei denn, es ist anders angegeben.
- Die Aluminiumgestelle sind mit der Aufschrift AL gekennzeichnet; in den Anleitungen bedeutet das Symbol AL, dass dieser Montageschritt NUR für die Aluminiumgestelle ausgeführt werden muss.
- In der Anlage ist das korrekte Verfahren für die Verankerung oder das Einrammen des Gestells in den Boden nachzulesen; es reicht aus die Textpassagen zum bei der Bestellung angegebenen Lösungstyp zu befolgen, um die Halterung am Boden zu befestigen. Die Halterungsart ist mit dem entsprechenden Symbol angegeben (siehe Legende der Symbole).
- In einigen Montageblättern könnte sich das dargestellte Produkt vom gekauften Produkt unterscheiden (zum Beispiel können die Rutsche oder die Trittbretter zum Aufsteigen anders sein, da sie verschiedenen Höhen angepasst sind); das Montagesystem bleibt in jedem Fall dasselbe.
- Bei Problemen oder Fragen wenden Sie sich gerne an den Betrieb (Telefonzentrale+39.0461.601501 oder info@holzhof.com); ein Mitarbeiter wird Ihnen die notwendigen Erläuterungen liefern.
- Aufgrund der Verfügbarkeit im Lager könnten andere als die angegebenen aber gleichwertige Schrauben geliefert werden.

1. BESONDERS VORSICHTIG SEIN

2. DIE STELLE EINZEICHNEN, DANN MIT EINER BOHRMASCHINE UND DEM ANGEgebenEN BOHRER BOHREN.

3. ZEMENTIEREN

4. DAS LOCH IN DEN ANGEgebenEN ABMESSUNGEN AUSHEBEN

5. MIT EINEM HAMMER NACHHELLEN

6. SCHNEIDEN

7. DEN EINSATZ IN DER ABBILDUNG VERWENDEN

8. HALTERUNG ZUM VERANKERN AM BODEN

9. HALTERUNG FÜR DEN FALLSCHUTZ (SAND, GERÖLL , RINDE)

10. HALTERUNG ZUM EINRAMMEN IN DEN BODEN

- Aluminium structures are labelled AL; the AL symbol on the pages means that this type of installation must be performed ONLY for aluminium structures.
- The correct procedure for anchoring or embedding the structure is available in the attachment. Simply follow the steps for the type of solution requested when ordering to secure the bracket to the ground. The specific number indicates the type of bracket (see symbols legend).
- Some installation sheets may show a product different than that received (e.g. slide or climbing boards may be different since they are adapted to different heights); in any case, the assembly system is the same.
- Please contact the company if you have any questions or problems (switchboard +39.0461.601501 or info@holzhof.com); a representative will provide you with all the necessary explanations.
- Due to actual stock availability, hardware alternative to that specifically mentioned, but in any case equivalent, could be provided.

1. PAY SPECIAL ATTENTION

2. MARK THE POSITION, THEN MAKE A HOLE WITH THE DRILL AND USING THE TIP INDICATED

3. CEMENT

4. MAKE A HOLE THAT IS OF THE SIZE INDICATED

5. USE A HAMMER

6. CUT

7. USE THE SCREWDRIVER SHOWN IN THE FIGURE

8. BRACKET TO BE BOLTED TO THE GROUND

9. BRACKET FOR LOOSE SAFETY MATTING (SAND, GRAVEL OR BARK)

10. EMBEDDING BRACKET

01/09/25



FRANÇAIS

Information importante
A lire attentivement.
Conserver ces informations

- Les couleurs et les modèles représentés sont purement indicatifs et peuvent varier selon notre discrétion.
- Pendant l'installation, il est conseillé de fixer définitivement les boulons et d'insérer les bouchons uniquement après avoir vérifié le positionnement correct des éléments, des parallélismes, de la verticalité, etc.
- Utiliser les instruments d'installation de façon appropriée et suivre précisément ce qui est décrit dans les instructions. Les instructions sont réalisées pour une pose sur place qui respecte les normes UNI EN 1176 ; en cas d'installation différente de ce qui est décrit, le montage pourrait ne pas être aux normes.
- Les excavations et la réalisation des plinthes de fondation DOIVENT être exécutées selon les illustrations, en respectant les dimensions et les rayons, comme requis par la norme UNI EN 1176.
- Utiliser du ciment minimum C25/30
- Si besoin, marquer la position avant de creuser avec la pointe appropriée décrite.
- Les codes des numéros 8xxxx font référence au titre et au détail de montage.
- Le timbrage de la page principale est à suivre comme séquence temporelle de montage.
- Les mesures, sauf indication différente, sont exprimées en cm.
- Prêter attention à la numération des montants ; la numération correspondante se trouve sous chaque montant.
- Suivre l'orientation des axes et des plans représentée sur la figure.
- Pour des raisons de disponibilité réelle en entrepôt, la boulonnerie fournie pourrait être différente de celle spécifiquement indiquée, mais équivalente.



ESPAÑOL

Información importante
Leer detenidamente.
Guarda esta información para consultarla en el futuro.

- Los colores y modelos representados son meramente indicativos por lo que podrán sufrir modificaciones si la empresa lo considera necesario.
- En fase de instalación se recomienda fijar definitivamente la pernería e introducir los taponos solamente después de haber verificado el correcto posicionamiento de los elementos, los paralelismos, la verticalidad y otros elementos.
- Utilice los instrumentos de instalación de manera adecuada y siga con precisión todo lo descrito en las instrucciones. Las instrucciones están realizadas para realizar una instalación que cumpla con las normativas UNI EN 1176, en caso que no se respeten las normas de instalación podría realizarse un montaje no conforme.
- Tal y como es requerido por la norma UNI EN1176 las excavaciones y la realización de los plintos de cimentación DEBEN ser realizados como se indica en las ilustraciones, respetando las dimensiones y achaflanados.
- Utilice cemento mínimo C25/30
- Donde sea necesario marque la posición antes de perforar con la correspondiente punta descrita.
- Los códigos numéricos 8xxxx hacen referencia al título y a la referencia del detalle de montaje.
- El sello situado en la página principal debe seguir una secuencia temporal de montaje.
- Las medidas, excepto indicado diferentemente, están expresados en cm.
- Preste atención a la numeración de los montantes; la numeración correspondiente se encuentra debajo de cada montante.
- Siga la orientación de los ejes y de los tableros representado en la figura.
- Las medidas de la tornillería, excepto diferentes indicaciones, están expresados en mm. y llevan el tipo de inserto que debe utilizarse TORX - HEXÁGONO - Pozidriv (ver leyenda de símbolos)
- Las estructuras de aluminio están marcadas por la indicación AL; en las páginas el símbolo AL significa que es necesario realizar aquel tipo de instalación SOLAMENTE para las estructuras de aluminio.

- Les mesures de la boulonnerie, sauf indications différentes, sont exprimées en mm et indiquent la typologie d'insert à utiliser
TORX - HAXAGONE - Pozidriv (voir légende symbole)
- Les structures en aluminium sont marquées par la légende AL ; dans les pages, le symbole AL signifie qu'il est nécessaire exécuter ce type d'installation UNIQUEMENT pour les structures en aluminium.
- La procédure correcte pour ancrer ou enterrer la structure est disponible ci-joint ; il suffira de suivre les passages relatifs au type de solution demandé en phase de commande pour fixer au sol l'étrier. La typologie d'étrier est indiquée par le symbole approprié (voir légende des symboles).
- Certaines fiches de montage pourraient représenter un produit différent de celui reçu (par exemple, le toboggan ou les estrades de remontées peuvent être différents puisqu'ils sont adaptés à différentes hauteurs) ; dans tous les cas, le système de montage reste le même.
- Pour tout problème ou doute, nous vous invitons à contacter l'entreprise (centrale +39 0461 601501 ou info@holzhof.com) ; une personne dévouée vous fournira toutes les informations nécessaires.

1. PRÊTER UNE ATTENTION TOUTE PARTICULIÈRE
2. MARQUER LA POSITION, PUIS CREUSER AVEC UNE PERCEUSE EN UTILISANT LA POINTE INDIQUÉE
3. CIMITER
4. CREUSER UN TROU AUX DIMENSIONS INDIQUÉES
5. S'AIDER EN UTILISANT UN MARTEAU
6. COUPER
7. UTILISER L'INSERT PRÉSENT SUR LA FIGURE
8. ÉTRIER À TAMPONNER AU TERRAIN
9. ÉTRIER POUR MATÉRIAU ANTI-TRAUMA BRUTE (SABLE, GRAVIERS, ÉCORCE)
10. ÉTRIER À ENTERRER

- Se encuentra disponible como anexo el procedimiento correcto para anclar o enterrar la estructura; será suficiente con seguir los pasajes correspondientes con el tipo de solución necesario en fase de pedido para fijar al suelo la brida. El tipo de brida se encuentra indicada a través del correspondiente símbolo (ver leyenda de símbolos).
- En algunas fichas de montaje podría estar representado un producto diferente de aquel recibido (por ejemplo el tobogán o las peanas de subida pueden ser diferentes ya que pueden adaptarse a diferentes alturas); de todo modo el sistema de montaje queda el mismo.
- Para cualquier problema o duda le invitamos a ponerse en contacto con la empresa (centralita +39.0461.601501 o bien info@holzhof.com); un encargado le suministrará todas las aclaraciones necesarias.
- Por motivo de disponibilidad real en almacén podría suministrarse una tornillería alternativa a aquella específicamente indicada pero equivalente.

1. PRESTE PARTICULAR ATENCIÓN
2. MARQUE LA POSICIÓN Y PERFORE CON UN TALADRO UTILIZANDO LA PUNTA INDICADA
3. CEMENTAR
4. REALICE UNA EXCAVACIÓN CON LAS DIMENSIONES INDICADAS
5. UTILICE UN MARTILLO PARA AYUDARSE
6. CORTE
7. UTILICE EL INSERTO QUE SE MUESTRA EN FIGURA
8. BRIDA PARA REFORZAR EN EL TERRENO
9. BRIDA AMORTIGUANTE SUELTA (ARENA, GRAVILLA, CORTEZA)
10. BRIDA PARA ENTERRA

01/09/25

PIANTA SCAVI / EXCAVATION PLAN

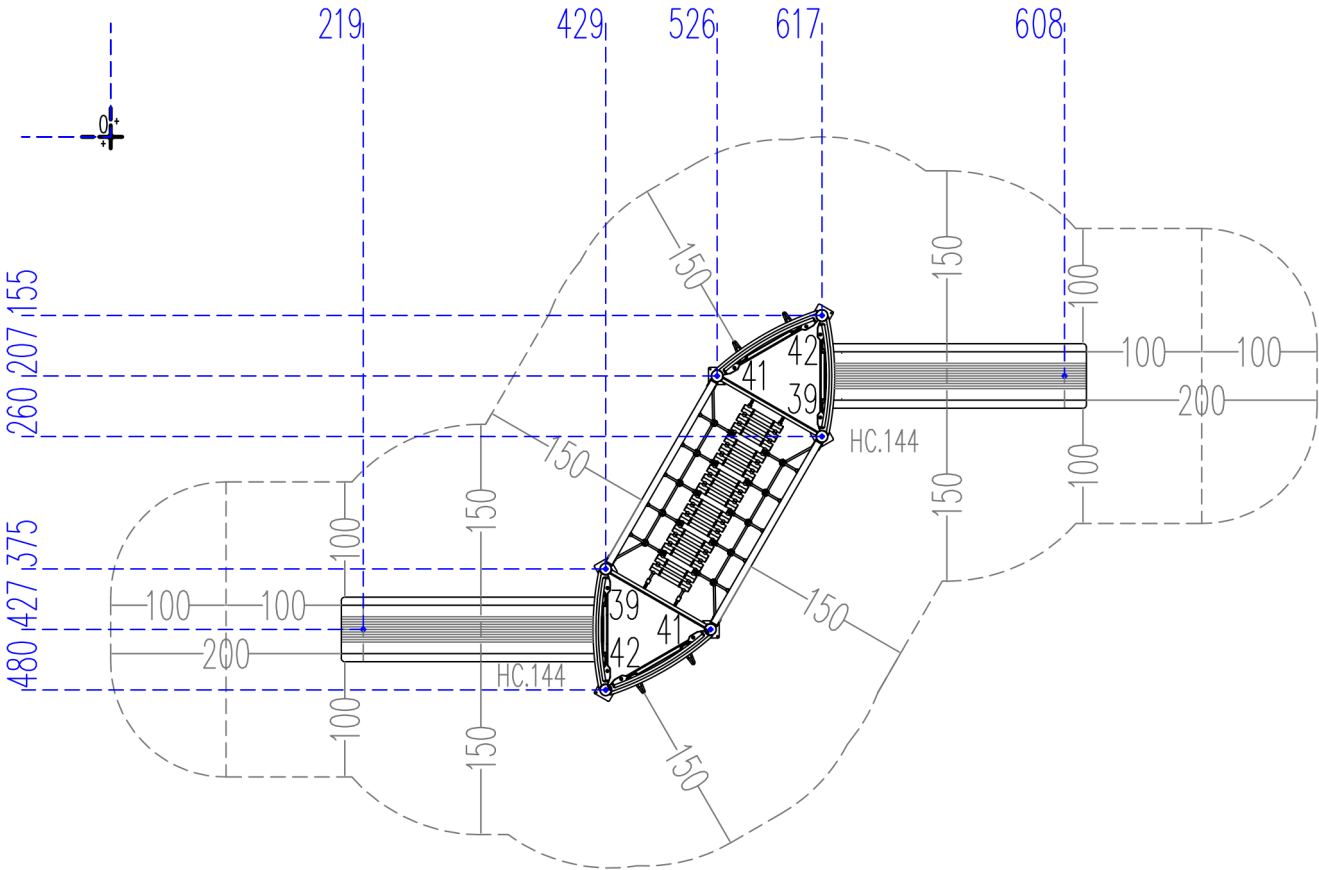
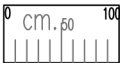


il simbolo accanto segna la posizione del centro scavo, per le sezioni consultare le schede allegate/
The excavation center is marked with a cross symbol on plan. For depth and section details, refer to the attached drawings.

NOTA PER STRUTTURE COUNTRY : per la natura irregolare del materiale stesso utilizzato tutte le misure su tale documento sono da ritenersi indicative / NOTE FOR COUNTRY STRUCTURES: due to the irregular nature of the material itself used, all measurements on this document are to be considered as indicative



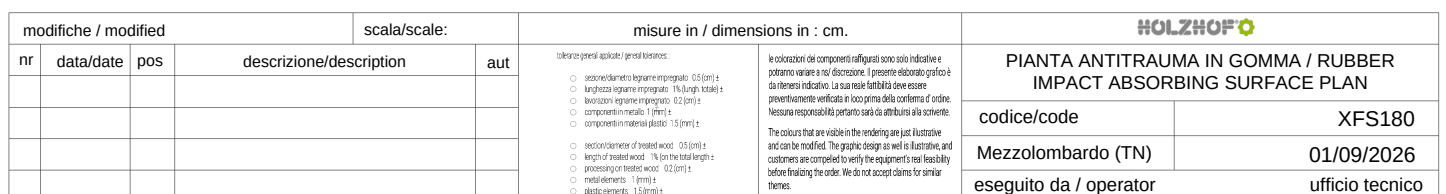
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						toleranze generali applicate / general tolerances: ○ sezione/diametro legname impiegato: 0,5 (mm) ± ○ lunghezza segname impiegato: 1% (lung. totale) ± ○ lavorazione segname impiegato: 0,2 (mm) ± ○ componenti in metallo: 1 (mm) ± ○ componenti in materiali plastici: 1,5 (mm) ± le colorazioni dei componenti raffigurati sono solo indicative e potranno variare a noi discrezione. Il presente elaborato grafico è da ritenersi indicativo. La sua reale fattibilità deve essere preventivamente verificata in loco prima della conferma d'ordine. Nessuna responsabilità pertanto sarà da attribuirsi alla scrivente. The colours that are visible in the rendering are just illustrative and can be modified. The graphic design as well as illustrative, and customers are compelled to verify the equipment's real feasibility before finalizing the order. We do not accept claims for similar themes.	codice/code	XFS180
							Mezzolombardo (TN)	01/09/2026
							eseguito da / operator	ufficio tecnico

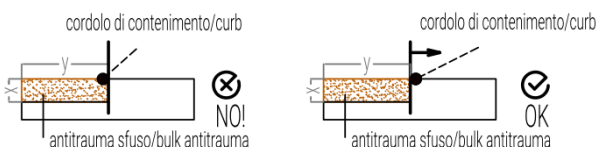
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 Area libera da impedimenti / Obstacle-free area:

All'interno dell'area di impatto non deve essere presente nessun oggetto, ostacolo o dislivello /
No object, obstacle or unevenness shall be present within the impact area.



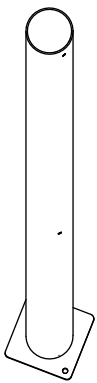
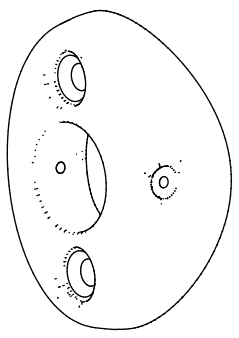
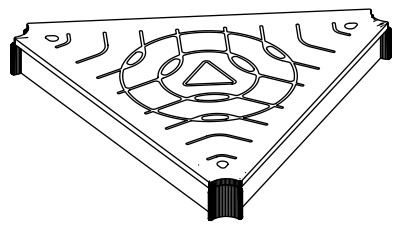
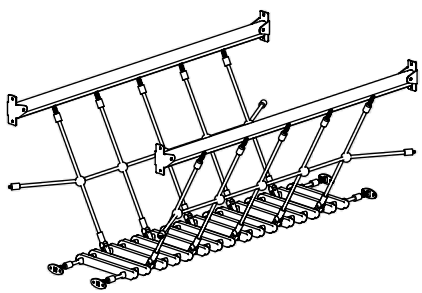
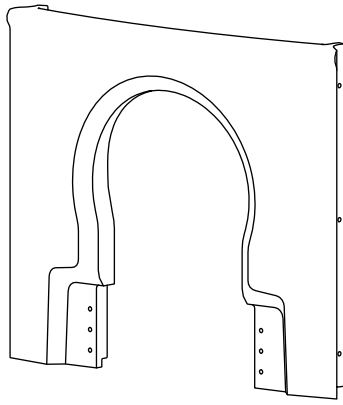
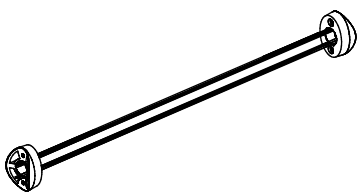
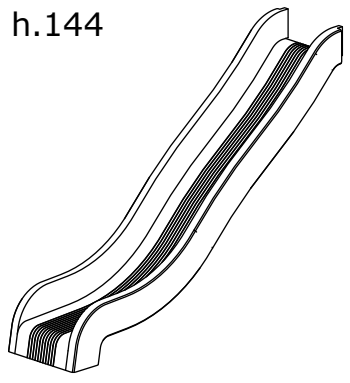
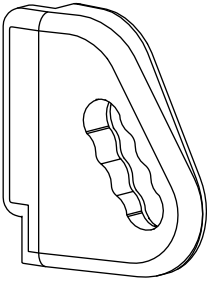
Spessore antitrauma sfuso / Loose-fill surface thickness (cm): **48.11**
 Superficie / Area (sq.m):
 Area libera da impedimenti / Obstacle-free area:

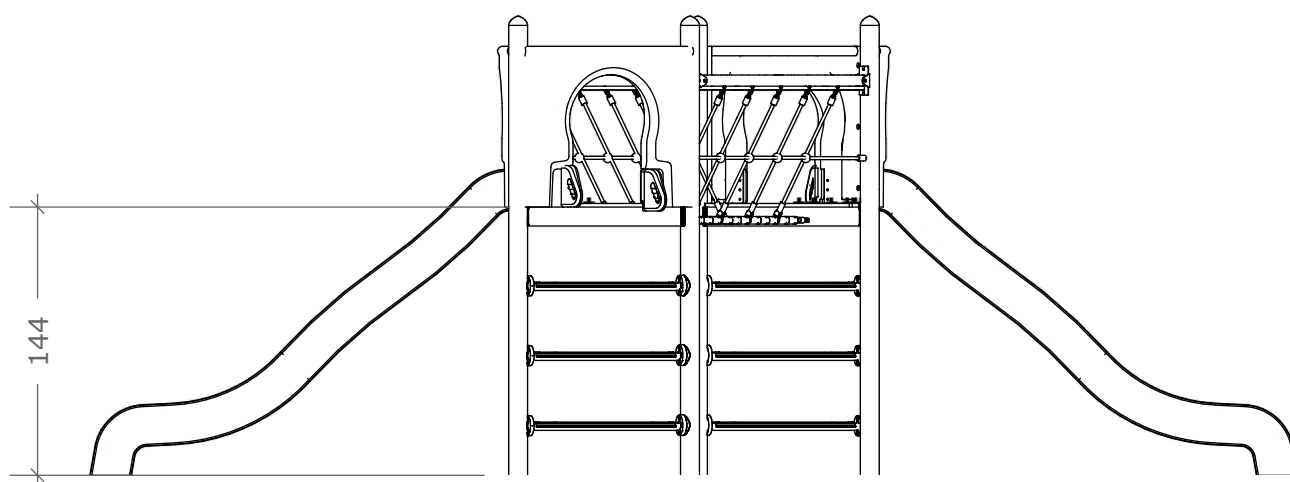
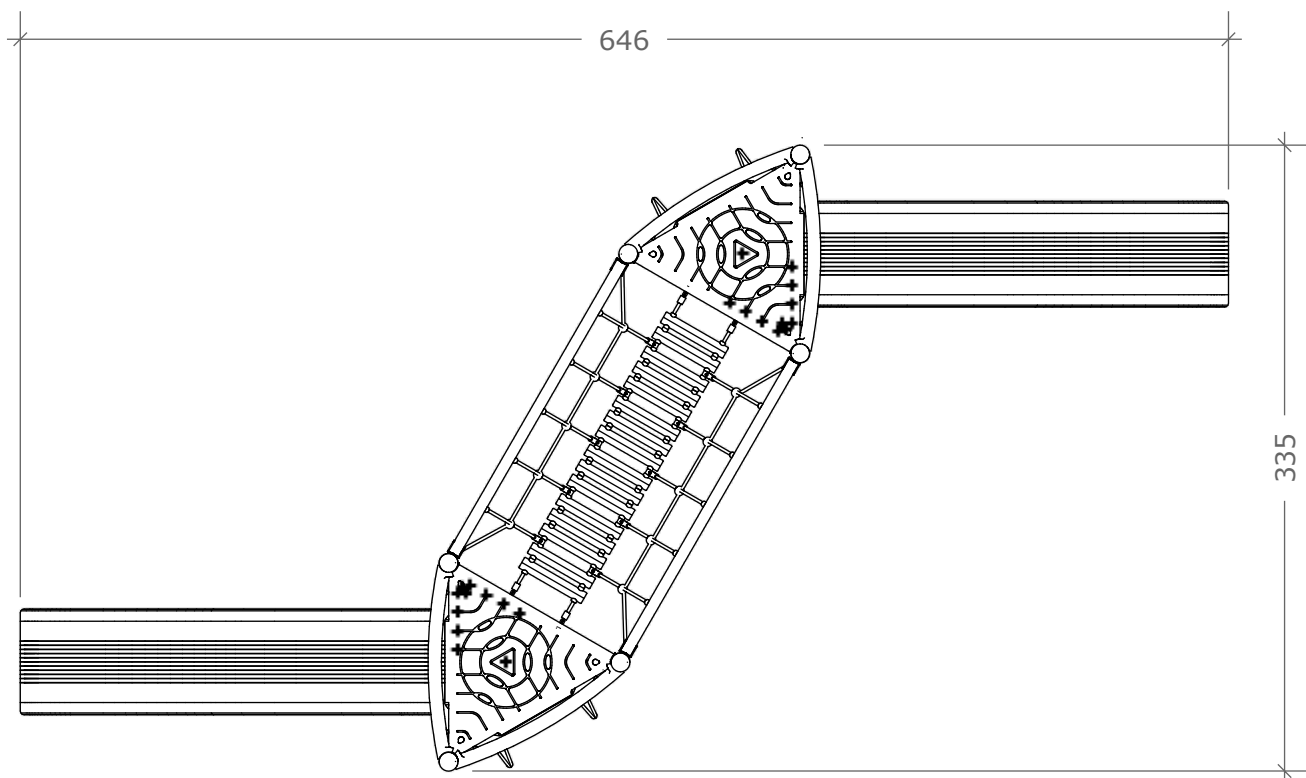
All'interno dell'area di impatto non deve essere presente nessun oggetto, ostacolo o dislivello / No object, obstacle or unevenness shall be present within the impact area.

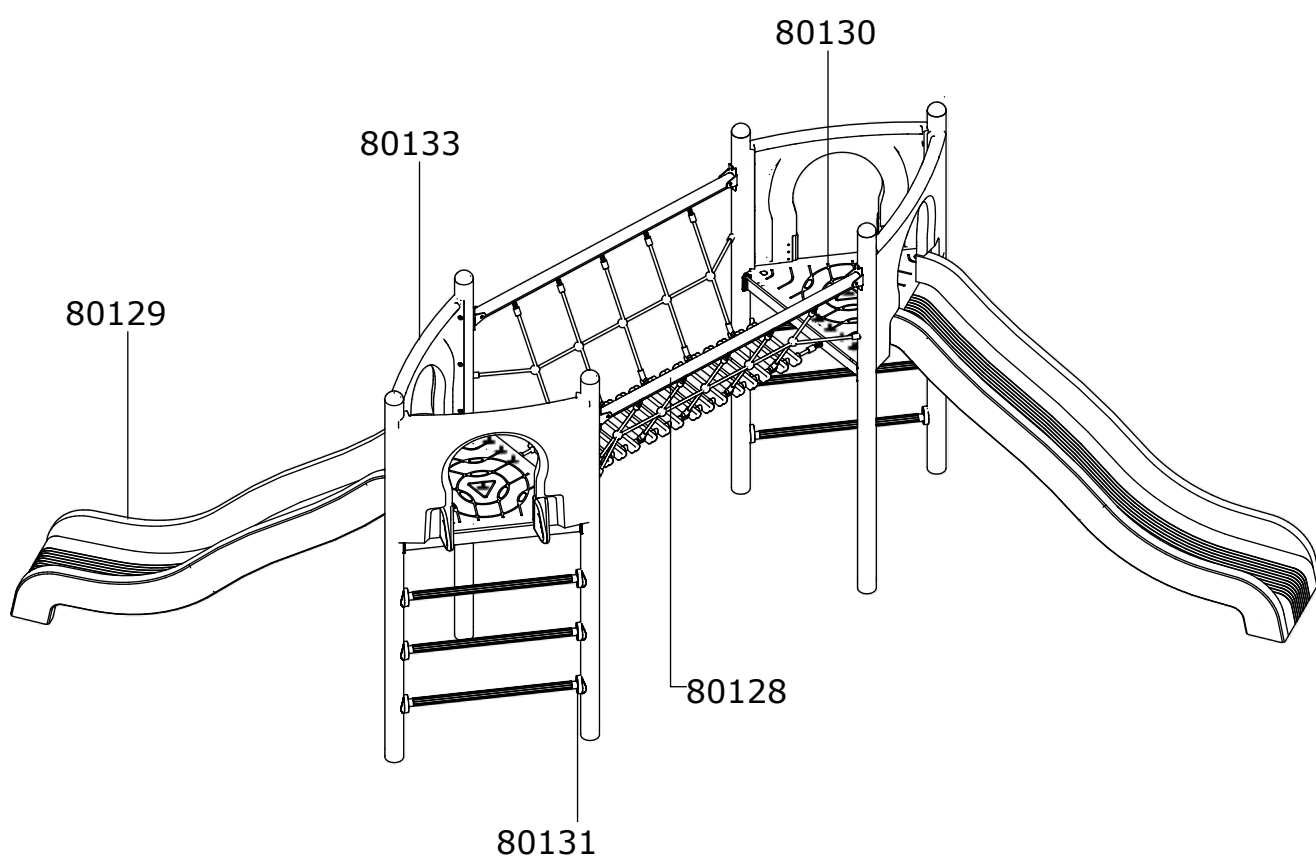


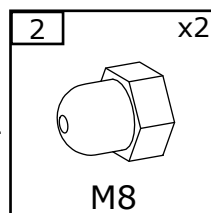
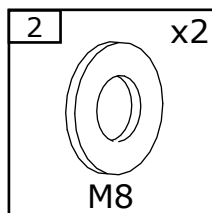
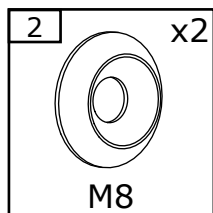
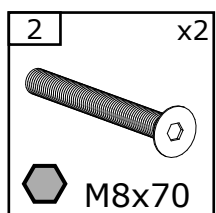
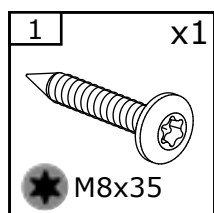
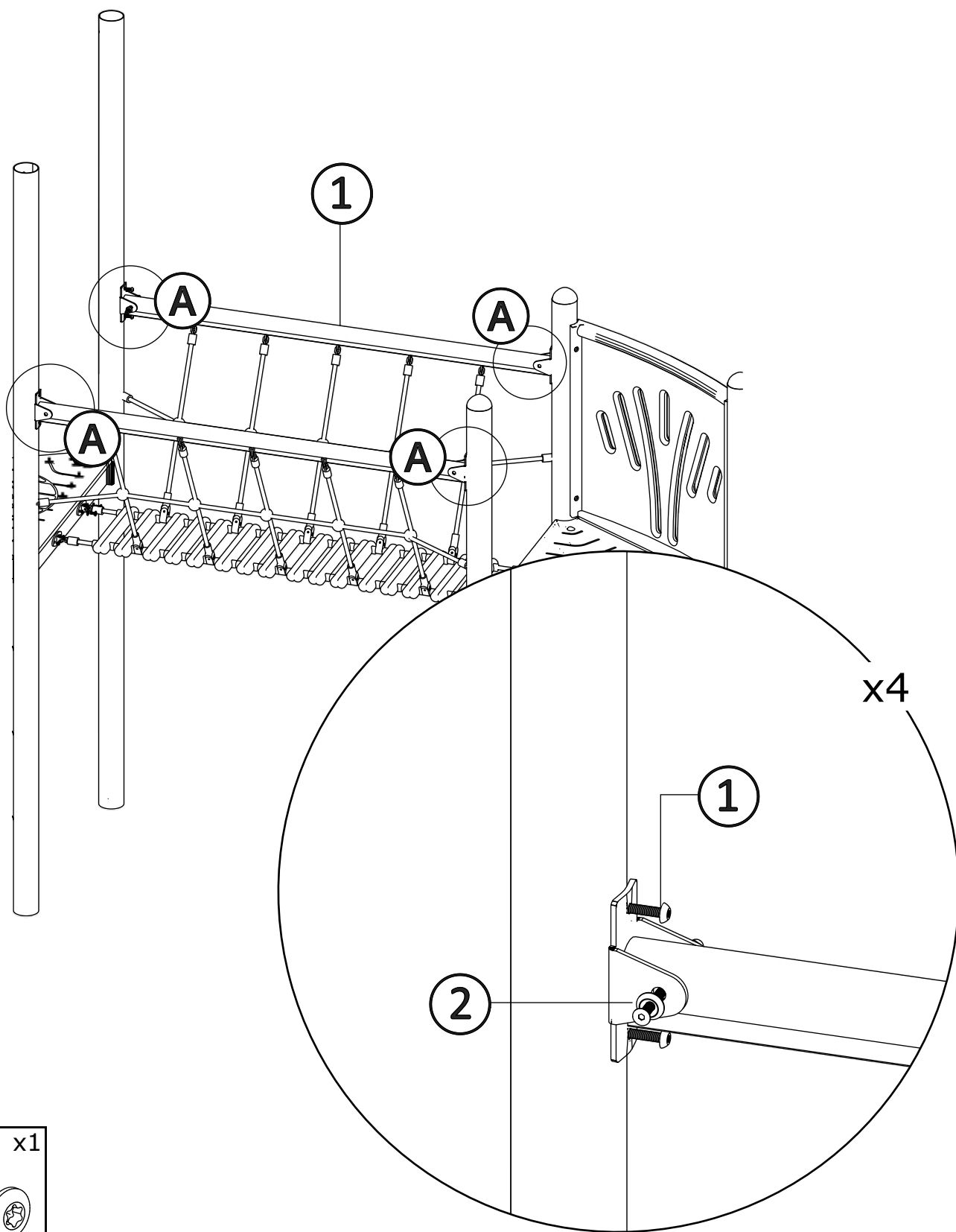
■ Per maggiori dettagli, consultare la scheda di posizionamento cordoli allegata
/ See the attached curb positioning detail sheet for further information

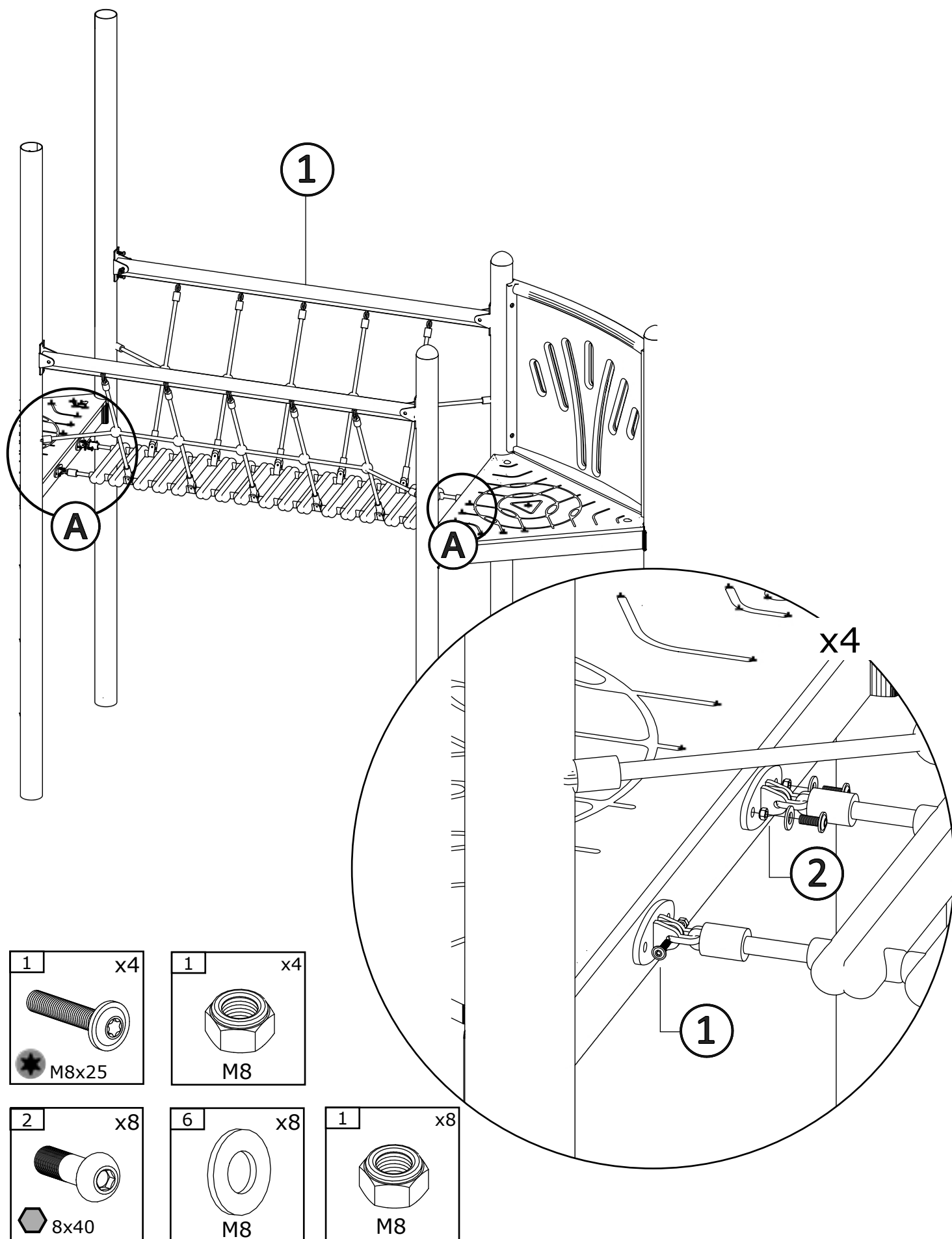
modifiche / modified			scala/scale:		misure in / dimensions in : cm.			
nr	data/date	pos	descrizione/description	aut	tolleranze generali applicate / general tolerances : ○ sezione diametro legname impregnato: 0,5 (mm) ± ○ lunghezza vignami impregnati: 1/2 lunghezza totale ± ○ lavorazione legno impregnato: 0,2 (mm) ± ○ componenti in metallo: 1 (mm) ± ○ componenti in materiali plastici: 1,5 (mm) ± le colorazioni dei componenti raffigurati sono solo indicative e potranno variare a noi discrezione. Il presente elaborato grafico è da ritenersi indicativo. La sua reale fattibilità dovrà essere preventivamente verificata in occasione della conferma d'ordine. Nessuna responsabilità potranno sarsi da attribuita alla scrittura. The colours that are visible in the rendering are just illustrative and can be modified. The graphic design is well illustrative, and customers are compelled to verify the equipment's real feasibility before finalizing the order. We do not accept claims for similar themes.		PIANTA ANTITRAUMA SFUSO / LOOSE ABSORBING SURFACE PLAN codice/codeXFS180 Mezzolombardo (TN)01/09/2026 eseguito da / operatorufficio tecnico	

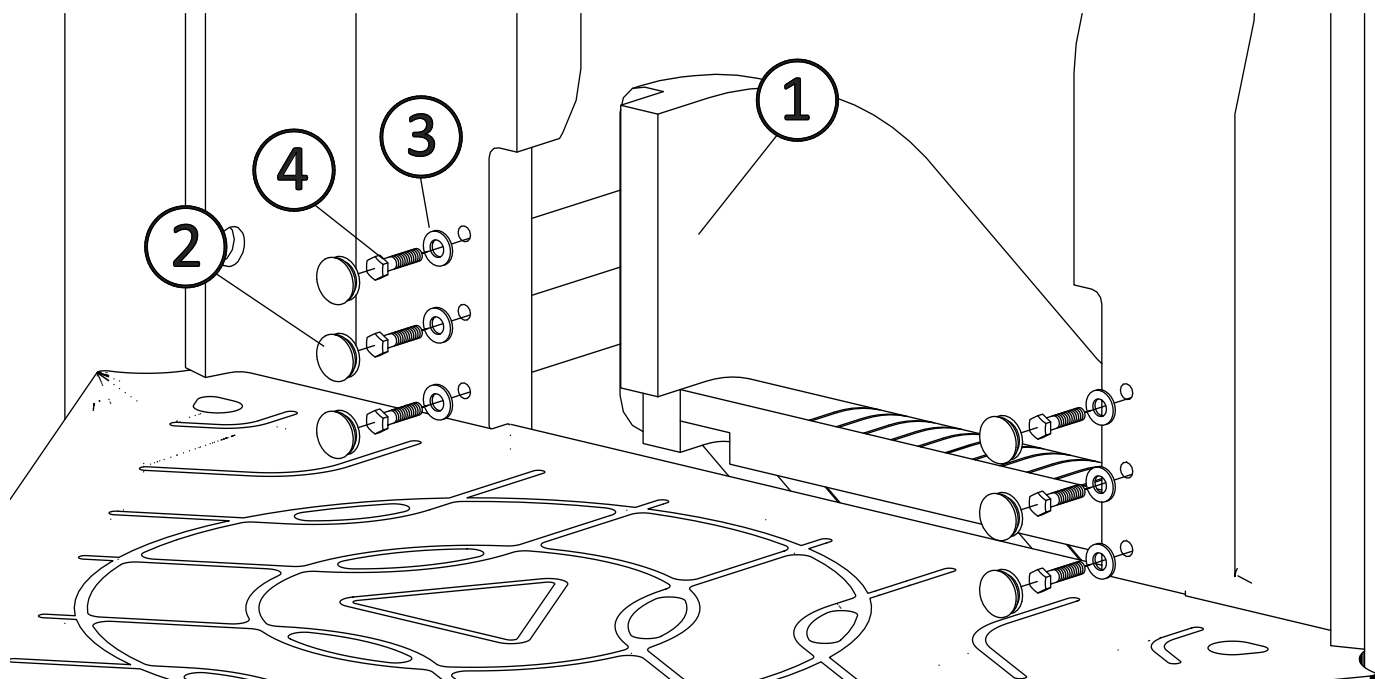
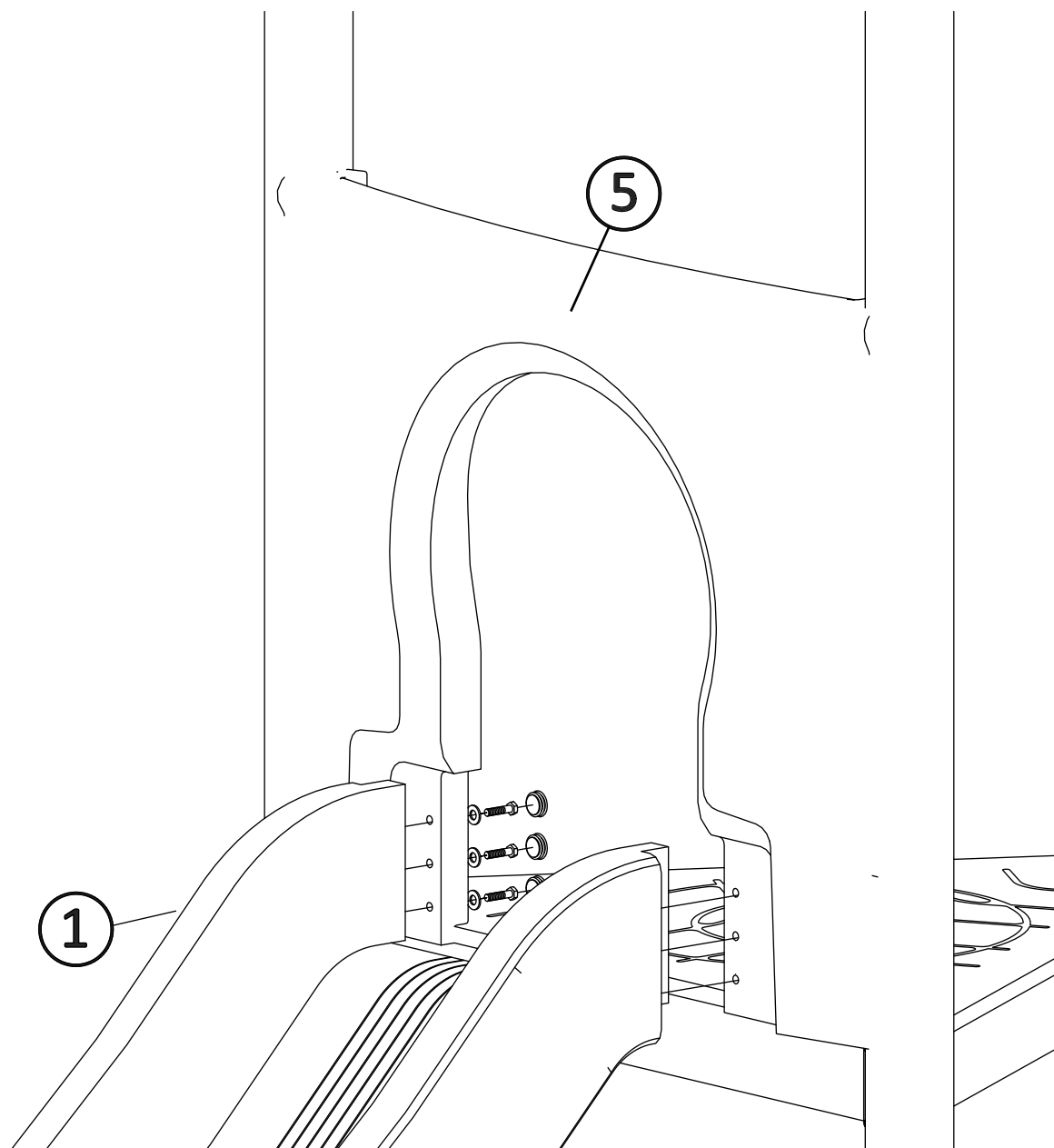
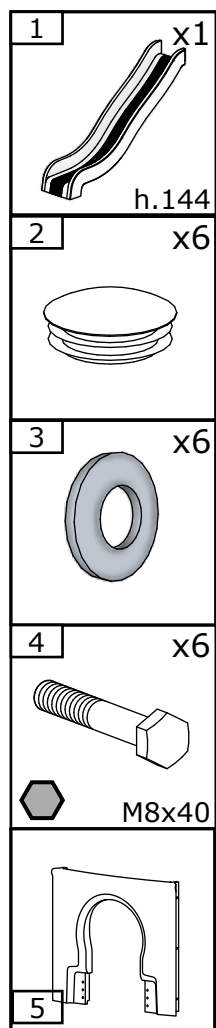
		
x6	x12	x2
		
x1	x4	x6
h.144 		
x2	x4	

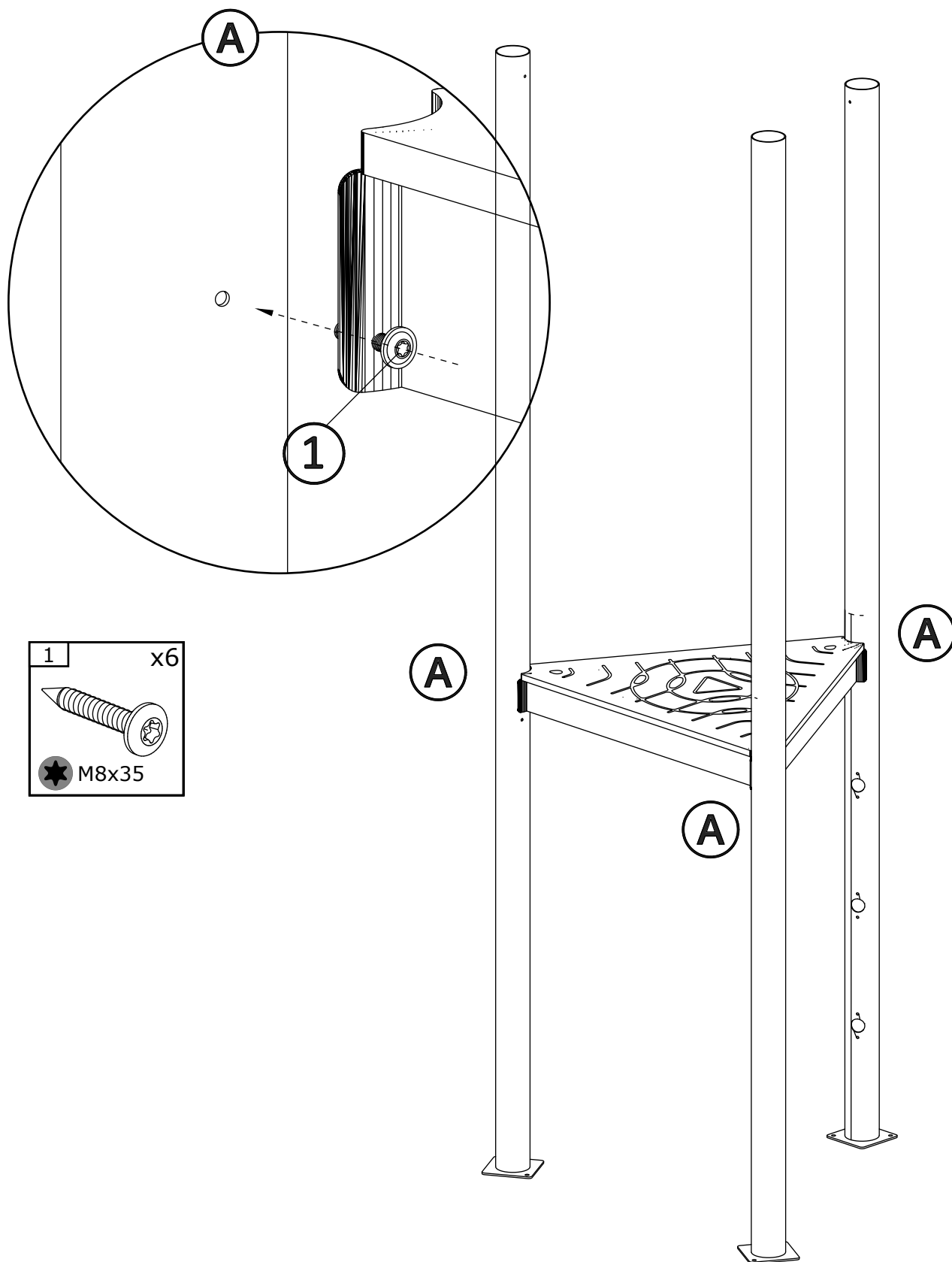


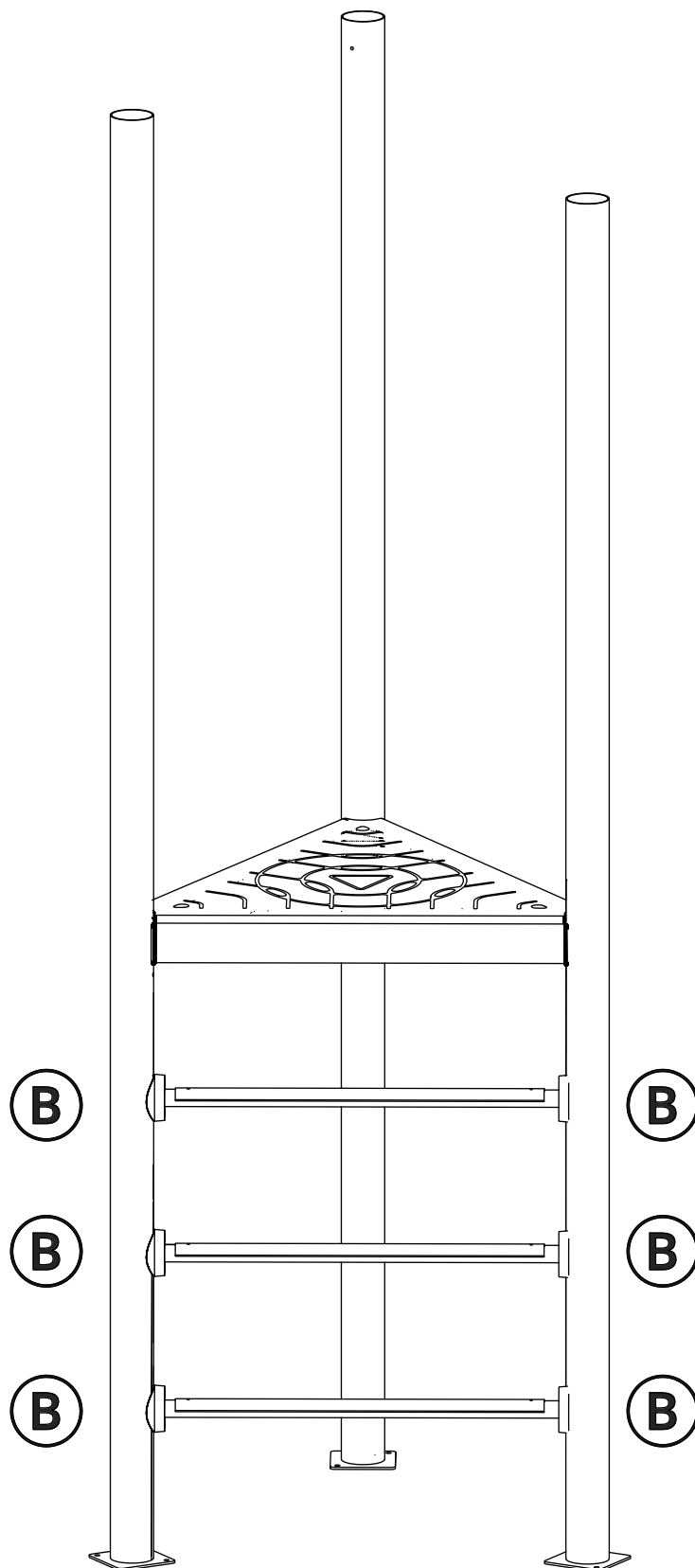


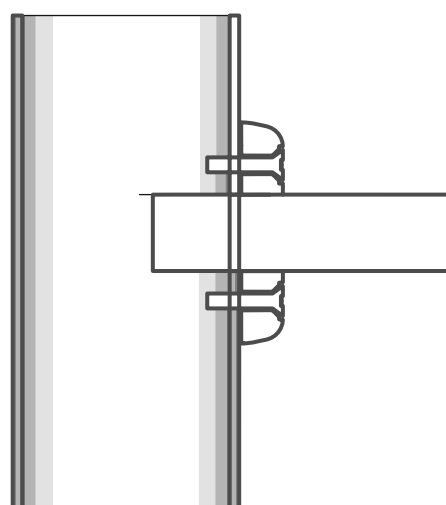
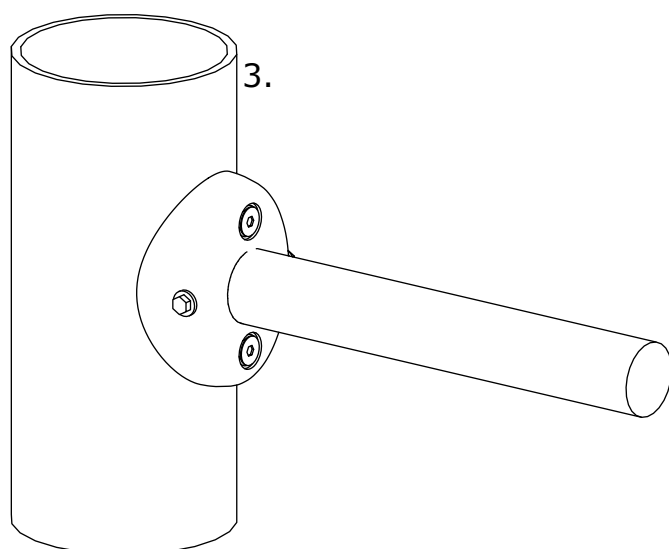
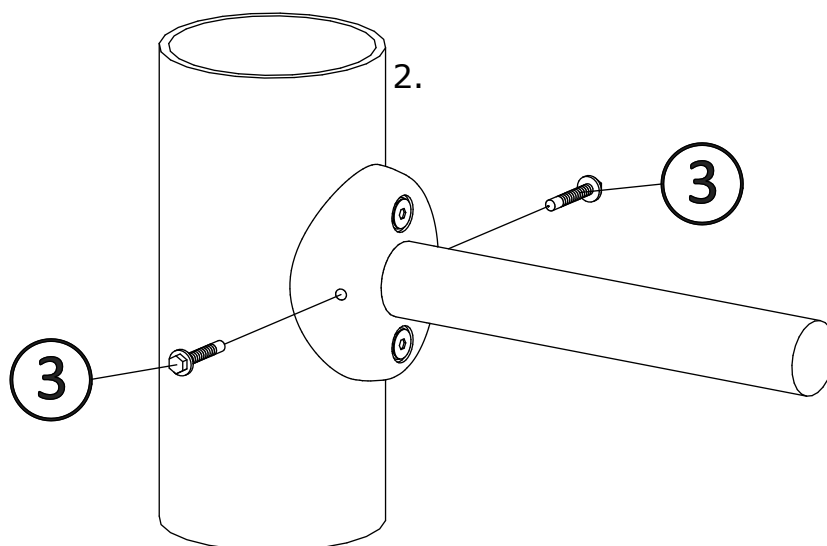
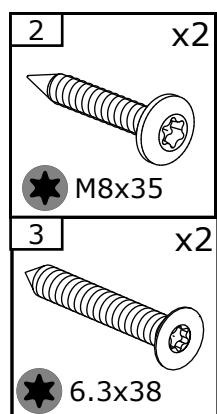
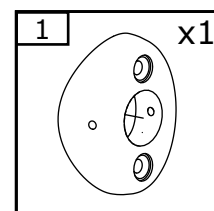
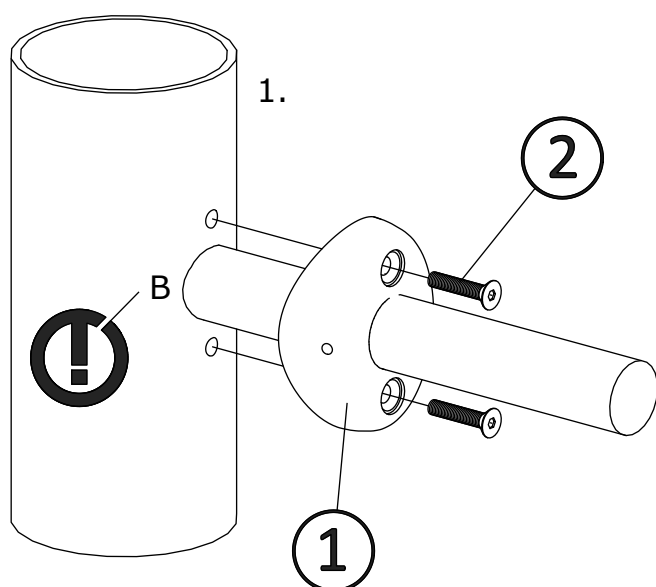


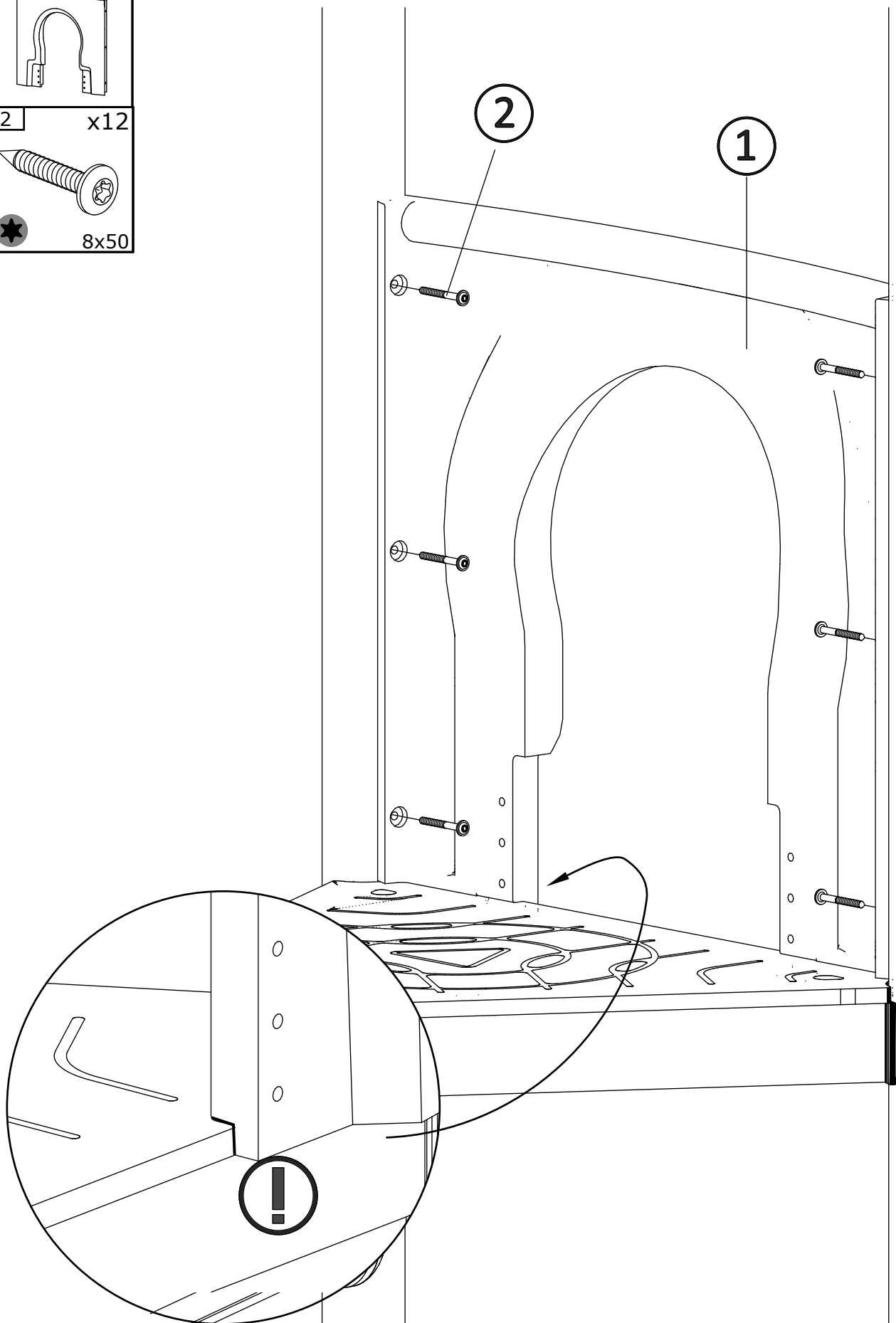
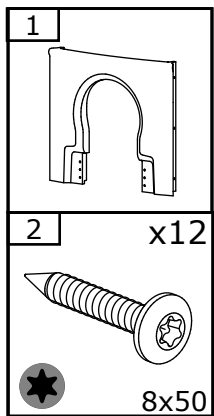


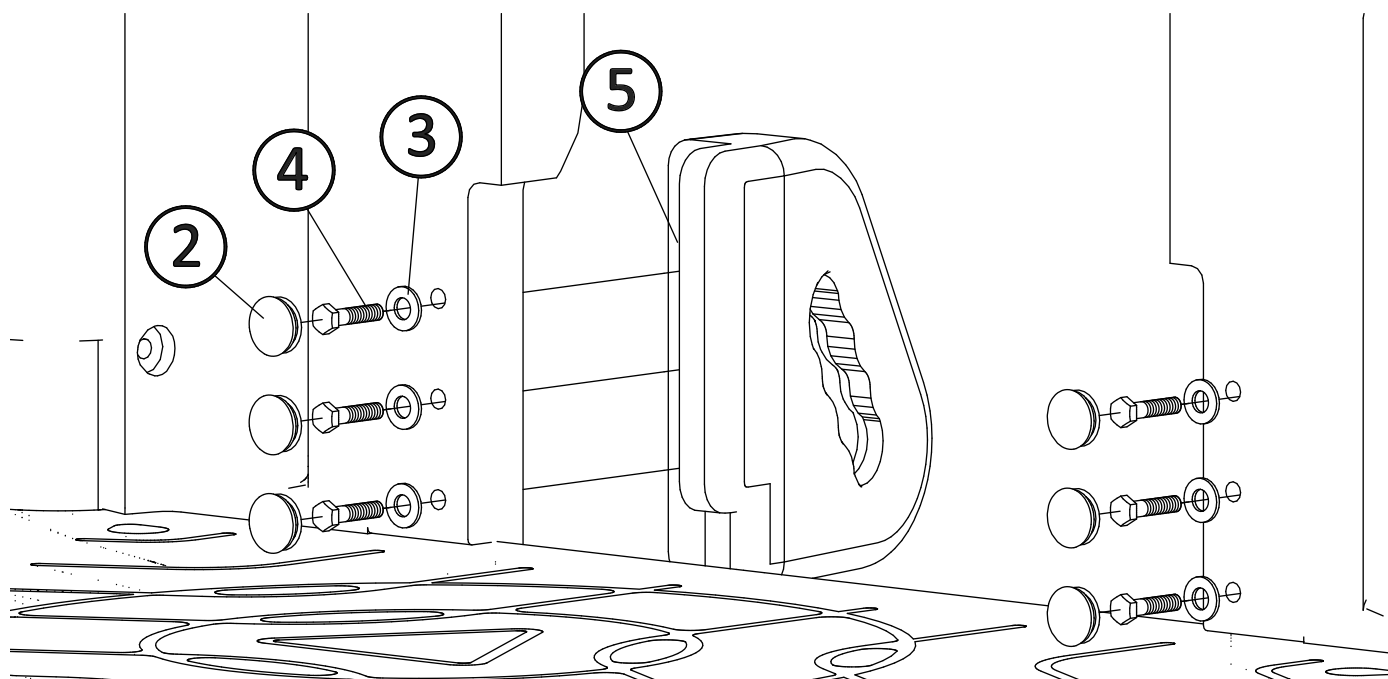
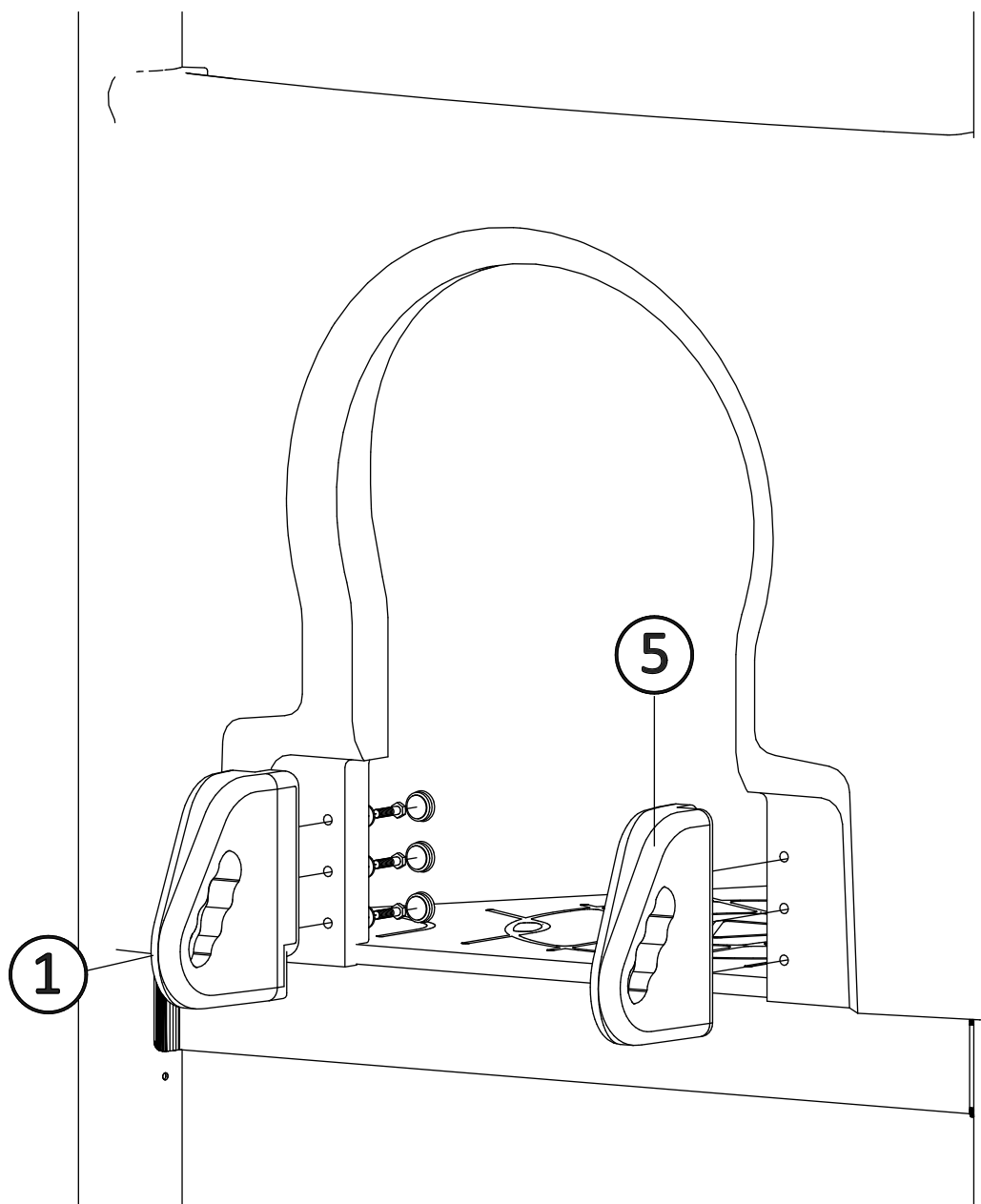
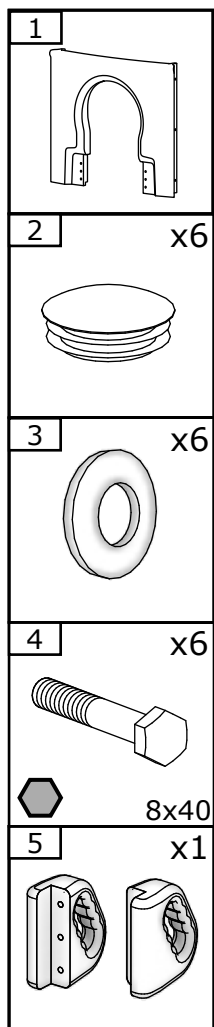




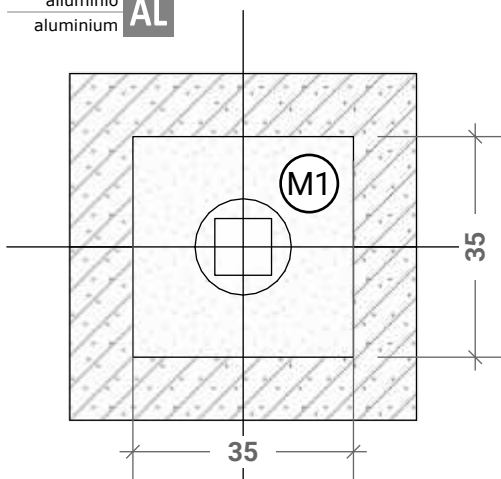








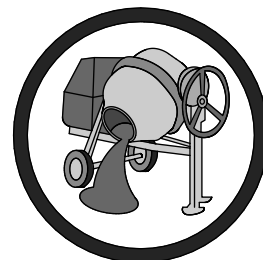
alluminio
aluminium **AL**



A 35x35x50

B 35x35x70

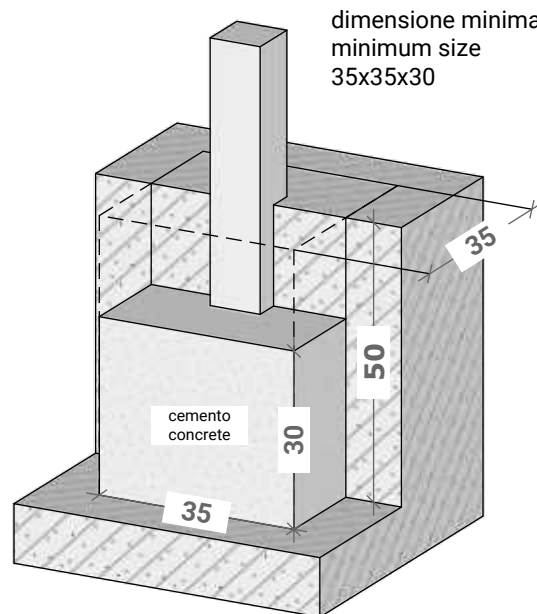
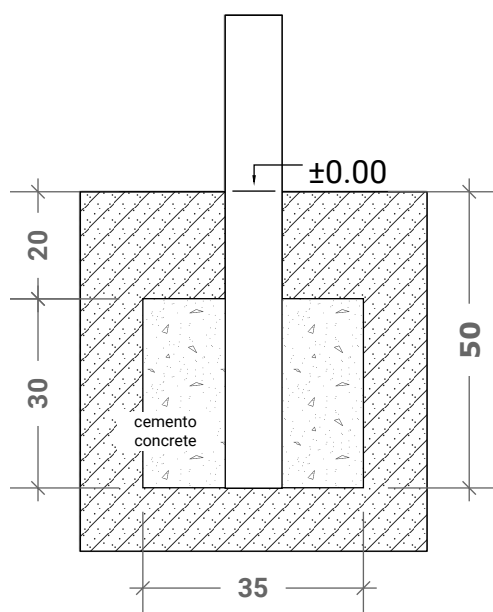
CEMENTO/CONCRETE



C25/30 (B25)



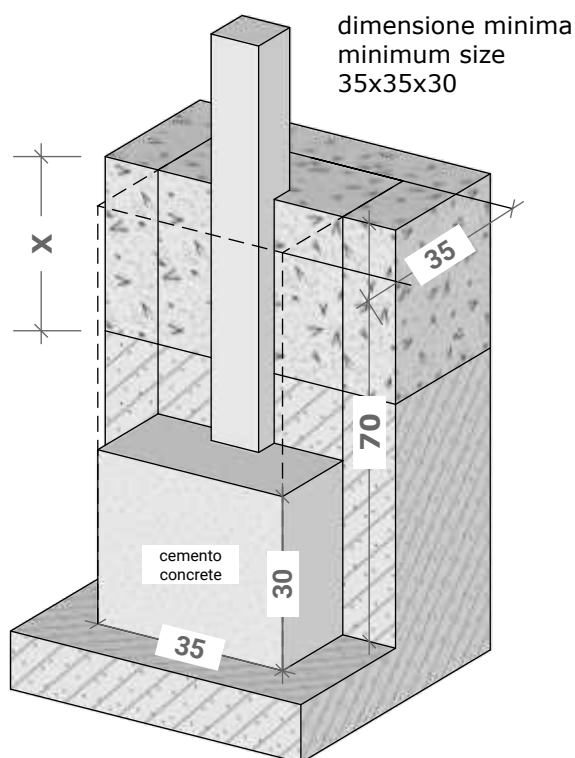
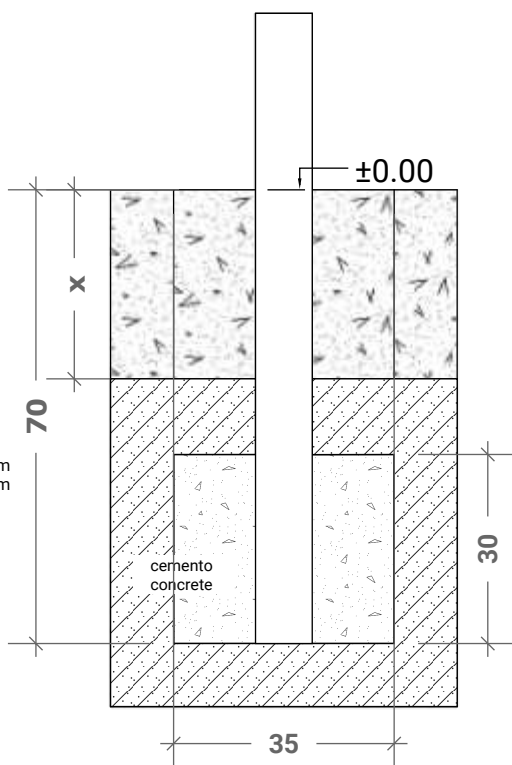
A



B

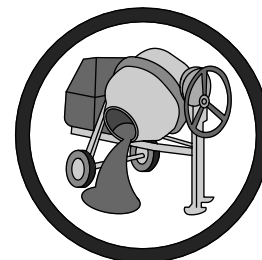
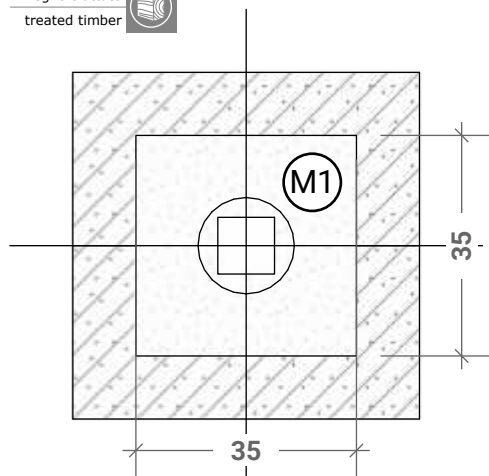
X:
altezza di caduta <200= 30 cm
altezza di caduta >200= 40 cm

X:
fall height <200= 30 cm
fall height >200= 40 cm



80009 **M1** alluminio
aluminium **AL**

14/04/25



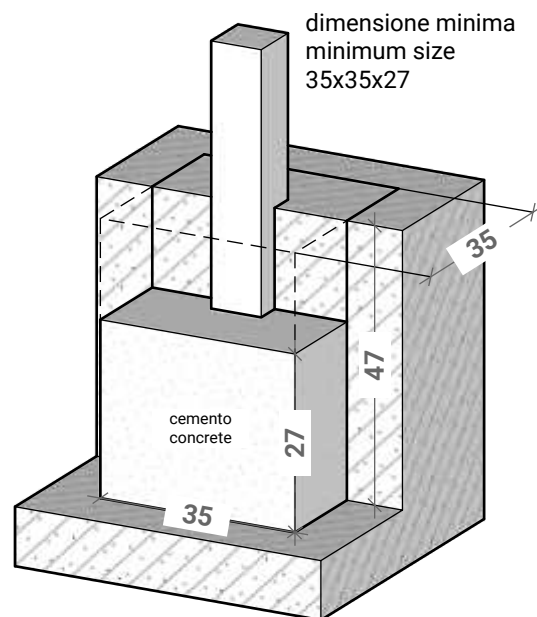
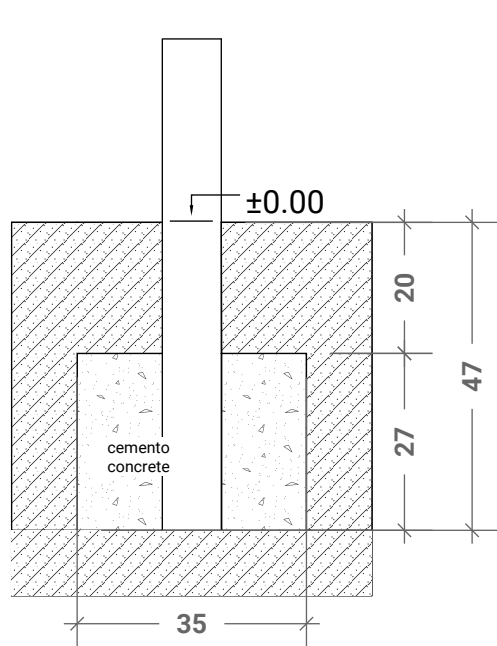
C25/30 (B25)

A 35x35x47

B 35x35x72



A



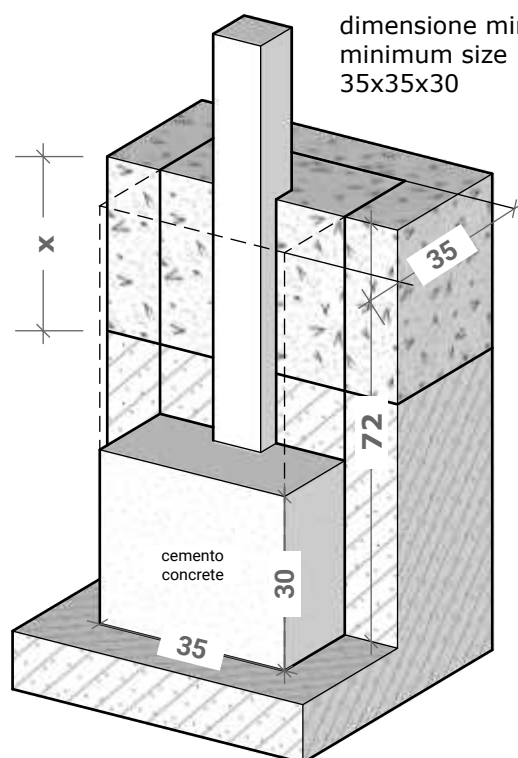
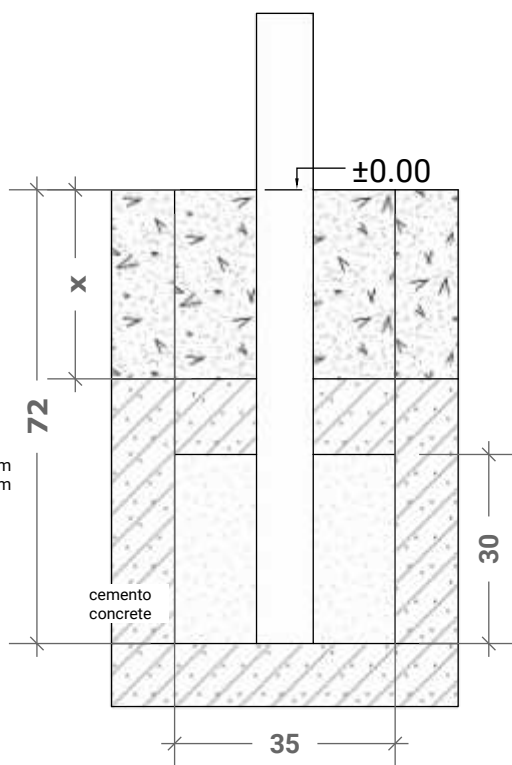
dimensione minima
minimum size
35x35x27



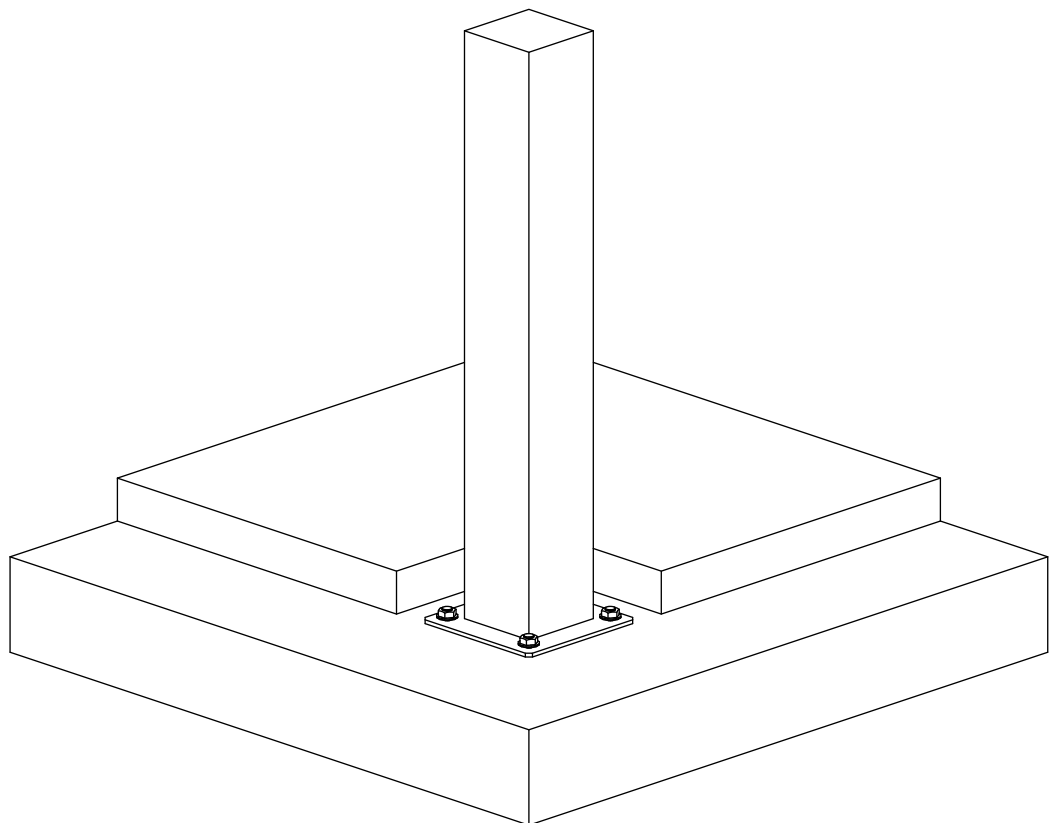
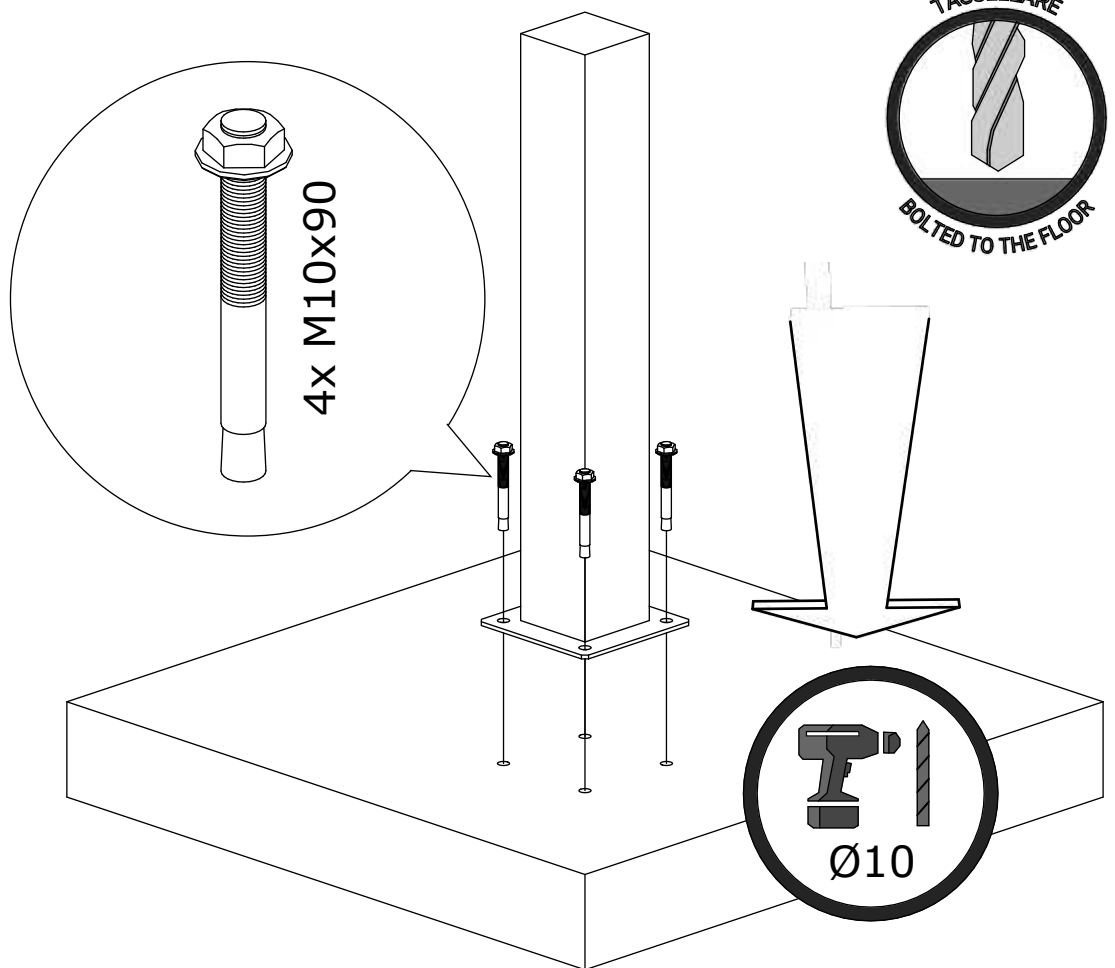
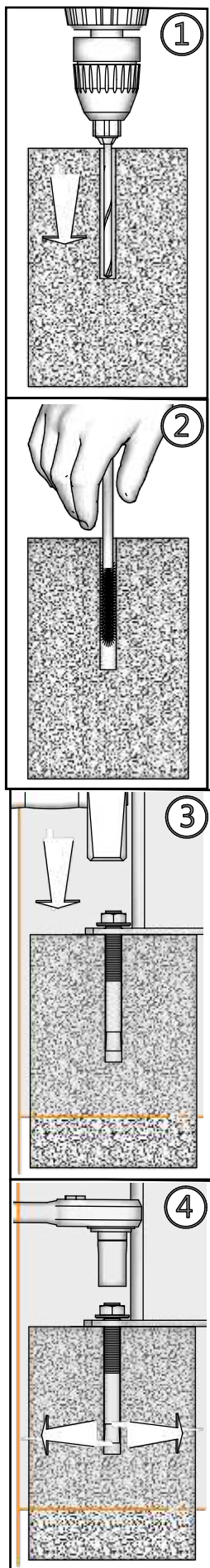
B

X:
altezza di caduta <200= 30 cm
altezza di caduta >200= 40 cm

X:
fall height <200= 30 cm
fall height >200= 40 cm



dimensione minima
minimum size
35x35x30



80009 (M1)

alluminio
aluminium

AL

legno trattato
treated timber

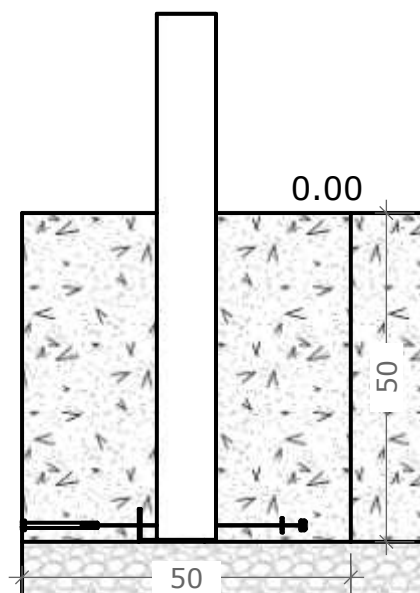
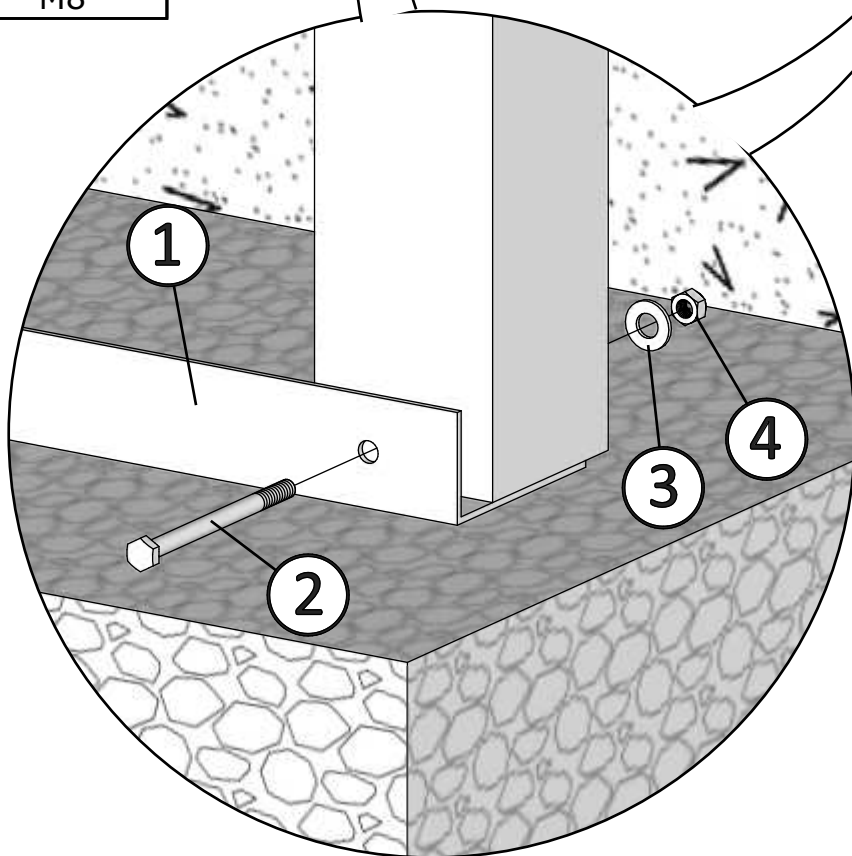
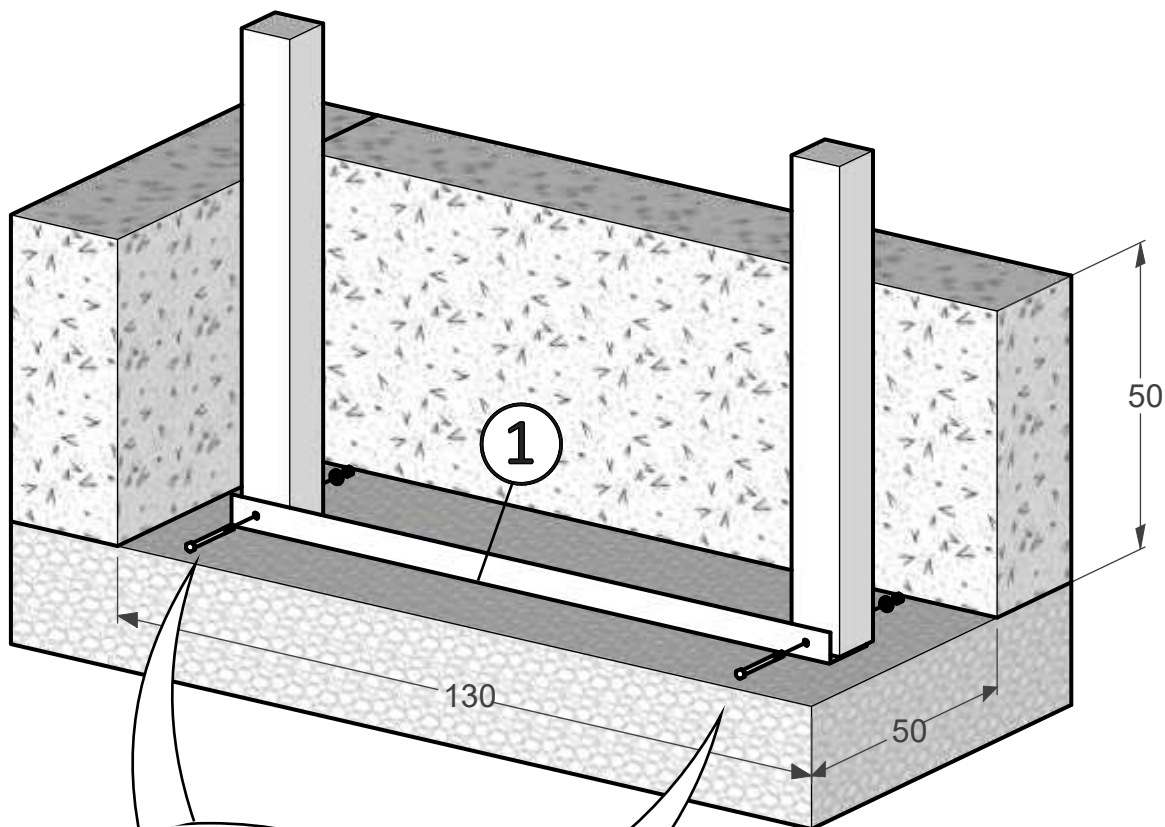
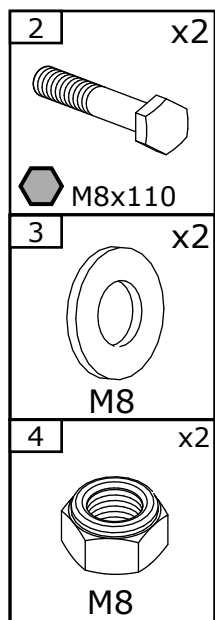


14/04/25



50x130x50h.

STAFFA PER POSA A SECCO
BRACKET FOR DRY INSTALLATION



80009 (M1)

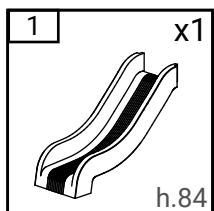
alluminio
aluminium

AL

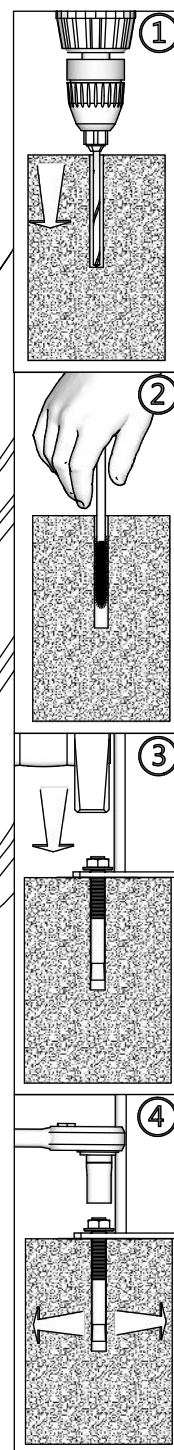
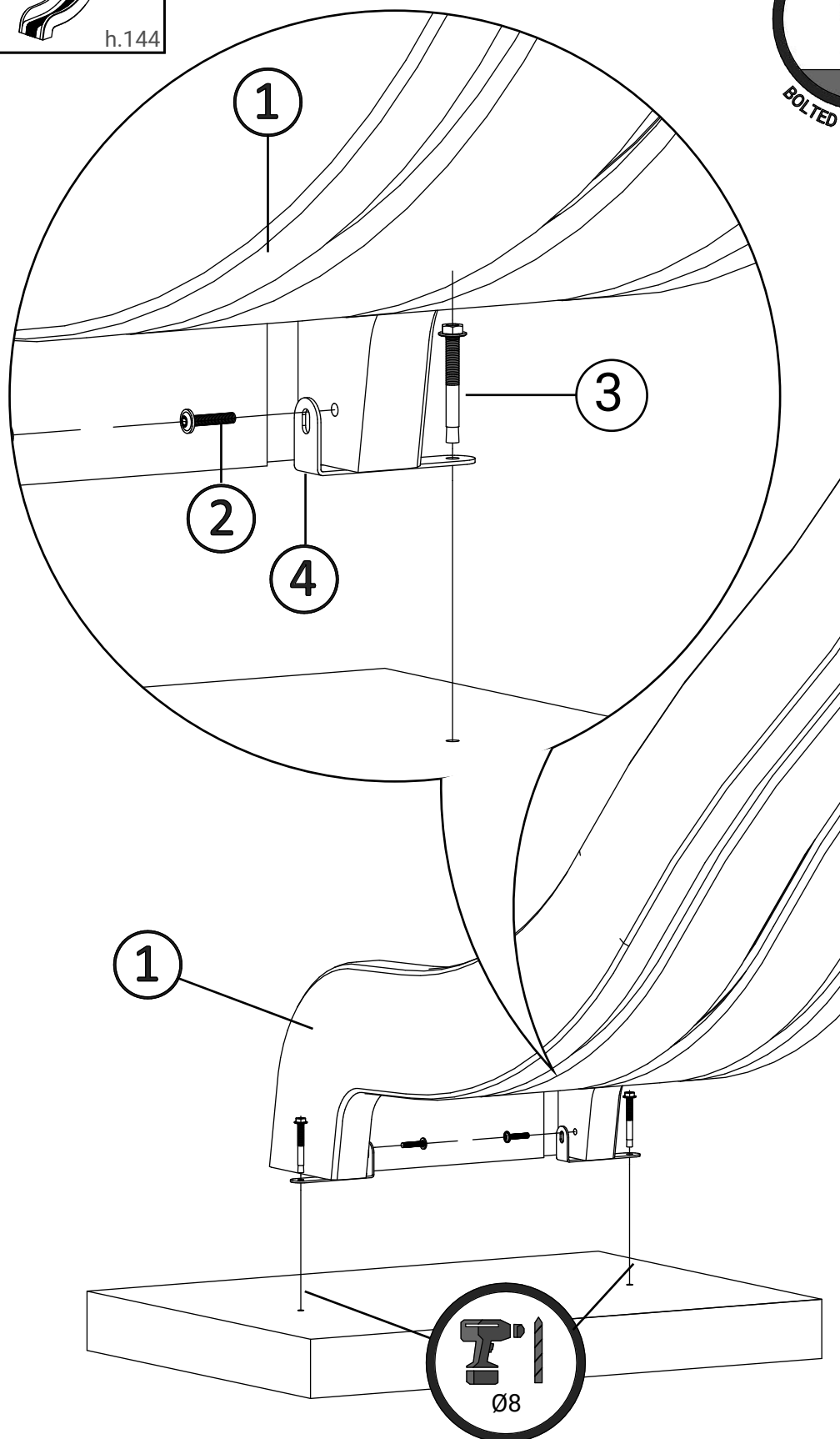
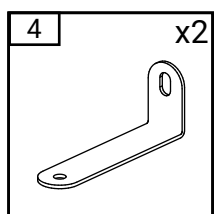
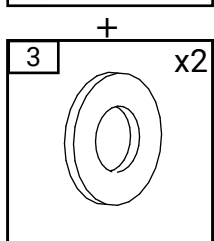
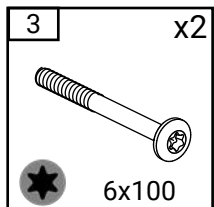
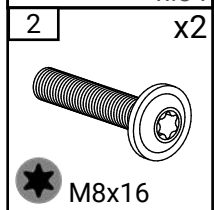
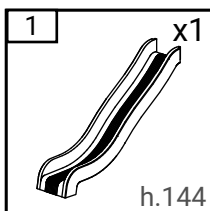
legno trattato
treated timber



14/04/25

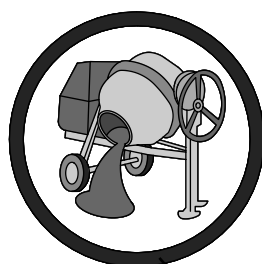
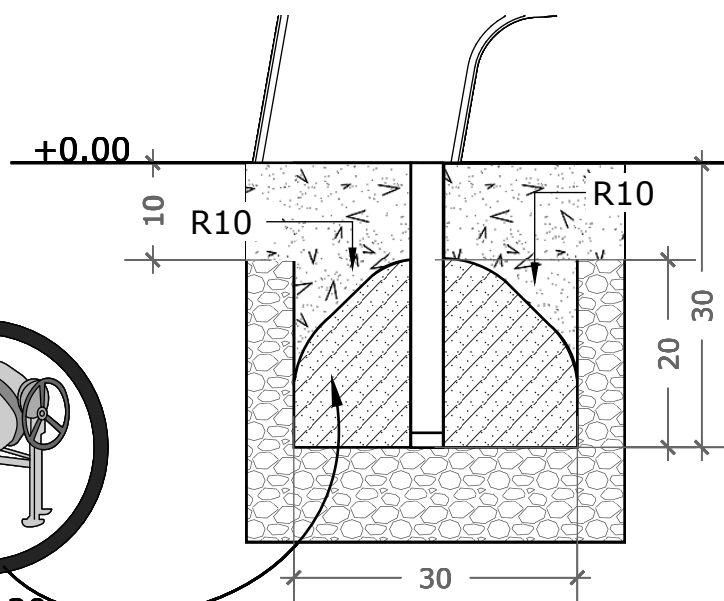
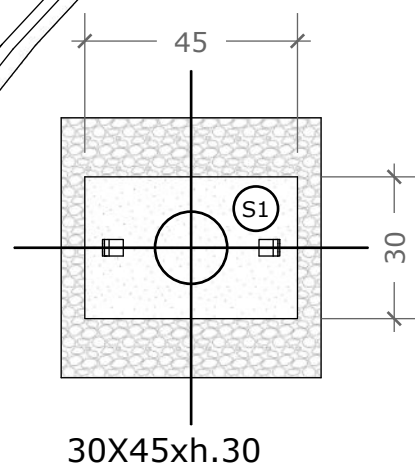
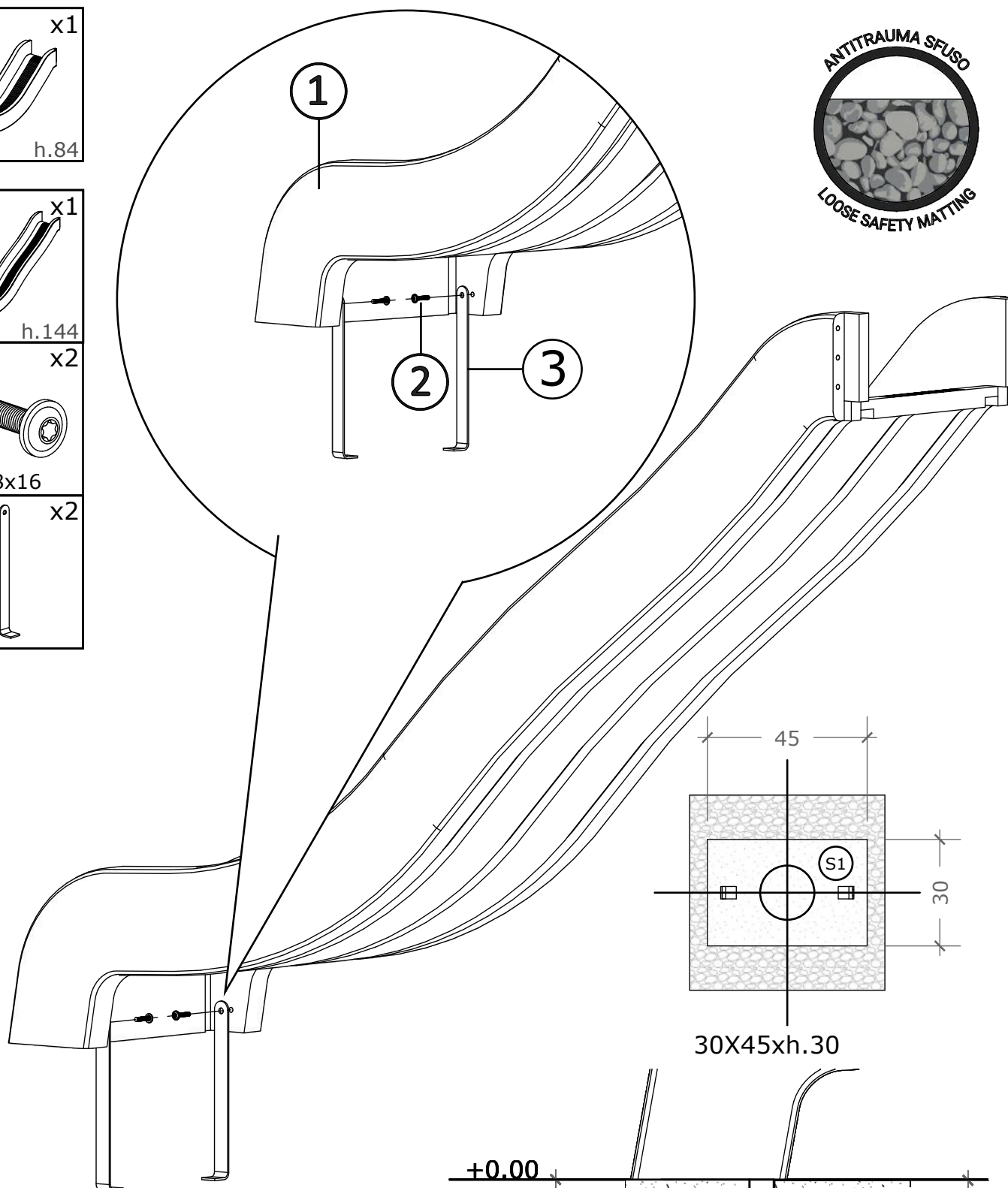
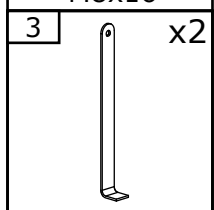
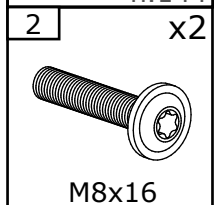
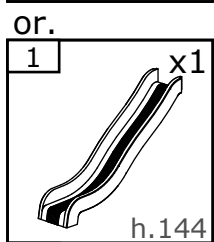
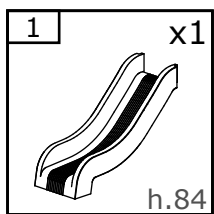


or.



80010 (S1)

03/10/24



80010 (S1)

30x45xh.20

03/10/24